



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Scuff-It™ Paint Prep Gel, PN 06013

Product Identification Numbers

ID Number	UPC	ID Number	UPC
60-9800-4294-3	00-051131-06013-5		
7000120478			

1.2. Recommended use and restrictions on use

Recommended use

Automotive, Preparation of automotive substrates prior to painting

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Sensitizer: Category 1.

Carcinogenicity: Category 1A.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Causes serious eye irritation.
May cause an allergic skin reaction.
May cause cancer.

Causes damage to organs through prolonged or repeated exposure:
respiratory system |

Precautionary Statements

Prevention:

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Do not breathe dust/fume/gas/mist/vapors/spray.
Wear protective gloves and eye/face protection.
Do not eat, drink or smoke when using this product.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.
IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Feldspars	68476-25-5	30 - 60 Trade Secret *
Water	7732-18-5	15 - 40 Trade Secret *
Quartz Silica	14808-60-7	10 - 30 Trade Secret *
Polyethylene Glycol	25322-68-3	3 - 7 Trade Secret *
d-Limonene	5989-27-5	1 - 5 Trade Secret *

Glycerin	56-81-5	1 - 5 Trade Secret *
Ethoxylated C12-C15 Alcohols	68131-39-5	0.5 - 1.5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Hydrocarbons
Carbon monoxide
Carbon dioxide

Condition

During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for

information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Quartz Silica	14808-60-7	ACGIH	TWA(respirable fraction):0.025 mg/m ³	A2: Suspected human carcin.
Quartz Silica	14808-60-7	OSHA	TWA Table Z-1(respirable):0.05 mg/m ³ ;TWA Table Z-3(respirable):0.1 mg/m ³	
Polyethylene Glycol	25322-68-3	AIHA	TWA(as aerosol):10 mg/m ³	
Glycerin	56-81-5	OSHA	TWA(as total dust):15 mg/m ³ ;TWA(respirable fraction):5 mg/m ³	
Cyclohexene, 1-methyl-4-(1-methylethenyl)-	5989-27-5	AIHA	TWA:165.5 mg/m ³ (30 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Fluoroelastomer

Nitrile Rubber

Polyvinyl Alcohol (PVA)

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Nitrile

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Liquid

Color

White

Specific Physical Form:

Paste

Odor

Citrus

Odor threshold

No Data Available

pH

8

Melting point

No Data Available

Boiling Point

≥ 212 °F

Flash Point

≥ 201 °F [*Test Method: Closed Cup*]

Evaporation rate

No Data Available

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

No Data Available

Flammable Limits(UEL)

No Data Available

Vapor Pressure

No Data Available

Vapor Density

No Data Available

Density

1.55 g/ml

Specific Gravity	1.55 [<i>Ref Std:</i> WATER=1]
Solubility in Water	Moderate
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	Approximately 150,000 centipoise
Hazardous Air Pollutants	04.32E-05 lb HAPS/lb solids [<i>Test Method:</i> Calculated]
Molecular weight	<i>No Data Available</i>
Volatile Organic Compounds	2.1 % weight [<i>Test Method:</i> calculated per CARB title 2]
Volatile Organic Compounds	41 g/l [<i>Test Method:</i> calculated SCAQMD rule 443.1]
Percent volatile	31.3 % weight
VOC Less H2O & Exempt Solvents	73 g/l [<i>Test Method:</i> calculated SCAQMD rule 443.1]
Solids Content	60.73 % weight

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May cause additional health effects (see below).

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:**Prolonged or repeated exposure may cause target organ effects:**

Silicosis: Signs/symptoms may include breathlessness, weakness, chest pain, persistent cough, increased amounts of sputum, and heart disease.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
SILICA, CRYSTAL AIRRESP	14808-60-7	Known human carcinogen	National Toxicology Program Carcinogens
Quartz Silica	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Feldspars	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Feldspars	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Quartz Silica	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz Silica	Ingestion		LD50 estimated to be > 5,000 mg/kg
Polyethylene Glycol	Dermal	Rabbit	LD50 > 20,000 mg/kg
Polyethylene Glycol	Ingestion	Rat	LD50 32,770 mg/kg
d-Limonene	Inhalation-Vapor (4 hours)	Mouse	LC50 > 3.14 mg/l
d-Limonene	Dermal	Rabbit	LD50 > 5,000 mg/kg
d-Limonene	Ingestion	Rat	LD50 4,400 mg/kg
Glycerin	Dermal	Rabbit	LD50 estimated to be > 5,000 mg/kg
Glycerin	Ingestion	Rat	LD50 > 5,000 mg/kg
Ethoxylated C12-C15 Alcohols	Dermal	Rat	LD50 5,000 mg/kg
Ethoxylated C12-C15 Alcohols	Ingestion	Rat	LD50 1,200 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Feldspars	Professional judgement	No significant irritation

Quartz Silica	Professional judgment	No significant irritation
Polyethylene Glycol	Rabbit	Minimal irritation
d-Limonene	Rabbit	Mild irritant
Glycerin	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Polyethylene Glycol	Rabbit	Mild irritant
d-Limonene	Rabbit	Mild irritant
Glycerin	Rabbit	No significant irritation
Ethoxylated C12-C15 Alcohols	Not available	Corrosive

Skin Sensitization

Name	Species	Value
Polyethylene Glycol	Guinea pig	Not classified
d-Limonene	Mouse	Sensitizing
Glycerin	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Quartz Silica	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	In vivo	Some positive data exist, but the data are not sufficient for classification
Polyethylene Glycol	In Vitro	Not mutagenic
Polyethylene Glycol	In vivo	Not mutagenic
d-Limonene	In Vitro	Not mutagenic
d-Limonene	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Quartz Silica	Inhalation	Human and animal	Carcinogenic
Polyethylene Glycol	Ingestion	Rat	Not carcinogenic
d-Limonene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Glycerin	Ingestion	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Polyethylene Glycol	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,125 mg/kg/day	during gestation
Polyethylene Glycol	Ingestion	Not classified for male reproduction	Rat	NOAEL 5699 +/- 1341 mg/kg/day	5 days

Polyethylene Glycol	Not Specified	Not classified for reproduction and/or development		NOEL N/A	
Polyethylene Glycol	Ingestion	Not classified for development	Mouse	NOAEL 562 mg/animal/day	during gestation
d-Limonene	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	prematuring & during gestation
d-Limonene	Ingestion	Not classified for development	Multiple animal species	NOAEL 591 mg/kg/day	during organogenesis
Glycerin	Ingestion	Not classified for female reproduction	Rat	NOAEL 2,000 mg/kg/day	2 generation
Glycerin	Ingestion	Not classified for male reproduction	Rat	NOAEL 2,000 mg/kg/day	2 generation
Glycerin	Ingestion	Not classified for development	Rat	NOAEL 2,000 mg/kg/day	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Polyethylene Glycol	Inhalation	respiratory irritation	Not classified	Rat	NOAEL 1.008 mg/l	2 weeks
d-Limonene	Ingestion	nervous system	Not classified		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Quartz Silica	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Polyethylene Glycol	Inhalation	respiratory system	Not classified	Rat	NOAEL 1.008 mg/l	2 weeks
Polyethylene Glycol	Ingestion	kidney and/or bladder heart endocrine system hematopoietic system liver nervous system	Not classified	Rat	NOAEL 5,640 mg/kg/day	13 weeks
d-Limonene	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 75 mg/kg/day	103 weeks
d-Limonene	Ingestion	liver	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
d-Limonene	Ingestion	heart endocrine system bone, teeth, nails, and/or hair hematopoietic system immune system muscles nervous system respiratory system	Not classified	Rat	NOAEL 600 mg/kg/day	103 weeks
Glycerin	Inhalation	respiratory system heart liver kidney and/or bladder	Not classified	Rat	NOAEL 3.91 mg/l	14 days
Glycerin	Ingestion	endocrine system hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 10,000 mg/kg/day	2 years

Aspiration Hazard

Name	Value
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d-Limonene

Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Carcinogenicity

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Specific target organ toxicity (single or repeated exposure)

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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