

3M Science.
Applied to Life.™

3M Body Repair Solutions Guide

Trusted Collision Repair Products



April 2022

3M body repair solutions to help you bring the car back to better than new.



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A black sedan is parked in a body shop. A technician in a dark jacket and blue jeans is standing next to the car, looking at the rear door. In the background, there is a white wall with a garage door and various tools and equipment. To the right, there is a white and black paint booth with a green logo. A white hose is coiled on the floor in the foreground.

Reputable Brands. Total Solutions.

At 3M, the art and science of automotive collision repair is a crucial part of our longstanding connection to our customers. For decades we have crafted abrasives, adhesives and coatings to help solve the latest auto body repair demands. Every product, every solution, is backed by our expert technical team to guide you and your body shop every step of the way.


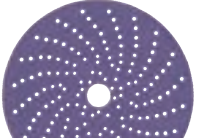



Choose the right abrasive for your repair application.

We feature world-class brands such as 3M™ Cubitron™ II, Trizact™ and Scotch-Brite™ in a full abrasive range to quickly match our solutions with your repair jobs. It's all part of a complete and always expanding selection of 3M abrasive discs, abrasive sheets, cut-off wheels, belts and much more for increased efficiency at every stage of body repair.

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Get underway with the right abrasive.

3M™ Cubitron™ II Net	3M™ Cubitron™ II	Blue Net	Blue	Gold
				
Cut Rate ●●●●●	Cut Rate ●●●●●	Cut Rate ●●●	Cut Rate ●●●●●	Cut Rate ●●
Disc Life ●●●●●	Disc Life ●●●●●	Disc Life ●●●	Disc Life ●●●●●	Disc Life ●●
Dust Extraction ●●●●●	Dust Extraction ●●●●●	Dust Extraction ●●●●●	Dust Extraction ●●●●●	Dust Extraction ●●
Grades 80, 120, 150, 180, 220, 240, 320	Grades 40, 80, 120, 150, 180, 220, 240, 320, 400	Grades 80, 120, 150, 180, 220, 240	Grades 40, 80, 120, 150, 180, 220, 240, 320, 400, 500, 600, 800	Grades 80, 100, 120, 150, 180, 220, 240, 320, 360, 400, 500, 600, 800
Sizes 3", 5", 6", 8"	Sizes 3", 5", 6", 8"	Sizes 3", 5", 6", 8"	Sizes 3", 5", 6"	Sizes 3", 5", 6"
Technology 3M Precision-Shaped Grain	Technology 3M Precision-Shaped Grain	Technology Engineered Ceramic Mineral Blend	Technology Engineered Ceramic Mineral Blend	Technology Aluminum Oxide Mineral
Material Net	Material Paper (Multi-hole)	Material Net	Material Paper (Multi-hole and No Hole)	Material Paper (Multi-hole and No Hole)
Attachment Type 3M™ Hookit™	Attachment Type 3M™ Hookit™	Attachment Type 3M™ Hookit™	Attachment Type 3M™ Hookit™ and Stikit™	Attachment Type 3M™ Hookit™ and Stikit™

3M CUBITRON II Abrasive Discs

5 Reasons to switch to 3M™ Cubitron™ II Abrasives:

1

Cuts 30% faster with less effort.

2

Lasts twice as long as conventional abrasives.

3

Runs cooler — lower chance of warping / degrading the metal.

4

Delivers a finer, more uniform finish.

5

Improves productivity to help save time and money.

3M technologies applied to 3M™ Cubitron™ II abrasives

Ce
Ceramics

3M has decades of experience creating minerals that match hardness and toughness of the mineral to the application.

Mr
Micro-replication

Microreplication allows the same mineral structure to be repeated for all 3M Precision-Shaped Grains.

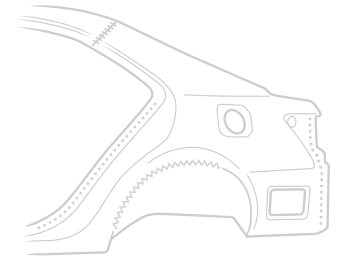
Pp
Precision Processing

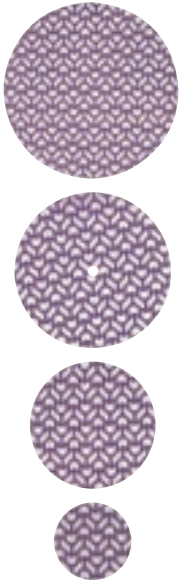

Precision processing deposits uniform mineral structures on the right locations, regardless of the product substrate.



Surface Preparation

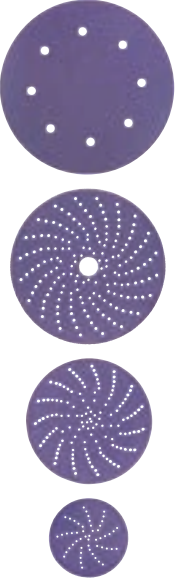

Paint Stripping | Body Filler Sanding




Sanding Abrasives		UPC	Part #	Grade	Size	Qty/Case	Description
Premium							
 <p>3M™ Cubitron™ II Hookit™ Net Discs</p>	00051131316416	31641	80+	8"	25 Discs/Carton 6 Cartons/Case		
	00051131316423	31642	120+				
	00051131316430	31643	150+				
	00051131316447	31644	180+				
	00051131316454	31645	220+				
	00051131316461	31646	240+				
	00051131316478	31647	320+				
	00051131316508	31650	80+	6"	6 Rolls/Case		
	00051131316515	31651	120+				
	00051131316522	31652	150+				
	00051131316539	31653	180+				
	00051131316546	31654	220+				
	00051131316553	31655	240+	5"	6 Rolls/Case		
	00051131316560	31656	320+				
	00051131316652	31665	80+				
	00051131316669	31666	120+				
	00051131316676	31667	150+				
	00051131316683	31668	180+				
	00051131316690	31669	220+				
	00051131316706	31670	240+	3"	6 Rolls/Case		
00051131316713	31671	320+					
00051131316799	31679	80+					
00051131316805	31680	120+					
00051131316812	31681	150+					
00051131316829	31682	180+	70mm x 10M	6 Rolls/Case			
00051131316836	31683	220+					
00051131316843	31684	240+					
00051131316850	31685	320+					
00051131316850	31685	320+					
 <p>3M™ Cubitron™ II Hookit™ Net Sheet Rolls</p>	00051131345614	34561	80+	70mm x 10M	6 Rolls/Case		
	00051131345621	34562	120+				
	00051131345638	34563	150+				
	00051131345645	34564	180+				
	00051131345669	34565	220+				
	00051131345669	34566	240+				
	00051131345676	34567	320+	80mm x 10M			
	00051131345508	34550	80+				
	00051131345515	34551	120+				
	00051131345522	34552	150+				
	00051131345539	34553	180+				
	00051131345553	34554	220+				
	00051131345553	34555	240+	115mm x 10M			
	00051131345560	34556	320+				
	00051131345720	34572	80+				
	00051131345737	34573	120+				
	00051131345744	34574	150+				
	00051131345751	34575	180+				
00051131345768	34576	220+					
00051131345775	34577	240+					
00051131345782	34578	320+					

For Dry Sanding: Premium net discs allow for virtually dust-free sanding. Delivers 2X the cut rate and 2X the life of other leading net abrasive families. All the while, letting dust extractors perform their best by leaving virtually no dust on the work surface and in the environment. The 3M™ Hookit™ attachment makes installing a new disc quick and saving a partially-used disc easy.

See page 30 for Tools and Accessories.

Sanding Abrasives		UPC	Part #	Grade	Size	Qty/Case	Description
Premium							
 <p>3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Discs</p>	00051131313750	31375	40+	8"	25 Discs/Box 4 Boxes/Case	Use for paint stripping, body filler sanding and feather edging. 3M Precision-Shaped Grain (PSG) slices through paint and body filler, wears evenly, and provides long life and consistency. Discs utilize the 3M™ Hookit™ Attachment System for simple application and easy reuse.	
	00051131313767	31376	80+				
	00051131313705	31370	40+				
	00051131313712	31371	80+	6"	50 Discs/Box 4 Boxes/Case		
	00051131313729	31372	120+				
	00051131313736	31373	150+				
	00051131313743	31374	180+				
	00051131314818	31481	220+				
	00051131314825	31482	240+				
	00051131314832	31483	320+				
	00051131314849	31484	400+	5"	50 Discs/Box 4 Boxes/Case		
	00051131313668	31366	80+				
	00051131313675	31367	120+				
	00051131313682	31368	150+				
	00051131313699	31369	180+				
	00051131314719	31471	220+				
	00051131314726	31472	240+				
	00051131314733	31473	320+	3"	50 Discs/Box 4 Boxes/Case		
	00051131314740	31474	400+				
	00051131313613	31361	80+				
00051131313620	31362	120+					
00051131313637	31363	150+					
00051131313644	31364	180+					
00051131314610	31461	220+					
00051131314627	31462	240+	2.75" x 8.75 yd.	1 Sheet/Box 5 Boxes/Case			
00051131314634	31463	320+					
00051131314641	31464	400+					
 <p>3M™ Cubitron™ II Hookit™ Clean Sanding Sheet Rolls</p>	00051131344402	34440	40+	2.75" x 13 yd.	1 Sheet/Box 5 Boxes/Case	These sheet roll abrasives feature a unique "kiss cut" technology that allows easy sizing to common sanding block and inline sander lengths. Chevron hole pattern aids dust capture for clean sanding. Can be used with any 2.75" wide 3M™ Hookit™ Sanding Block — use with dust-extraction for better abrasive performance.	
	00051131344426	34442	80+				
	00051131344440	34444	120+				
	00051131344457	34445	150+				
	00051131344464	34446	180+				
	00051131344471	34447	220+				
	00051131344488	34448	240+				
	00051131344495	34449	320+				
00051131344501	34450	400+	2.75" x 16.5"	25 Sheets/Box 4 Boxes/Case			
00051131344907	34490	40+					
00051131344921	34492	80+					
00051131344945	34494	120+					
00051131344952	34495	150+					
00051131344969	34496	180+					
00051131344907	34497	220+					

See page 30 for Tools and Accessories.

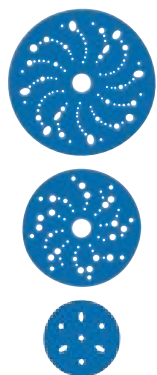
Sanding Abrasives	UPC	Part #	Grade	Size	Qty/Case	Description
Advanced						
 <p>3M™ Hookit™ Blue Net Abrasive Discs</p>	00051131364110	36411	80	8"	25 Discs/Carton 6 Cartons/Case	<p>Built with an engineered ceramic-mineral blend to deliver a faster cut rate and longer life than other leading brands' net abrasives in their class — all while capturing more than 95% of dust. Balanced for maximum abrasive performance for cut, life and dust extraction. 3M™ Hookit™ attachment makes changing discs fast and easy, allowing a technician to save a partially used disc and reinstall it later.</p>
	00051131364127	36412	120			
	00051131364134	36413	150			
	00051131364141	36414	180			
	00051131364158	36415	220			
	00051131364165	36416	240			
	00051131364172	36417	320			
	00051131364202	36420	80	6"	100 Discs/Roll	
	00051131364219	36421	120			
	00051131364226	36422	150			
	00051131364233	36423	180			
	00051131364240	36424	220			
	00051131364257	36425	240			
	00051131364264	36426	320	5"		
	00051131364356	36435	80			
	00051131364363	36436	120			
	00051131364370	36437	150			
	00051131364387	36438	180			
	00051131364394	36439	220			
	00051131364400	36440	240			
	00051131364417	36441	320	3"		
	00051131364493	36449	80			
	00051131364509	36450	120			
	00051131364516	36451	150			
	00051131364523	36452	180			
00051131364530	36453	220				
00051131364547	36454	240				
00051131364554	36455	320				

See page 30 for Tools and Accessories.

The Festool Protection Pad is recommended (PN 30089, Protection Pad PP-STF D150) to help prolong the life of the backup pad when sanding with 6 inch/150mm net abrasive discs.

Sanding Abrasives **UPC** **Part #** **Grade** **Size** **Qty/Case** **Description**

Advanced



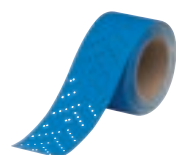
3M™ Hookit™ Blue Abrasive Disc

Multi-hole

UPC	Part #	Grade	Size	Qty/Case
00051131361706	36170	40	6"	200 Discs/Case
00051131361720	36172	80		
00051131361744	36174	120		
00051131361751	36175	150		
00051131361768	36176	180		
00051131361775	36177	220		
00051131361782	36178	240		
00051131361805	36180	320		
00051131361812	36181	400		
00051131361829	36182	500		
00051131361836	36183	600		
00051131361843	36184	800		
00051131361560	36156	40	5"	
00051131361577	36157	80		
00051131361591	36159	120		
00051131361607	36160	150		
00051131361614	36161	180		
00051131361621	36162	220		
00051131361638	36163	240		
00051131361652	36165	320		
00051131361669	36166	400		
00051131361676	36167	500		
00051131361683	36168	600		
00051131361690	36169	800		
00051131361423	36142	80	3"	
00051131361447	36144	120		
00051131361454	36145	150		
00051131361461	36146	180		
00051131361478	36147	220		
00051131361485	36148	240		
00051131361508	36150	320		
00051131361515	36151	400		
00051131361522	36152	500		
00051131361539	36153	600		
00051131361546	36154	800		

Complete offering of advanced tier abrasives that can be used from body to paint prep. Engineered ceramic mineral blend is balanced for maximum abrasive performance. Anti-loading coating helps prevent dust and debris from clogging the cutting surface. 3M™ Hookit™ attachment can help reduce waste.

Multi-hole pattern reduces loading, extends disc life and aligns with most backup pads.



3M™ Hookit™ Blue Abrasive Sheet Roll

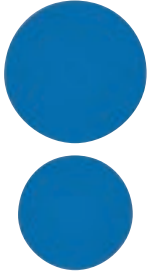

Multi-hole

UPC	Part #	Grade	Size	Qty/Case
00051131361874	36187	80	2.75" x 13 yd.	4 Rolls/Case
00051131361898	36189	120		
00051131361904	36190	150		
00051131361911	36191	180		
00051131361928	36192	220		
00051131361935	36193	240		
00051131361959	36195	320		
00051131361966	36196	400		
00051131361973	36197	500		
00051131361980	36198	600		

Complete offering of advanced tier abrasives that can be used from body to paint prep. Engineered ceramic mineral blend is balanced for maximum abrasive performance. Anti-loading coating helps prevent dust and debris from clogging the cutting surface. 3M™ Hookit™ attachment makes disc changes easy and helps reduce waste.

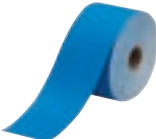
Can be used with any 2.75" wide 3M™ Hookit™ Sanding Block — use with dust-extraction for better abrasive performance.


See page 30 for Tools and Accessories.

Sanding Abrasives		UPC	Part #	Grade	Size	Qty/Case	Description
Advanced							
 <p>3M™ Hookit™ Blue Abrasive Disc</p> <p>No Hole</p>	00051131362413	36241	80	6"	200 Discs/Case		<p>Complete offering of advanced tier abrasives that can be used from body to paint prep. Engineered ceramic mineral blend is balanced for maximum abrasive performance. Anti-loading coating helps prevent dust and debris from clogging the cutting surface. 3M™ Hookit™ attachment makes disc changes easy and helps reduce waste.</p> <p>No-hole design is compatible with most dual-action sanders when using a 3M™ Hookit™ sanding pad.</p>
	00051131362420	36242	120				
	00051131362437	36243	150				
	00051131362444	36244	180				
	00051131362451	36245	220				
	00051131362468	36246	240				
	00051131362475	36247	320				
	00051131362482	36248	400				
	00051131362499	36249	500				
	00051131362505	36250	600				
	00051131362512	36251	800				
	00051131362529	36252	40	5"			
	00051131362536	36253	80				
	00051131362543	36254	120				
	00051131362550	36255	150				
	00051131362567	36256	180				
	00051131362574	36257	220				
	00051131362581	36258	240				
	00051131362598	36259	320				
	00051131362604	36260	400				
00051131362611	36261	500					
00051131362628	36262	600					
00051131362635	36263	800					
 <p>3M™ Stikit™ Blue Abrasive Disc Roll</p>	00051131362000	36200	40	6"	25 Discs/Roll*	<p>Engineered for best-in-class cut, life and efficiency across your entire shop. Adhesive-backed 3M™ Stikit™ discs are easy to attach and remove.</p> <p>Discs tear off conveniently one at a time without liners for added cost savings.</p>	
	00051131362024	36202	80		50 Discs/Roll*		
	00051131362048	36204	120		100 Discs/Roll, 5 Rolls/Case		
	00051131362055	36205	150				
	00051131362062	36206	180				
	00051131362079	36207	220				
	00051131362086	36208	240				
	00051131362109	36210	320				
	00051131362116	36211	400				
	00051131362123	36212	500				
	00051131362130	36213	600				
	00051131362147	36214	800				
	00051131362642	36264	40	5"	25 Discs/Roll*		
	00051131362659	36265	80		50 Discs/Roll*		
	00051131362666	36266	120		100 Discs/Roll, 5 Rolls/Case		
	00051131362673	36267	150				
	00051131362680	36268	180				
	00051131362697	36269	220				
	00051131362703	36270	240				
	00051131362710	36271	320				
00051131362727	36272	400					
00051131362734	36273	500					
00051131362741	36274	600					
00051131362758	36275	800					

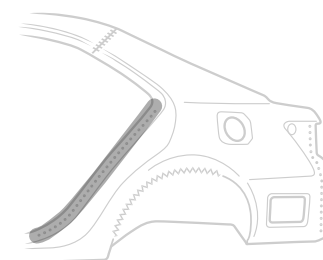
See page 30 for Tools and Accessories.



*5 Rolls/Case

Sanding Abrasives		UPC	Part #	Grade	Size	Qty/Case	Description
Advanced							
 3M™ Stikit™ Blue Abrasive Sheet Roll	00051131362154	36215	40		2.75" x 10 yd.	5 Rolls/Case	Engineered for best-in-class performance at every stage of paint prep. Adhesive-backed 3M™ Stikit™ sheets are easy to attach and remove. Roll easily tears off at desired sheet length for use with various block sizes.
	00051131362178	36217	80		2.75" x 20 yd.		
	00051131362192	36219	120		2.75" x 30 yd.		
	00051131362208	36220	150				
	00051131362215	36221	180				
	00051131362222	36222	220		2.75" x 45 yd.		
	00051131362239	36223	240				
	00051131362253	36225	320				
	00051131362260	36226	400				
00051131362277	36227	500					
00051131362284	36228	600					

Dry Coat		UPC	Part #	Type	Qty/Case	Description
 3M™ Dry Guide Coat	00051131058606	05860	Cartridge	10/Case	An important step in any repair to ensure superior results. Helps reduce possible costly rework. No masking, no overspray, no solvents and no dry-time. No loading during sanding and ideal for wet or dry sanding. Total and proper coverage into surface imperfections.	
	00051131058613	05861	Kit	6/Case		

Spot Weld Removal Metal Grinding

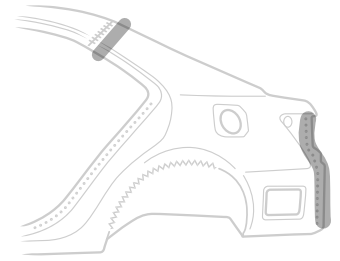










File Belts		UPC	Part #	Grade	W x L	Qty/Case	Description
Premium							
 3M™ Cubitron™ II File Belts 786F	00051131334373	33437	36+	3/8" x 13"	10 Belts/Box 5 Boxes/Case	Our most advanced file belts for use with the 3M™ File Belt Sander as an alternative to spot weld drilling, providing improved control and ease of use for spot weld removal and many common body shop metal grinding applications. 3M Precision-Shaped Grain technology provides improved cut, a more consistent finish and two times longer belt life while running cooler than conventional ceramic abrasives.	
	00051131334397	33439	60+				
	00051131334403	33440	80+				
	00051131334434	33443	36+	1/2" x 18"			
	00051131334458	33445	60+				
	00051131334465	33446	80+	3/4" x 20-1/2"			
	00051131334496	33449	36+				
	00051131334519	33451	60+				
00051131334526	33452	80+					
Advanced							
 Scotch-Brite™ Durable Flex Belt	00076308772574	77257	A CRS ● Brown	3/8" x 13"	40/Case	Aggressive and long-lasting non-woven belt is reinforced with low stretch backing for durability. Produces a fine and consistent finish. Great for general surface prep for welding and adhesive bonding. Cleans welds and hot spots. Feathers edges for plastic repair.	
	00076308772567	77256	A MED ● Red				
	00076308772550	77255	A FIN ● Green				
	00048011644752	64475	A CRS ● Brown	1/2" x 18"			
	00048011644585	64458	A MED ● Red				
	00048011644677	64467	A FIN ● Green				

See page 30 for Tools and Accessories.

Weld Grinding

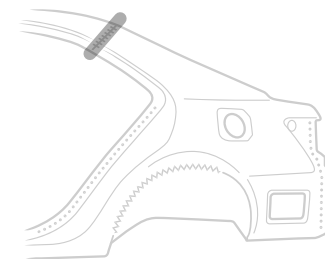
Heavy Duty Metalworking | Cleanup




3M™ Roloc™ Discs		UPC	Part #	Grade	Diameter	Max. RPM	Qty/Case	Type	Description
Premium									
 <p>3M™ Cubitron™ II Roloc™ Fibre Disc</p>	00051131333772	33377	36+	2"	30,000	15 Discs/Box 6 Boxes/Case	 Roloc TR (Plastic Button)	Our most advanced 3M™ Roloc™ disc. Designed for heavy duty metal-working applications such as weld grinding and clean-up. Features rigid fibre backing for increased cut performance.	
	00051131333796	33379	60+						
	00051131333802	33380	80+						
	00051131333895	33389	36+	3"	30,000				
	00051131333918	33391	60+						
	00051131333925	33392	80+						
Advanced									
 <p>Scotch-Brite™ Roloc™ + Clean and Strip XT Pro Extra Cut Disc</p>	00638060215432	21543	A XCS ● Green	2" x NH	18,000	60/Case (10/Inner)	 Roloc TR (Plastic Button)	Features aluminum oxide abrasive mineral incorporated into an open nylon web. Designed to remove heavy rust, thick paint and corrosion while also scratching the base material underneath.	
	00638060215449	21544		3" x NH	15,000	10/Case			
	00638060215548	21555		4" x 1/2"	12,000				
 <p>Scotch-Brite™ Roloc™ + Clean and Strip XT Pro Disc</p>	00638060215388	21538	S XCS ● Purple	2" x NH	18,000	60/Case (10/Inner)	 Roloc TR (Plastic Button)	Features silicon carbide abrasive mineral incorporated into an open nylon web. It effectively removes rust, paint, mill scale, coatings and adhesives from surfaces without significantly altering the base material.	
	00638060215401	21540		3" x NH	15,000	10/Case			
	00638060215524	21552		4" x 1/2"	12,000				
 <p>Scotch-Brite™ Roloc™ Surface Conditioning Disc</p>	00051131074804	07480	A CRS ● Brown	2" x NH	25,000	25 Discs/Box 4 Boxes/Case	 Roloc TR (Plastic Button)	These non-woven surface conditioning discs give you a finish that can meet the highest standards of quality control. Open web construction resists loading, providing up to twice the service life with an easy-to-handle blend on aluminum, oily carbon and other soft metal surfaces.	
	00051131074811	07481	A MED ● Red						
	00051131075153	07515	A VFN ● Blue						
	00051131074859	07485	A CRS ● Brown	3" x NH	18,000				
	00051131074866	07486	A MED ● Red						
	00051131075139	07513	A VFN ● Blue						

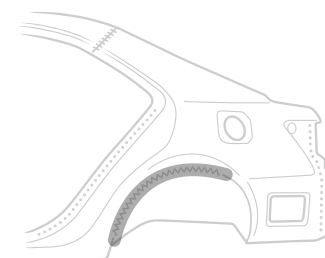
See page 30 for Tools and Accessories.

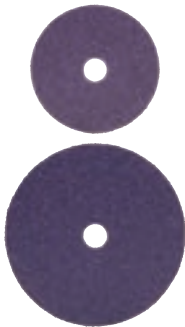
Sectioning Cutting | Stock Removal



3M™ Cubitron™ II Wheels		UPC	Part #	Size	Max. RPM	Qty/Case	Description
Premium							
 <p>3M™ Cubitron™ II Cut-Off Wheels</p> <p>DO NOT USE WITHOUT GUARDS</p>	00051131334564	33456	3" x 1/25" x 3/8"	25,465	5 Wheels/Box 6 Boxes/Case	Used for cutting autobody sheet metal, frame rails, exhaust pipes, clamps and rusted bolts. Constructed with 3M Precision-Shaped Grain for fast-cutting, longer lasting and cooler running performance than conventional ceramic abrasives.	
	00051131334557	33455	3" x 1/16" x 3/8"				
	00051131334670	33460	4" x 1/25" x 3/8"	19,100			
	00051131334670	33467	4-1/2" x 1/25" x 7/8"	13,300			

Hem Flange Removal Weld Removal | Door Skin Removal



3M™ Cubitron™ II Discs		UPC	Part #	Grade	Dia. X Ctr.	Max. RPM	Qty/Case	Description
Premium								
 <p>3M™ Cubitron™ II Abrasive Fibre Discs</p>	00051131334137	33413	36+	5" x 7/8"	12,000	5 Discs/Box 5 Boxes/Case	Performance class abrasive utilizes 3M Precision-Shaped Grain ceramic abrasive technology, which allows for faster cutting of welds and door skin removal. When stripping paint, the improved construction resists loading while generating less heat.	
	00051131334151	33415	60+					
	00051131334168	33416	80+					
	00051131334250	33425	36+	7" x 7/8"	8,600			
	00051131334274	33427	60+					
	00051131334281	33428	80+					

See page 30 for Tools and Accessories.

Adhesives, Sealants and Coatings

3M adhesives, coatings and sealers help ensure that your OEM-quality collision repairs will stay that way long after the vehicles leave your shop. They perform in areas that make all the difference: plastic and glass repair, panel and structural bonding, seam sealing, corrosion protection and more. 3M also supplies the equipment and resources you need to use them quickly and cost-effectively.

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3M™ Dynamic Mixing System (DMS)

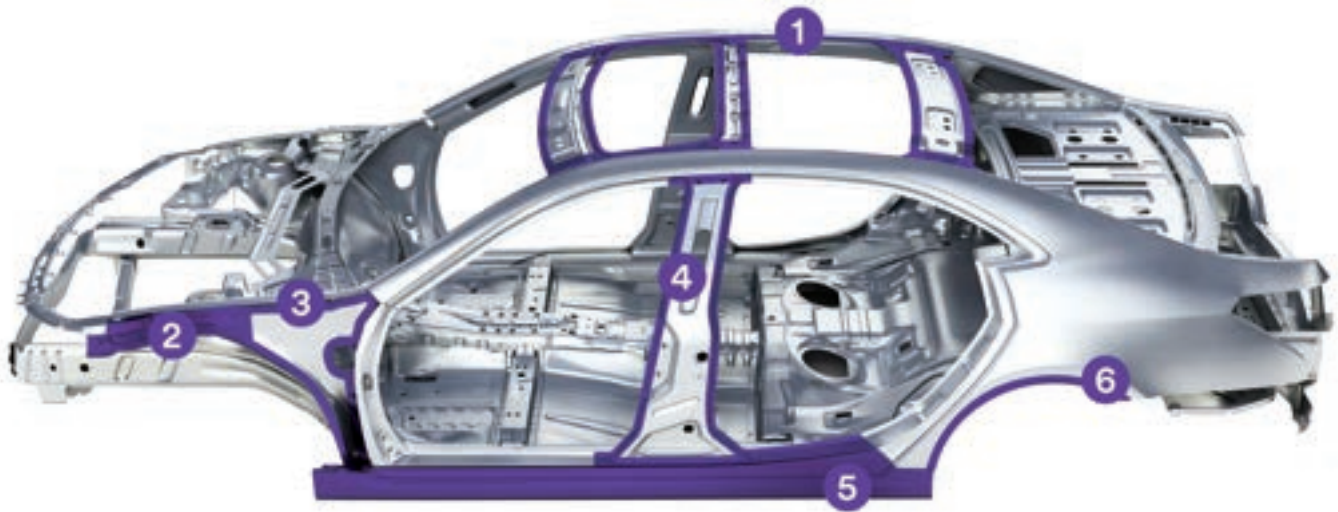
Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Designed to maximize productivity, reduce waste and increase profit potential.

DMS

Look for this icon on products available for the 3M™ Dynamic Mixing System!



The hidden heroes of collision repair.



Quick Reference: Areas where 3M™ Impact Resistant Structural Adhesive may be used.

- | | | |
|--------------------------|--------------------|------------------------------|
| 1 Roof Skin | 3 Body Side | 5 Rocker Panel |
| 2 Front Upper/Lower Rail | 4 B Pillar/Uniside | 6 Rear Unibody/Wheel Opening |

Please reference OEM Repair Procedures.











Quick Reference: Areas where 3M™ Panel Bonding Adhesive may be used.

- | | | | |
|-------------|-------------|----------------|------------------------------------|
| 1 Roof Skin | 2 Door Skin | 3 Rocker Panel | 4 Quarter Panel/Truck Box/Van Side |
|-------------|-------------|----------------|------------------------------------|

Please reference OEM Repair Procedures.

Adhesives

Adhesives	UPC	Part #	Size	Color	Chemistry	Qty/Case	Description			
 <p>3M™ Panel Bonding Adhesive</p>	00051131383159	38315	50mL	● Black	Epoxy	6/Case	 2 hr Work Time* 70°F	 4-6 hr Clamp Time	 24 hr Cure Time**	Designed to meet specific strength requirements for outer sheet metal panel replacement. Typically used in conjunction with welding, rivets or hem flange joints. Panel bonding adhesives do not offer the same level of impact resistance as impact resistant structural adhesives and should not be used for structural repairs unless recommended by the specific automotive manufacturer.
	00051135081150	08115	200mL							
	00051135081167	08116	200mL							
	00076308581152	58115	450mL DMS							
 <p>3M™ Impact Resistant Structural Adhesive</p>	00051131073333	07333	200mL	Dispenses ● Silver	Epoxy	3/Case	 1 hr Work Time	 8 hr Clamp Time	 24 hr Cure Time	Meets specific strength requirements for parts such as frame rails, strut towers, rocker panels, pillars and other members where impact resistance is important. Possesses a much greater ability than traditional bonding adhesives to absorb and manage energy under a variety of forces, especially peel and cleavage stresses in extreme temperature conditions. Use in conjunction with rivets, spot welds or mechanical fasteners.
	00076308573331	57333	450mL DMS	Cures ● Purple		2/Case				

















*45 minute work time @ 90°F.
 **May be accelerated with heat.



3M™ Impact Resistant Structural Adhesive
Color Change Feature
 Curing process has begun, as indicated by silver to purple color change (30 min at 175°F)














See page 40 for Applicators and Accessories.

DMS **3M™ Dynamic Mixing System (DMS)** Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Work/Handling/Cure times may differ for DMS products.

Adhesives	UPC	Part #	Size	Color	Chemistry	Qty/Case	Description
 <p>3M™ Composite and Metal Bonding Adhesive</p> <div style="border: 1px solid black; padding: 5px; width: fit-content;"> <p>Approved for Direct to Bare Metal</p> </div>	00076308573331	08219	200mL	● Green	Urethane	6/Case	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  35 min Work Time </div> <div style="text-align: center;">  90 min Clamp Time </div> <div style="text-align: center;">  3 hr Cure Time </div> </div> <p>Approved for bonding door skins. Two-part urethane adhesive that is used to bond SMC and FRP (traditional fiberglass) body panels to each other and to metal. Designed to bond composite and metal to each other, along with metal to metal applications.</p>
 <p>3M™ Quick Fix Adhesive Kit with Accelerator</p>	00051135082249	08224	0.7 oz. Adhesive/ 2 oz. Accelerator	○ Clear	Cyan-acrylate	6/Case	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  1 min Work Time </div> <div style="text-align: center;">  2 min Clamp Time </div> <div style="text-align: center;">  1 hr Cure Time </div> </div> <p>Bonds rubber, plastic and metal almost instantly. Ideal when you need a quick repair with secure holding power. Versatile glue bonds rubber weather-stripping, vinyl, metal, glass, side moldings, emblems, trim pieces and most plastics.</p>
 <p>3M™ Universal Adhesive</p>	00051135081075	08107	50mL	○ Clear	Epoxy	6/Case	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  3 min Work Time </div> <div style="text-align: center;">  60 min Clamp Time </div> <div style="text-align: center;">  4 hr Cure Time </div> </div> <p>Two-part, urethane adhesive designed to bond metal, glass and plastic substrates to each other and themselves. This high-viscosity adhesive provides exceptional gap filling and works on many substrates. Fast work time for shop efficiency.</p>
	00051135082171	08217	200mL				
	00051131082236	08223	200mL	● Black	Urethane		
	00051135082140	08214	200mL				
 <p>3M™ Channel Bonding and Sidelite Adhesive</p>	00051135086414	08641	50mL	● Black	Epoxy	6/Case	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  5 min Work Time </div> <div style="text-align: center;">  60 min Clamp Time </div> <div style="text-align: center;">  24 hr Cure Time </div> </div> <p>Securely bonds glass in both stationary and movable applications on automobiles. High-performance, two-component black epoxy adhesive is both flexible and durable when bonding impervious surfaces such as glass to metal or plastic.</p>

See page 40 for Applicators and Accessories.









Plastic Repair


Plastic Repair	UPC	Part #	Size	Color	Qty/Case	Description
 <p>3M™ EZ Sand Multi Purpose Repair Material</p> <p>Approved as Seam Sealer</p>	00051131042407	35887	50mL	● Grey	6/Case	   <p>Two-part epoxy used to repair most flexible parts. May also be used as a seam sealer where a rounded edge seam is required. This semi-flowable material creates the perfect bead matching many OEM applications.</p>
	00051131058873	05887	200mL			
	00076308558871	55887	600mL DMS		4/Case	
 <p>3M™ Flexible Bumper Patch</p>	00051131058880	05888	4" x 8"	—	6/Case	Excellent adhesion properties. Use on plastics for additional reinforcement . A popular repair material for automotive bumpers, reinforces the inside of a two-sided plastic repair where the damage has penetrated through the plastic material.
 <p>3M™ Super Fast Plastic Repair Adhesive</p>	00051131047471	04747	50mL	∅ Clear	6/Case	   <p>Super fast-setting adhesive which does not require a separate accelerator like cyanoacrylate adhesives. Has excellent wide gap filling capabilities and withstands a wide range of temperatures. Will not run or sag.</p>
	00051131042483	04248	200mL	● Black		
	00051131042476	04247		∅ Clear		
 <p>3M™ Semi-Rigid Plastic Repair</p>	00051131342408	34240	50mL	● Black	6/Case	   <p>Effectively repairs both one-sided and two-sided damage on a variety of automotive plastic components. This adhesive is commonly used for backside reinforcement repair, as well as general bonding. We recommend our high-performance, two-component urethane adhesive for repairing damaged bumpers and re-building tabs.</p>
	00051131042407	04240	200mL			

See page 40 for Applicators and Accessories.

DMS













3M™ Dynamic Mixing System (DMS) Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Work/Handling/Cure times may differ for DMS products.

Plastic Repair		UPC	Part #	Size	Color	Qty/Case	Description
	3M™ Semi-Rigid Parts Repair – 1	00051131082359	08235	200mL	● Black	6/Case	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  50 sec Work Time </div> <div style="text-align: center;">  30 sec Sand Time </div> <div style="text-align: center;">  60 min Cure Time </div> </div> <p>Use for small repairs and reinforcements such as patching nicks or gouges. Fast-curing urethane chemistry. Reinforcement strips, patch bonding, small bonding apps. Fix Xenoy, RRIM, GTX, PPO, ABS and other semi-rigid plastics and bumper covers.</p>
	3M™ Semi-Rigid Parts Repair – 3	00051131082373	08237	200mL	● Black	6/Case	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  3 min Work Time </div> <div style="text-align: center;">  30 sec Sand Time </div> <div style="text-align: center;">  4 hr Cure Time </div> </div> <p>Use for medium-sized repairs and reinforcements. Fast-curing urethane chemistry. Reinforcement strips, patch bonding, small bonding apps. Fix Xenoy, RRIM, GTX, PPO, ABS and other semi-rigid plastics and bumper covers.</p>

Filler Reinforcement		UPC	Part #	Size	Qty/Case	Description
	3M™ Plastic Contour Sheet	00051131049031	04903	5" x 12 ft. Roll	6 Rolls/Case	Contour sheet to be used while creating new plastic tabs.
	3M™ Reinforcement Patch	00051131049048	04904	5" x 12 ft. Roll	6 Rolls/Case	Use for reinforcing the backside of plastic repairs.
	Dynatron™ Fiberglass Mat	00076308006884	688	8 ft. ²	6/Case	Use to reinforce repair areas where extra reinforcement is needed. Allows for repainting to match original surface. Excellent for large repairs. Easy to cut to size and shape for customized repairs on automobiles.
	Dynatron™ Fiberglass Cloth	00076308006990	699			

See page 40 for Applicators and Accessories.













Two-Part Seam Sealers

Two-Part Seam Sealers		UPC	Part #	Size	Color	Chemistry	Qty/Case	Description
 <p>3M™ EZ Sand Multi Purpose Repair Material</p> <p>Approved as Seam Sealer</p>	00051131042407	35887	50mL	● Grey	Two-Part Epoxy	6/Case	   <p>Two-part epoxy used to repair most flexible parts. May also be used as a seam sealer where a rounded edge seam is required. This semi-flowable material creates the perfect bead matching many OEM applications.</p>	
	00051131058873	05887	200mL					
	00076308558871	55887	600mL DMS					
 <p>3M™ Bare-Metal Seam Sealer</p> <p>Approved for Direct to Bare Metal</p>	00051135083109	08310	200mL	● Beige	Two-Part Epoxy	6/Case	   <p>Two-part epoxy with superior corrosion protection for use on vertical or horizontal bare metal seams. Heavy-bodied, non-sagging, non-flowing and easy tooling. Formulated for matching OEM seam sealer appearances.</p>	
	00076308583101	58310	600mL DMS					
 <p>3M™ Heavy-Bodied Seam Sealer</p>	00051131168084	08308	200mL	● Black	Two-Part Epoxy	6/Case	   <p>Two-part seam sealer for all general purpose automotive sealing needs. Cures quickly to a tough, strong bead for lasting seam sealing protection. This includes door skins, floor pans, trunk floors, roof seams and many other applications.</p>	
	00076308583088	58308	600mL DMS					

See page 40 for Applicators and Accessories.


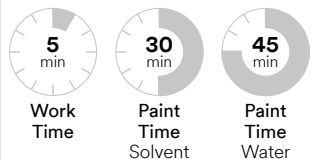

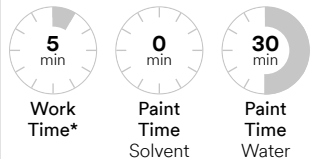

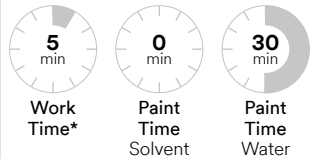


3M™ Dynamic Mixing System (DMS) Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Work/Handling/Cure times may differ for DMS products.

Two-Part Seam Sealers		UPC	Part #	Size	Color	Chemistry	Qty/Case	Description
	3M™ Self-Leveling Seam Sealer	00051131083073	08307	200mL	∅ Clear	Two-Part Epoxy	6/Case	   Work Time Paint Time Cure Time Two-part epoxy designed for roof ditches (door skin hem flanges) and rear body panels, including tail light areas, wheel well flanges, etc. Quick curing properties enhance automotive body shop productivity.
	3M™ Factory Match Seam Sealer	00051135083239	08323	200mL	● Black	Two-Part Urethane	6/Case	   Work Time Paint Time Cure Time Two-part urethane provides a tough flexible material for the sealing of joints on primed or painted substrates such as steel or aluminum enclosures. Flows slightly, softens on edges without tooling (rounded appearance). Use to duplicate factory door skin seams.
	3M™ Controlled Flow Seam Sealer	00051135083291	08329	200mL	● Black	Two-Part Urethane	6/Case	   Work Time Paint Time Cure Time Offers considerable strength, flexes under torsional stress from vibration and withstands extreme weather. Contains no solvents and will not shrink or crack. Ideal choice for automotive applications where motion and exposure to weather are a constant factor. Excellent for sloped areas.

See page 40 for Applicators and Accessories.











One-Part Seam Sealers

One-Part Seam Sealers		UPC	Part #	Size	Color	Chemistry	Qty/Case	Description
 <p>3M™ Urethane Seam Sealer</p> <p>Approved for Direct to Bare Metal</p>	00051135083628	08362	310mL Cartridge	● Grey	Urethane	12/Case	 <p>A high performance seam sealer ideal for sealing interior and exterior automotive and RV seams and joints. Adheres well to properly prepared bare metal, primer and e-coat surfaces. May be welded through using STRSW equipment. Can be smoothed to a featheredge and/or brushed. Reduces the risk of re-dos associated with the use of solvent-based seam sealers.</p>	
	00051135083659	08365		● Beige				
	00051135083673	08367		● Black				
	00051135083680	08368		○ White				
	00051131168305	08360	310mL Foil Pack	○ White	Urethane	6/Case		
	00051131168312	08361		● Grey				
	00051135083642	08364		● Beige				
 <p>3M™ MSP Seam Sealer</p> <p>Approved for Direct to Bare Metal</p>	00051135083697	08369	310mL Flexpack	○ White	MSP	6/Case	 <p>One-part formula is ready to use without any mixing. High quality, heavy-bodied, general purpose, moisture-curing seam sealer for interior and exterior body joints. Adheres well to properly prepared primer, paint, and bare metal surfaces. Tack free in 30 minutes and is immediately paintable.</p>	
	00051135837030	08370		● Grey				
 <p>3M™ MSP Sprayable Seam Sealer</p>	00051135083741	08374	310mL Cartridge	● Grey	MSP	6/Case	 <p>High-performance, general-purpose seam sealer that can be caulked or sprayed. Convenient, easy-to-apply sealer adheres well to all primed surfaces, except acrylic lacquer. It offers the convenience of allowing for painting almost immediately after being applied.</p>	

*5–10 minute work time. Varies based on temperature and humidity.

See page 40 for Applicators and Accessories.

Sound Deadening

Sound Deadening Material	UPC	Part #	Size	Color	Chemistry	Qty/Case	Description
 <p>3M™ Sound Deadening Pad</p>	03134375385435	08840	19" x 19"	● Black	Pad	10/Case	Conformable, self-adhesive sheets that can be easily custom cut and applied to vehicle floor pans, engine compartments, hoods, deck lids, inside doors and on body panels. They work to suppress noise and vibration in panels. Self adhesive and paintable, featuring an OEM-matching diamond emboss. Center perforation for easy door panel installation. May be used in direct metal to aluminum applications.
 <p>3M™ NVH Dampening Material (Noise, Vibration, Harshness)</p>	00051131042742	04274	200mL	● Black	Two-Part Urethane	6/Case	  <p>Soft, sturdy, non-shrink formula stops vibration and reduces noise between panels, braces and intrusion beams. This two-part material can be used to coat existing foams before reinstallation of outer body panels, or to fill thin gaps where foam cannot be used. Great for overhead or vertical surfaces.</p>
 <p>3M™ Flexible Foam</p>	00051131084636	08463	200mL	● Grey	Two-Part Urethane	6/Case	  <p>Fast, easy and effective replacement of OEM flexible foams in automotive applications. Material expands to 10 times its liquid volume, creating a closed-cell foam that won't shrink and closely mimics OEM foam properties for insulation, sound-deadening and temperature resistance.</p>
 <p>3M™ Rigid Pillar Foam</p>	00051135084588	08458	200mL	● Tan	Two-Part Urethane	6/Case	  <p>High-performance, two-component rigid urethane closed-cell foam offers delayed reaction time Foams in place to fill posts, pillars, and automotive body cavities with exceptional ease and consistent quality.</p>

See page 40 for Applicators and Accessories.

Coatings

Spray Coatings		UPC	Part #	Size	Color	Qty/Case	Description
 <p>3M™ Cavity Wax Plus</p>	00051131388543	38854	18 oz. aerosol	● Amber	4/Case	<p>Non-hardening, self-healing corrosion protection coating for internal auto body panels and structural enclosures, as well as new replacement parts. It is designed to cover and seal internal joints, hem flanges and other areas where OEM e-coat may be compromised. It will not chip, peel or crack.</p> <p>Use the 3M™ Cavity Wax Plus Wand Kit for 360° coverage and hard-to-reach places such as internal door skins and frame rails. The kit includes 24" and 34" wands with built-in 360-degree spray nozzles, and an 8" wand for flooding seams.</p>	
	00051135088524	08852	18 oz. aerosol	Opaque, ○ White	4/Case		
	00051135088517	08851	Wand Kit: 8", 24" and 34" tubes	—	12/Case		
 <p>3M™ Weld-Thru Coating II</p>	00051131059177	05917	12.75 oz. aerosol	● Grey	6/Case	<p>Aerosol coating designed to prevent corrosion between welded metal surfaces. Featuring a zinc base that draws corrosion away from bare metals, it helps prevent costly comebacks due to corrosion at welds. Spray coating applies fast, resists weld spatter common to some weldable primers and dries in as little as 5 minutes.</p>	



Without corrosion protection treatment



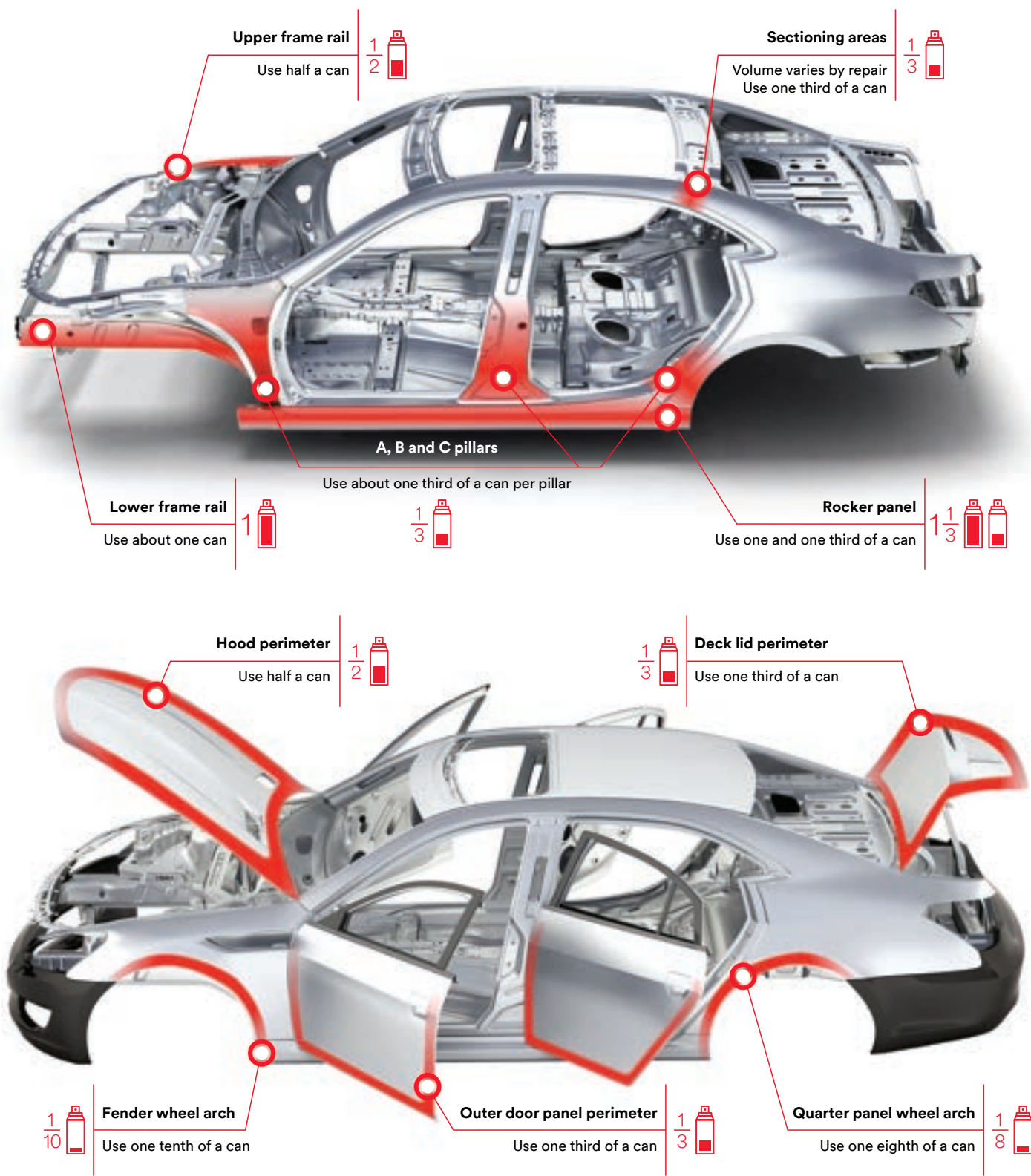
3M™ Cavity Wax Plus 08852 (3 coats)

Tested for long-term corrosion protection.

Actual test panel results after 1,500 hour salt fog exposure (ASTM B117-97*).

*ASTM.org/cgi-bin/resolver.cgi?B117-97

3M™ Cavity Wax Plus usage example in a typical sedan



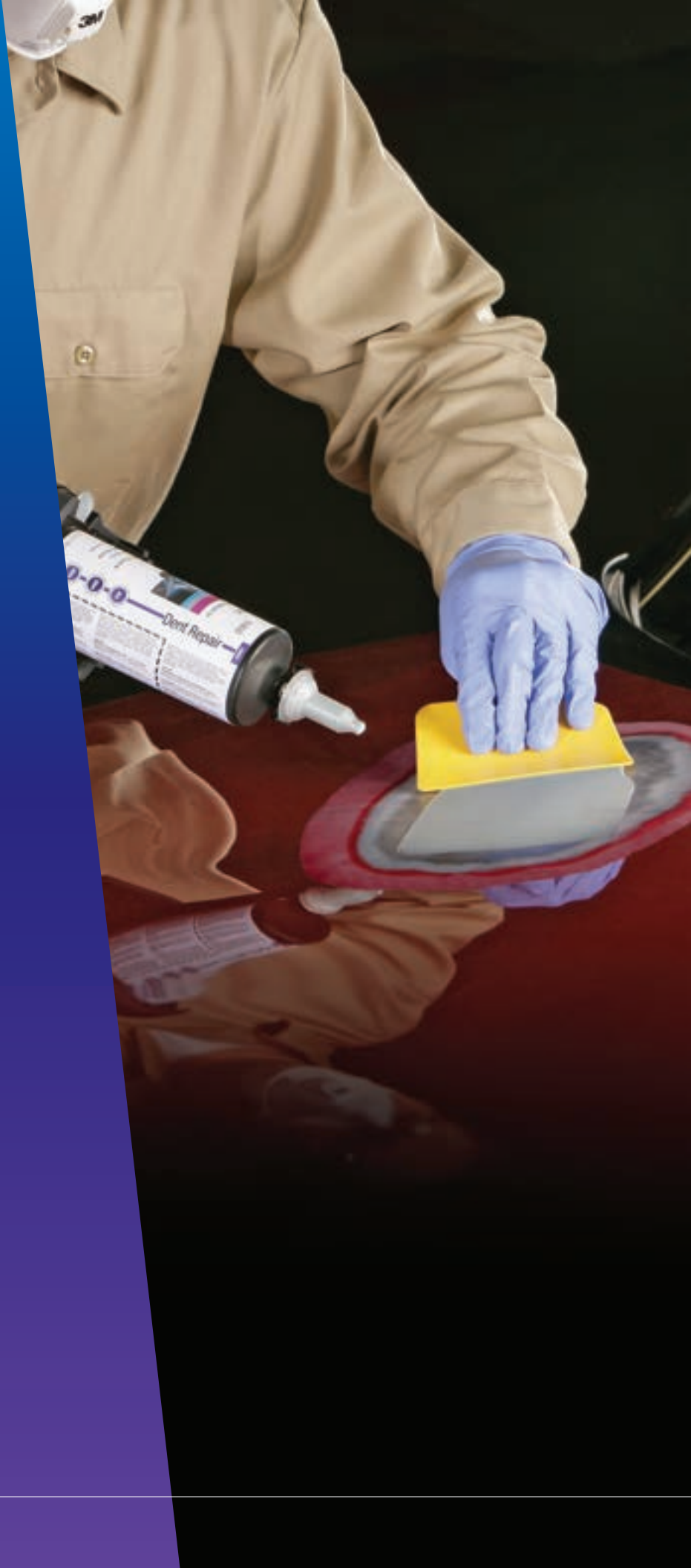
The information contained in this document is intended for industrial/occupational use by persons with the knowledge and technical skills to use such information. For additional information, including important safety and warranty information, regarding 3M Automotive Aftermarket products, visit 3MCollision.com.

Body Fillers and Glazes

Our selection of 3M body fillers, glazes, reinforced fillers and self-leveling glazes can take you a long way toward smooth, permanent, absolutely consistent body repairs on a full range of substrates.













Body Fillers 27

Glazes 29











Body Fillers

Help achieve a flawless auto panel repair.

Fillers	UPC	Part #	Size	Color	Qty/Case	Description
 <p>3M™ Platinum™ Select Filler</p>	00051131311312	31131	1 Gallon	● Lavender	4/Case	   <p>4 min 3-5 min 20 min</p> <p>Work Time Sand Time Dry Time</p> <p>Premium body filler that offers fast surface adhesion to properly prepared aluminum, steel, galvanized steel, e-coat, fiberglass, SMC and silicone bronze MIG brazed joints. It reduces the amount of primer used to cover micro pinholes over traditional filler. It's stain-free and is perfect for use under all base coat/clear coat, including water-borne. Excellent corrosion-resistant properties.</p>
	00051131311305	31130	3 Gallon		1/Case	
	00051131311282	31128	5 Gallon		6/Case	
	00051131358638	35863	276mL DMS			
 <p>3M™ Platinum™ Plus Body Filler</p>	00051593011317	01131	1 Gallon	● Blue ● Gold	4/Case	   <p>5 min 3-5 min 20 min</p> <p>Work Time Sand Time Dry Time</p> <p>Super creamy formula that achieves extreme adhesion to properly prepared galvanized steel, aluminum, e-coat, Fiberglass, SMC, cured epoxy, urethane primers and silicon bronze MIG brazed joints. Platinum Plus filler is manufactured with only the highest quality ingredients, including our proprietary adhesion promoter.</p>
	00051131311251	01130	3 Gallon		1/Case	
	00051593011324	01132	3 Gallon Air Cartridge		2/Case	
	00051131311398	31139	5 Gallon Air Pail w/Hardener		1/Case	
	00051131058637	05863	276mL DMS		6/Case	
 <p>3M™ Quick Grip Filler</p>	00051131331778	33177	1 Quart	● Beige	12/Case	   <p>4 min 3-5 min 15 min</p> <p>Work Time Sand Time Dry Time</p> <p>Reduces the time to shape and sand, and delivers rapid adhesion to multiple surfaces. Vacuum processed to reduce pinholes. Stain-free/tack-free finish helps avoid extreme loading of sandpaper. Easy to sand and bonds rapidly to galvanized steel, aluminum, e-coat, fiberglass, SMC, cured epoxy and urethane primers. Adheres to all substrates quickly and creates a great featheredge.</p>
	00051131331815	33181	1 Gallon		4/Case	
	00051131331815	33185	5 Gallon Air Pail		1/Case	

DMS 3M™ Dynamic Mixing System (DMS) Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Work/Handling/Cure times may differ for DMS products. See page 40 for DMS Applicators.

















Fillers	UPC	Part #	Size	Color	Qty/Case	Description
 <p>3M™ Reinforced Body Filler</p>	00051131058774	05877	276mL DMS	● Green	6/Case	   <p>Work Time Sand Time Dry Time</p> <p>Milled fiberglass reinforced polyester filler that can create water resistant repairs to holes and rust in a two-component cartridge. More than twice the strength of ordinary body fillers. Can be used in conjunction with fiberglass tape, cloth or mat to repair and rebuild fiberglass materials.</p>
 <p>3M™ All Purpose Fast Cure Filler</p>	00051131052215	05221	276mL DMS	Fill Color: ○ White Hardener: ● Blue	6/Case	   <p>Work Time Sand Time Dry Time</p> <p>Helps increase productivity while ensuring body repair quality with an extra creamy, easily spreading consistency. Offers faster curing properties in cooler temperatures, which can help in cooler seasons and for projects left overnight to dry.</p>



3M™ Dynamic Mixing System (DMS) Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Designed to maximize productivity, reduce waste and increase profit potential. See page 40 for DMS Applicators.

Glazes

The key to achieving a great surface finish.

Glazes	UPC	Part #	Size	Color	Qty/Case	Description
 <p>3M™ Platinum™ Plus Finishing Glaze</p>	0005113131800	31180	30 oz.	● Green	6/Case	 3 min Work Time  3 min Sand Time  20 min Dry Time
	00051593031803	03180	24 oz.			
 <p>3M™ Platinum™ Glaze</p>	00051593120118	12011	24 oz.	● Green	6/Case	 4 min Work Time  2 min Sand Time  20 min Dry Time
	00051131058620	05862	276mL DMS	● Blue ○ White		
 <p>3M™ Advanced Finishing Glaze</p>	00051131058217	05821	24 oz.	○ Off-White	6/Case	 3 min Work Time  3-5 min Sand Time  20 min Dry Time
<p>3M™ Advanced Finishing Glaze</p> <p>Two-component, self-leveling putty designed for use as a "skin coat" over body fillers to fill pinholes, sand scratches, low areas and other imperfections. Adheres well to steel, aluminum, SMC, fiberglass and OEM paint.</p>						
 <p>3M™ Dent Finishing Glaze</p>	00051131058576	05857	276mL DMS	● Beige	6/Case	 4 min Work Time  3 min Sand Time  20 min Dry Time
<p>3M™ Dent Finishing Glaze</p> <p>Cartridge-based, two-component, self-leveling glaze designed for use as a "skin coat" over sheet metal and dent repair compound.</p>						

DMS **3M™ Dynamic Mixing System (DMS)** Automatically mix and dispense the perfect amount of adhesives, sealers and body filler products. Designed to maximize productivity, reduce waste and increase profit potential. See page 40 for DMS Applicators.

Tools and Accessories

Choosing the right abrasives for your automotive repair project is critical — and so is using the right tool. 3M offers full systems of high-quality metal grinding and sanding tools, disc backup pads and accessories to help optimize abrasive performance and help maximize productivity. Whether your job calls for an angle grinder, or a sanding tool, 3M has you covered with the power tools, accessories and service you need.

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A compact system with sweeping benefits.

3M and Festool together, bringing you one of the most effective and comprehensive surface preparation and finishing systems in the collision repair industry.



Profitability + Efficiency

Helps reduce the amount of dust in the air from sanding, which can lead to less rework, helping drive improved cycle time and process efficiency.

- Helps reduce cleanup time
- Can enhance workplace efficiency by reducing time spent searching for tools and materials
- Workcenter helps enable the use of abrasives to end of life, which can lead to reduced material spend
- Increased technician mobility

Health + Safety





Designed with the technician's safety in mind.



- Integrated dust extraction system helps reduce dust
- IAS anti-static hose
- Ergonomic, non-slip tool design
- Pad brake means less tool free spin
- Helps improve shop cleanliness


For Industrial/Occupational use only.


Festool Automotive Systems




Build the system that's right for you.

Festool Power Tools		UPC	Part #	Description	Size	Stroke Rate	Qty/Case	Description
Rotary and Orbit Sanders								
 <p>Festool Automotive Systems Compressed Air Eccentric Sander LEX 3</p>	04014549286548	29951	LEX 3 150/3	6"	3mm	1/Case	Contains: Operation tool, sanding pad, bottle of cleaning and lubricating oil.	
	04014549286197	29950	LEX 3 150/5		5mm			
	04014549286241	29952	LEX 3 150/7		7mm			
 <p>Festool Automotive Systems Compressed Air Eccentric Sander LEX 3 77/2.5</p>	04014549277935	29949	LEX 3 77/2.5	3"	2.5mm	1/Case	Contains: Operation tool, sanding pad, bottle of cleaning and lubricating oil.	
 <p>Festool Automotive Systems Random Orbit Sanders ETS EC</p>	04014549286012	29943	ETS EC 150/3 EQ	6"	3mm	1/Case	Low profile.	
	04014549286159	29945	ETS EC 150/5 EQ		5mm		Contains: Operation tool, sanding pad.	
 <p>Festool Automotive Systems Geared Eccentric Sander RO 150 FEQ-Plus</p>	04014549286487	29941	RO 150 FEQ-Plus	6"	5mm	1/Case	Contains: Operation tool, sanding pad, Systainer SYS 3 T-LOC.	

Sanding Blocks		UPC	Part #	Size	Qty/Case	Description
	3M™ Hookit™ Sanding Block Dust Free	00051131052161	05216	4.5" x 11.5"	3/Case	Has small holes for use with a vacuum system to limit dust and loading. Helps reduce hand fatigue and make sanding challenging locations easier. Sanding blocks deliver more consistent and effective hand sanding results.
		00051131052093	05209	2.75" x 15.59"	1/Case	
		00051131052086	05208	2.75" x 7.5"	5/Case	
		00051131052079	05207	2.75" x 5"		
	Festool Automotive Systems Sanding Blocks HSK-A	04014549278475	29911	3.15" x 15.75"	1/Case	Sanding block vacuums while you sand and is easy to handle and control. Versatile system is perfect for everything from flat surfaces to contours. Abrasive changes are quick and easy to save time.
		04014549278482	29912	3.15" x 7.88"		
		04014549278451	29909	3.15" x 5.12"		

Festool Sanding and Interface Pads		UPC	Part #	Size	Description	Case/Qty	Description
	Festool Automotive Systems Sanding and Interface Pads	Festool Sanding Pads ST-STF					
		04014549289129	30002	7.25"	Soft	5/Case	Pad offers high performance sanding. Backing Pads come in ultra soft, soft and hard options. MULTI-JETSTREAM 2 Technology increases airflow. Compatible with all LEX 3 and ETS EC sanders sanding.
		04014549332412	30063	6"	Medium		
		04014549332429	30064		Soft		
		04014549332474	30068		Hard		
		04014549278673	29956	3"			
		Festool Interface Pads					
		04014549332498	30093	6"	15mm thick	10/Case	Pad offers optimal thickness for sanding curved components. Increased airflow results in cooler running. The hook and loop design offers quick abrasive changes.
		04014549332481	30092		5mm thick		
		04014549278628	29930	3"	10mm thick		
Festool Protection Pads							
0404549362396	30089	6"	—	2 Pads/Pack, 10 Packs/Case (20/case)	Pad helps prolong the life of the backup pad and maintain consistent attachment of net abrasive discs.		

Festool Mobile Dust Extractor		UPC	Part #	Dimensions	Size	Qty/Case	Description
	Festool Automotive Systems Mobile Dust Extractor CT 36	04014549282946	29947	24.8" x 14.4" x 23.5"	9.5 Gallon	1/Case	Contains: SELFCLEAN filter bag, suction hose, hose holder, Sys doc, cable holder, in a carton.

Festool Accessories		UPC	Part #	Size	Qty/Case	Description
	Festool Automotive Systems CT Suction Hose Plug-It	04014549278079	29889	16.4 ft.	1/Case	Suction hose is suitable for sanding application. Resists temperatures to 158°F (70°C). Comes complete with rotating adapter and reducing sleeve with bayonet fitting.
		04014549278086	29890	32.8 ft.		
		04014549305065	30006	5m, Anti-static, Smooth		
	Festool Automotive Systems Suction Hose	04014549278376	29899	16.4 ft.	1/Case	Pliable 27mm hose resists kinking and tearing. Includes rotating connector — compatible with wide range of Festool equipment. Prevents clogging inside the hose for efficient work time.
	Festool Automotive Systems IAS 3-Light AS Hose	04014549278536	29916	16.4 ft.	1/Case	2-in-1 hose and IAS interface are easy to use and save time when changing tools. Rotating adapter ensures smooth, rapid working progress and saves time.
		04014549288085	30005	32.8 ft.		
		04014549278581	29924	24 ft.		
	Festool Automotive Systems Hose Adaptors	04014549278093	29892	—	5/Case	Festool Y Piece Adapter, Anti-static
		00051131386006	29895	—		Festool Adapter AD IAS
		04014549278239	29920	—	1/Case	Festool IAS Double Adapter
		04014549278345	29959	—	5/Case	Festool Extraction Adapter
	Festool Automotive Systems IAS Adapter 3-SD Non VAC Airline	04014549278543	29917	90mm	1/Case	Use for connecting compatible Festool compressed air sanders directly to hoses. Works with Festool IAS 3 interface sanders.
	Festool Automotive Systems Compressed Air Module	04014549278178	29901	Festool CT 26/36 dust extractors	1/Case	Ideal for high production environments. Air module drives pneumatic sanders with tool triggered activation. Required accessory for use with all Festool pneumatic tools.
	Festool Automotive Systems Sortainer Sys 4 TL SORT/3	04014549278314	29964	15.6" x 11.7" x 12.7"	1/Case	Contains three large drawers for convenient storage and transport. Drawers lock in place, preventing equipment loss during transport. Flush construction — drawers won't jam even if equipment shifts.

Festool Accessories	UPC	Part #	Dimensions	Qty/Case	Description
 <p>Festool Automotive Systems Workcenter WCR 1000</p>	04014549278185	29921	41.3" x 14.3" x 21.5–30.9"	1/Case	Connects without tools to nearly any Festool mobile dust extractor. Adjustable height columns help keep equipment within easy reach, allow for Systainer storage.
 <p>Festool Automotive Systems Toolcenter TC3000/2</p>	04014549278697	29948	37.8" x 18.5" x 42.1" 3kg / 94.8 lbs	1/Case	Durable, mobile storage and transport of machines and tools. Lockable cabinet provides secure storage. Lower dock is designed for attaching and storing Festool dust extractors. Includes hose holder hook; additional accessories available.
 <p>Festool Automotive Systems Main Filter</p>	04014549278222	29938	HEPA-HF-CT, 26/36/48	1/Case	Certified filtering system. Design allows full use of canister and filter bag volume. Reduces dust in a shop environment and is compliant with EPA RRP guidelines.
 <p>Festool Automotive Systems Self Cleaning Filter Bags</p>	04014549278420	29905	CLEANTEC 26 and CLEANTEC 36	5/Case	High-quality cloth filter bag works with mobile dust extractors. Self-cleaning feature cleans dust deposits inside the filter bag automatically.
 <p>Festool Automotive Systems Cleaning and Lubricating Oil</p>	04014549278321	29894	50mL bottle	10/Case	Formula is suitable for LEX and LRS models. Cleaning properties keep residue from building up. Lubricating properties allow gears to operate smoothly.
  <p>Festool Automotive Systems Replacement Air Inlet LEX 3</p>	04014549278260	29931	LEX 3/77	5/Case	Genuine Festool replacement part offers compatibility to the system that is designed to exchange a damaged air connection piece. Replacement piece is designed to maintain optimal performance.
04014549278277	29932	LEX 3/150			
 <p>Festool Automotive Systems O-Rings</p>	04014549278284	29954	Universal	20/Case	Replacement for Festool sanders including LEX 3 and LRS. Airtight seal helps ensure peak performance of sanding and dust extraction equipment.

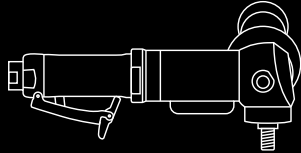
3M™ Body Repair Tools





Power Tools	UPC	Part #	Size	Max RPM	Motor HP (W)	Qty/Case	Description	
 3M™ File Belt Sander	00051131335752	33575	H: 2.87" L: 15.15"	17,000	0.65 (485)	1/Box	Lightweight file belt sander is ideal for cutting and finishing repair work. Rotatable housing allows for use in a versatile range of tight spaces.	
 3M™ Mini File Belt Sander	00051131335738	33573	H: 2.87" L: 12.5"					
 3M™ Pistol Grip Disc Sander	00051131334168	33577	H: 2.05" L: 7.50"	18,000	0.45 (336)	1/Box	Lightweight for versatility and ease of use in tight spaces. Variable speed control at the trigger increases operator precision to help reduce rework.	
 3M™ Cut-Off Wheel Tools	00051131335790	33579	3"	20,000	0.70 (522)	1/Case	Compact design with built-in safety features for easy handling. Featuring a light-weight composite body for greater user comfort. Slice through high-strength steel and aluminum with clean, straight lines and minimal effort.	
	00051131335813	33581	4"					
 3M™ Disc Sander	00051141284088	28408	4" –5" x 5/8" – 11 EXT	12,000	1 (744)	1/Case	Lightweight and rugged, designed with a high power-to-weight ratio. 3M™ Gripping Material and a 97-degree angle head allow more comfort and control. Great for grinding, blending, weld leveling, metal prep and more.	
 3M™ Non-Vacuum Orbital Sander — Original Series	00051141203317	20331	3" x 4" 1/8" Orbit	10,000	0.24 (179)	1/Case	Ideal for sanding in tight areas or on vertical surfaces.	Non-Vac 3M™ Hookit™ 20433
 3M™ Orbital Sanders — Elite Series	00051141285276	28527	2-3/4" x 7-3/4" 1/8" Orbit	10,000	0.28 (209)	1/Case	Ideal for sanding in tight areas or on vertical surfaces.	Non-Vac 3M™ Hookit™ 28531
	00051141285283	28528						Central Vac 3M™ Hookit™ 28531
	00051141285290	28529						Self-Gen Vac* 3M™ Hookit™ 28531

*One (1) each of the following included: 3M™ Clean Sanding Filter Bag, Filter Bag Adapter, Hose Seal.

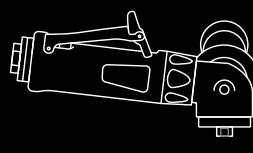
Tool + Accessories + 3M Abrasive + Optimized System

Right Angle System



- 3M™ Disc Pad Hub 
- 3M™ Disc Pad Face Plate 
- Abrasive Disc with 7/8 Center Hole 
- 3M™ Disc Retainer Nut 

3M™ Roloc™ System





- Sander Adapter 
- 3M™ Roloc™ Disc Pad 
- Abrasive Disc 
- 3M™ Roloc™ + Holder 
- Abrasive Disc Wheel 

Power Tool Accessories

	UPC	Part #	Size	Feature	Qty/Case	Description
Right Angle System						
 3M™ Disc Pads	00051141286266	45205	2-1/2" x 5/8-11 INT	Use with all 4" – 9" face plates	10/Case	Has a threaded metal insert and can be used on most 5/8-11 shafts.
	00051144451906	45190	4-1/2" x 5/8-11 INT	Use with 7", 8", 9" face plates		
 3M™ Disc Pad Face Plates — Ribbed	00051144817337	81733	5"	Hard Black	10/Case	Use with 3M™ Fibre Discs and Disc Pad Hubs for heavy metal removal, large welds, etc. 3M™ Disc Pad Face Plates can be easily changed without removing the hub.
	00051144805150	80515	7"			
	00051144817290	81729	9"			
 3M™ Disc Retainer Nuts	00051111510476	02618	5/16" x 5/8-11 INT	1/4" Hole	10/Case	Use with 3M™ Disc Pad Face Plates, Disc Pad Hubs and Fibre Disc Holders. Has 1/4" diameter holes for use with a spanner wrench.
	00051144056224	05622	3/8" x 5/8-11 INT			
3M™ Roloc™ System						
 3M™ Roloc™ Disc Pad Assembly	00051144055395	05539	2"	Max RPM 25,000	10/Case	Hard rubber backup pad provides firm support for 3M™ Roloc™ Abrasive Discs. A 1/4-20 INT thread allows pad to be mounted directly to tools with 1/4-20 EXT threaded shafts. Assembly includes a 3M™ Roloc™ Disc Pad, shaft and adapter.
	00051144055401	05540	3"			
 3M™ Roloc™ + Holder	00051144055401	07500	2" 1/4" shank	Max RPM 25,000	10/Case	Allows use of Scotch-Brite™ Roloc™ + Clean and Strip Disc on your tool. The 1/4" shank fits into any recommended standard tool with 1/4" collet. Quick and easy to use.

Sanding Accessories




Sanding Discs and Blocks	UPC	Part #	Size	Qty/Case	Description
 <p>3M™ Hookit™ Clean Sanding Low Profile Finishing Disc Pad</p>	00051141204253	20425	6" Diameter 11/16" Thick	10/Case	Multi-hole pattern maximizes dust extraction. Soft density foam provides flexibility for reduced edge cutting and increased conformability. Loading is significantly reduced to prolong life of abrasive. 3M™ Hookit™ for quick disc changeouts. 10 degree blunt tapered edge.
	00051141202907	20290	5" Diameter 11/16" Thick		
 <p>3M™ Hookit™ Clean Sanding Low Profile Disc Pad</p>	00051141204659	20465	6" Diameter 3/8" Thick	10/Case	Constructed of soft density foam with a 10 degree blunt tapered edge and is recommended for finishing applications on flat or contoured surfaces where dust evacuation is needed.
 <p>3M™ Hookit™ Soft Interface Pad</p>	00051131057777	05777	6" Diameter 1/2" Thick	10/Case	Adds support to disc pad for improved abrasive cut and closer edge sanding. Soft foam construction conforms to contours for a finer finish. Hole configurations help clear dust from the work surface. Reduces vibration from orbital sanding tool. 3M™ Hookit™ for quick disc changeouts.
	00051131057715	05771	3" Diameter 1/2" Thick		
 <p>3M™ Hookit™ Flexible Abrasive Interface Foam Pad</p>	00051131343504	34350	3" x 5"	10/Case	Interface foam pad provides flexibility to sand curves and contours and hard-to-reach locations. Use for sanding primer, blending and paint finishing. Use with 3M™ Orbital Sander, PN 20331 and 3M™ Hookit™ Flexible Abrasive Hand Sheets.
 <p>3M™ Hookit™ Dust Extraction Flexible Sanding Block</p>	00051131358256	35825	133mm x 67mm	24/Case	These 3M™ Hookit™ blocks combine the lightweight flexibility of traditional foam blocks with the dust extraction power and control of rigid dust-free sanding blocks. They feature a convex face which can help you easily restore contours and bodylines, while still providing a firm backing for abrasives. They include a vacuum regulator that lets the operator adjust suction for easier block control when sanding.
	00051131358263	35826	178mm x 67mm		
	00051131358270	35827	273mm x 67mm	12/Case	
	00051131358287	35828	406mm x 67mm	8/Case	
	00051131358294	35289	Kit – 4 sizes	10/Case	
 <p>3M™ Hookit™ Dust Extraction Flexible Radius Sanding Block</p>	00051131358300	35830	133mm x 67mm	24/Case	These blocks combine the lightweight flexibility of traditional foam blocks with the dust extraction power and control of dust-free sanding blocks. The blocks flex to help easily restore contours and bodylines, while providing a firm backing for abrasives. Features 3M™ Hookit™ attachment system. They include a vacuum regulator that lets the operator adjust suction for easier block control when sanding.
	00051131358317	35831	178mm x 67mm		
	00051131358324	35832	273mm x 67mm	12/Case	
	00051131358331	35833	Kit – 3 sizes	10/Case	








Hand Sanding Accessories		UPC	Part #	Size	Qty/Case	Description
 <p>3M™ Hookit™ Hand Sanding Blocks</p>	00051131056886	05688	Rectangle 1-1/2" x 2-5/8" x 16"	8/Case	<p>Helps make sanding more comfortable and more productive in hard-to-sand locations. Range of sizes increases capabilities for precision hand sanding. Bright yellow design helps to stand out in dusty shop conditions.</p>	
	00051131056879	05687	Rectangle 1-1/2" x 2-5/8" x 10-3/4"	12/Case		
	00051131056862	05686	Rectangle 1-1/2" x 2-5/8" x 5-1/4"	24/Case		
	00051131056855	05685	Rectangle 7/8" x 1-3/8" x 10-3/4"			
	00051131056909	05690	Rectangle 5/8" x 2-1/2" x 5-3/8"			
	00051131056893	05689	Round 1-1/4" x 10-3/4"			
	00051131056916	05691	Teardrop 2-1/8" x 10-3/4"	12/Case		
	00051131056848	05684	Various Shapes 6 Block Sizes	6 Kits/Case		
 <p>3M™ Stikit™ Hand Sanding Blocks</p>	00051131056718	05671	Stick (3 sizes) 10-3/4", 8", 5-1/4"	10 Kits/Case		
	00051131056923	05692	Various Shapes 6 Block Sizes	6 Kits/Case		



Adhesives | Sealers Applicators and Accessories

Adhesives Sealers Applicators		UPC	Part #	Size	Qty/Case	Description
	3M™ Easy Match Seam Sealer Applicator	00051131310001	31000	310mL	1/Case	3M™ Easy Match Sprayable Applicator
	3M™ Performance Pneumatic Applicator	50051131099307	09930	200mL	1/Case	Pneumatic — For 200mL product.
	3M™ Performance Manual Applicator	50051135081179	08117	200mL	1/Case	Manual — For 200mL product.
	3M™ Standard Manual Cartridge Applicator	00051135085714	08571	200mL	1/Case	Manual — For smaller cartridges up to 400mL. Economy Line Applicator with heavy duty construction.
	3M™ Performance Manual Applicator	00051135081907	08190	50mL	1/Case	Manual — For 1:1 and 2:1 50mL products.
	3M™ Flexible Package Pneumatic Applicator	00051135083994	08399	310mL	1/Case	Pneumatic — For smooth application of 310mL foil pack seam sealers. Fully enclosed.
	3M™ Flexible Package Applicator	00051135083987	08398	310mL	1/Case	A fully enclosed, all metal, rod driven, friction feed applicator gun for use with all 310mL or smaller foil flexible packages. Available in both pneumatic or manual options.

Dynamic Mixing System (DMS)		UPC	Part #	Size	Qty/Case	Description
	3M™ Dynamic Mixing Applicator DMS	00051131058460	05846	All DMS Products	1/Case	Pneumatic — For DMS product
	3M™ Dynamic Mixing Nozzles DMS	00051131058477	05847	50:1	300/Case	DMS nozzle for filler and related products.
		00076308558475	55847	2:1 1:1		DMS nozzle for adhesives, sealers and plastic repair products.
	3M™ Dynamic Mixing Nozzle Extension DMS	00076308582074	58207	50:1 2:1 1:1	72/Case	Use with DMS nozzles to provide a thinner bead and to get into hard to reach areas.

Adhesives Sealers Accessories		UPC	Part #	Size	Qty/Case	Description
	3M™ Flex Pack Nozzle	00051135081884	08188	310mL	150/Case	For use with one-part flex pack seam sealers.
	3M™ Static Mixing Nozzle	00051131081932	08193	200mL, 400mL	36/Case	3/8" nozzle for all 200mL and 400mL products.
		00051135081945	08194	200mL, 400mL	300/Case	
	3M™ Threaded Cartridge Nozzle	00051135081877	08187	310mL	300/Case	50 threaded cartridge nozzles to use with single component cartridges.
	3M™ Ripple Tip Nozzle	00051131339958	33995	—	50/Case	Ten adjustable tips used with 3M™ Static Mixing Nozzles to help recreate factor ripple beads.
	3M™ OEM Seam Sealer Tips	00051135082010	08201	1/4" Rounded	36/Case	For 200mL and 400mL. Versatile assortment of five different tips that reproduce many OEM seam sealer beads used today; saves time, labor and costly re-dos while trying to reproduce the factory OEM seams.
		00051135082027	08202	3/8" Rounded		
		00051135082034	08203	1/2" Rounded		
		00051135082034	08204	3/8" Flat		
		00051135082058	08205	3/8" Double-Rounded		
	3M™ OEM Seam Sealer Tip Adapter	00051135082065	08206	310mL	36/Case	Use with Urethane Seam Sealers and MSP Seam Sealers.
	3M™ Bulk Nozzle Rack	00051131025769	02576	200mL	1/Case	Use to hold and store boxes of 08194, 08187, DMS 05847 and DMS 55847.
	3M™ Shop Rack	00051131025301	02530	200mL, 400mL	6/Case	Shop rack for all 200 and 400mL syringes — holds eight open or closed syringes and two applicator guns.
	3M™ Polyolefin Adhesion Promoter	00051135081877	05907	12 oz. Aerosol	6/Case	Provides excellent adhesion of filler materials to TPO type substrates (Type II); compatible with all 3M Flexible, Semi-Rigid and TPO repair products.





Mix less, paint more.


As every painter knows, once paint has been mixed, it's sold. You either use it or lose it, which can cut into your bottom line. What if we told you mixing less paint yet getting the same or better coverage was possible?


With the 3M™ Performance Spray Gun, that possibility can become reality. It's superior transfer efficiency, with up to 26% less material waste than leading metal spray guns*, all in the palm of your hand. Don't cut down on your efficiency — start spraying the smart way.





*Maximum transfer efficiency varies by spray gun type and settings.

3M™ Performance Spray Gun Make light work of heavy coatings.

3M™ Performance Spray Gun System	UPC	Part #	Qty/Case	Description
3M™ Performance Spray Gun System with 3M™ PPS™ Series 2.0 System 	04054596831346	26778	1 Kit/Case	<div style="border: 1px solid black; padding: 2px; display: inline-block;">For Gravity Application</div> <u>Kit includes:</u> 1 – Performance Spray Gun 1 – Air Control Valve 1 – Locking Collar 15 – Gravity Atomizing Heads (5 each of 1.2, 1.3, 1.4) 1 – 3M™ PPS™ Series 2.0 System
3M™ Performance Spray Gun 	00051131268326	26832	4/Case	<u>Includes:</u> 1 – Performance Spray Gun 1 – Air control valve Lightweight, impact-resistant body made from advanced composite material quickly converts between pressure-fed systems and gravity-fed 3M™ PPS™ Series 2.0 Spray Cup System. Easy to change, replaceable nozzles range from 1.1 – 2.0. Designed for comfort. The simple, innovative design means fewer parts to maintain or rebuild.





H/O Products	UPC	Part #	Size	Qty/Case	Description
 3M™ PPS™ Series 2.0 Type H/O Pressure Cup	00051131261211	26121	Midi (13.5 fl. oz.)	2/Case	A pressurized (H/O) hard cup and collar set that supports and holds 3M™ PPS™ Series 2.0 lids and flexible liners. This product is intended for use in place of metal cups on most pressure spray guns.
	00051131261242	26124	Large (28 fl. oz.)		
3M™ Performance Spray Gun H/O Conversion Pack	00051131268371	26837	—	4/Case	Equips the 3M™ Performance Spray Gun to use 3M™ PPS™ Series 2.0 Type H/O Pressure Cups. This upgrade adds an air pressure port to the gun for spraying high-viscosity coatings.

3M™ Performance Gravity System	UPC	Part #	Color	Size	Qty/Case	Description
 3M™ Performance Gravity HVLP Atomizing Head Refill	00051131267091	26709	○ White	0.9	25/Case	Used for spraying a wide range of industrial and automotive coatings, including high-viscosity coatings, sprayable fillers, high-build primers, primer surfacers, sealers, single-stage top coats, solvent-based paints, waterborne paints and clear coats.
	00051131267121	26712	● Blue	1.2	25/Case	
	00051131267138	26713	● Green	1.3	25/Case	
	00051131267145	26714	● Orange	1.4	25/Case	
	00051131267169	26716	● Purple	1.6	25/Case	
	00051131267183	26718	○ Clear	1.8	25/Case	
	00051131267206	26720	● Red	2.0	25/Case	
3M™ Performance Gravity HVLP Atomizing Head Refill Kit	00051131267305	26730	<ul style="list-style-type: none"> ● Blue ● Green ● Orange ● Red ● Purple ○ Clear 	1.2 – 2.0	5 Kits/Case	<u>Kit includes:</u> Six Atomizing Heads One of each size: 1.2, 1.3, 1.4, 1.6, 1.8, 2.0

Accessories and Replacement Parts	UPC	Part #	Qty/Case	Description
 O-Ring Kit	00051131268418	26841	4/Case	3M™ Performance Spray Gun Replacement O-Ring Kit.
 Locking Collar	00051131268357	26835	20/Case	Ensures a solid connection between the 3M™ Performance Spray Gun and atomizing heads.
 Spray Gun Needle	00051131268388	26838	1/Case	Use replacement needle when spray gun needle is damaged, bent or leaks.
 Rebuild Kit	00051131268401	26840	4/Case	Includes exterior replacement parts, all required interior seals, springs, screws and parts. Instruction manual provides specific details on how to rebuild.

3M™ PPS™ Series 2.0 System

Highest performing disposable spray cup system.

3M™ PPS™ Series 2.0 Spray Cup System		UPC	Part #	Size	Filter	Qty/Case	Description
 <p>3M™ PPS™ Series 2.0 Spray Cup System Kit</p> <p>Kit</p>	00051131260245	26024	Large (28 oz., 850mL)	200 Micron	1 Kit/Case	Highest performing disposable spray cup system for mixing/measuring, filtering, spraying in any direction (360° spray rotation) and protecting coatings not in use. <u>Kit contains:</u> 50 lids and liners, 32 sealing plugs, 1 reusable hard cup.	
	00051131260009	26000	Standard (22 oz., 650mL)				
	00051131261129	26112	Midi (13.5 oz., 400mL)				
	00051131261143	26114	Mini (6.8 oz., 200mL)				
	00051131260283	26028	Micro (3 fl. oz., 90mL)				
	00051131263253	26325	Large (28 oz., 850mL)	125 Micron			
	00051131263017	26301	Standard (22 oz., 650mL)				
	00051131263123	26312	Midi (13.5 oz., 400mL)				
	00051131263147	26314	Mini (6.8 oz., 200mL)				
	00051131260283	26328	Micro (3 fl. oz., 90mL)				
 <p>3M™ PPS™ Series 2.0 Spray Cup System UV Kit</p> <p>UV Kit</p>	4054596313415	26710	Standard (22 oz., 650mL)	200 Micron	1 Kit/Case	Protects daylight sensitive materials — like UV-curing primers, sealers, base and clear coats — and helps you measure, mix, filter and spray with ease. <u>UV Kit contains:</u> 50 black lids and liners, 32 black sealing plugs, 1 reusable hard cup.	
	4054596313439	20730	Standard (22 oz., 650mL)	125 Micron			
 <p>3M™ PPS™ Series 2.0 Spray Cup System Starter Kit</p> <p>Starter Kit</p>	00051131261723	26172	Standard (22 oz., 650mL)	200 Micron	2 Kits/Case	Convenient way to get started with our 3M™ PPS™ Series 2.0 Spray Cup System. Kits are available in Midi and Standard sizes, excellent for most mid-range repairs. <u>Starter Kit contains:</u> 6 lids and liners, 16 sealing plugs, 1 reusable hard cup.	
	00051131261709	26170	Midi (13.5 oz., 400mL)				
 <p>3M™ PPS™ Series 2.0 Spray Cup System 12-Pack Refill Kit</p> <p>Refill Kit</p>	00051131261730	26173	Standard (22 oz., 650mL)	200 Micron	2 Kits/Case	Simple, cost-effective way to keep our 3M™ PPS™ Series 2.0 Spray Cup System stocked and ready. Kits are available in Midi and Standard sizes, excellent for most mid-range repairs. <u>Refill Kit contains:</u> 12 lids and liners, 16 sealing plugs.	
	00051131261716	26171	Midi (13.5 oz., 400mL)				

For Industrial/Occupational use only.

3M™ PPS™ Series 2.0 Spray Cup System		UPC	Part #	Size	Filter	Qty/Case	Description
 <p>3M™ PPS™ Series 2.0 Lid</p>	00051131262003	26200	Large/Standard	200 Micron	25/Case	Features quarter-turn lid locking system, helping eliminate cross-threading and paint build-up. Full-diameter filters built into every lid maximize filtration and fluid flow. Domed design and wide spout allow up to 3 fl. oz. (90mL) to be held below the filter, reducing inconsistent spray due to air-entrapment and sputter.	
	00051131262041	26204	Midi/Mini/Micro				
	00051131261990	26199	Large/Standard	125 Micron			
	00051131262058	26205	Midi/Mini/Micro				
	00051131261501	26150	Large/Standard Type H/O Pressure Lid	200 Micron			
 <p>3M™ PPS™ Series 2.0 Cup</p>	00051131260238	26023	Large (28 oz., 850mL)	—	8 Cups/Box	Hard cups designed specifically for 3M™ PPS™ Series 2.0. Mix ratios built into every hard cup — no need for separate inserts. ‘Max Fill’ notation allows users to fit maximum amount of fluid in cup.	
	00051131260016	26001	Standard (22 oz., 650mL)				
	00051131261228	26122	Midi (13.5 oz., 400mL)				
	00051131261150	26115	Mini (6.8 oz., 200mL)				
 <p>3M™ PPS™ Series 2.0 Universal Shaker Core</p>	0005113126458	26458	Fits all lid sizes of 3M™ PPS™ Series 2.0	—	12/Case	Fits on top of the domed lid and fits into the 1/4-turn lid locking system, creating a stable, durable and even surface for clamping cup tightly into paint shakers.	
 <p>3M™ PPS™ Series 2.0 Sealing Plug</p>	00021200063084	26432	Fits all lid sizes of 3M™ PPS™ Series 2.0	—	576/Case	Wide, flat design makes a stable base when cups are turned upside down. Excellent for temporary sealing and protection of coatings. Keep filters wet for longer life, fewer lid replacements. Use to seal lid while mixing in paint shakers.	
 <p>3M™ PPS™ Lid and Liner Dispenser</p>	00051131162198	16219	Lid Dispenser Fits all sizes 3M™ PPS™ Series 2.0	—	1/Case	Dispenses all available liner sizes for 3M™ PPS™ Series 2.0. Offers exceptional convenience to access 3M™ PPS™ liners. Keeps liners clean, neat, organized and free from contamination. Top-loading access for reloading 3M™ PPS™ liners. Wall mountable.	
	00051131162990	16299	Liner Dispenser Fits all sizes 3M™ PPS™ Series 2.0				
 <p>3M™ PPS™ Series 2.0 and 3M™ PPS™ Adapters</p> <p>Most Popular Sizes</p>	00051131260030	26003	Type 2 #S2 3M™ PPS™ 1.0 Legacy Part # 16003	—	4/Case	Specifically designed adapters allows painters to use the 3M™ PPS™ Series 2.0 with virtually any spray gun. Stainless steel adapter offers exceptional durability. Threaded adapter is easy to install.	
	00051131260160	26016	Type 9 #S9 3M™ PPS™ 1.0 Legacy Part # 16016				
	00051131260467	26046	Type 15 #S15 3M™ PPS™ 1.0 Legacy Part # 160046				
	00051131261358	26135	Type 40 #S40 3M™ PPS™ 1.0 Legacy Part # 16135				
	00051131261396	26139	Type 43 #S43 3M™ PPS™ 1.0 Legacy Part # 16139				

For Industrial/Occupational use only.

Personal Safety Equipment

Providing PPE to help protect the health of your technicians helps protect the whole business. 3M's personal protective products can help you protect workers: A body shop's most valuable resource!

Respirators 47

Hearing Protection 48

Eye and Face Protection 49











Coveralls 49

Not a complete list. Please choose the right products for each application and exposure assessment.

Visit [3M.com/ppesafety](https://www.3m.com/ppesafety) for more information.



Respirators

Respirators and Filters		SKU	UPC / Part #	Product #	Size	Qty/Case
	3M™ Particulate Respirator, N95	70070757557	50051138543438	8511/54343 (AAD)	—	80/Case
	3M™ Particulate Welding Respirator, N95	50051131071891	50051131071891	8515/07189 (AAD)	—	80/Case
	3M™ Ultimate FX Full Face Respirator	70071510807	50051135894212	FF-402/89421 (AAD)	M	4/Case
	3M™ 6000 Series Full Facepiece Reusable Respirator	70070709053	50051138541465	6800/54146 (AAD)	M	4/Case
	3M™ 5000 Series Half Facepiece Disposable Respirator, Organic Vapor, P95	70070797173	50051138660685	51P71/07191 (AAD)	S	12/Case
		70070797181	50051138660692	52P71/07192 (AAD)	M	
		70070797199	50051138660708	53P71/07193 (AAD)	L	
	3M™ 7500 Series Half Facepiece Reusable Respirator	70071042785	50051131370826	7502/37082 (AAD)	M	10/Case
		70071042793	50051131370833	7503/37083 (AAD)	L	
	3M™ 6000 Series Half Facepiece Reusable Respirator	70070797777	00051131071810	07181	S	20/Case
		70070797785	00051131071827	07182	M	
		70070797793	00051131071834	07183	L	
	3M™ Particulate Filter 2091, P100	70070614410	50051131070009	2091/07000 (AAD)	—	100/Case
	3M™ Particulate Filter, P95	70070757417	50051131071945	5P71/07194 (AAD)	—	
	3M™ Organic Vapor Cartridge, 6001	70070316776	50051138216745	6001/07046 (AAD)	—	60/Case









Not a complete list. Please choose the right products for each application and exposure assessment. Visit 3M.com/ppesafety for more information.

⚠ WARNING: RESPIRATORS

These respirators help protect against certain airborne contaminants. Before use, the wearer must read and understand the *User Instructions* provided as a part of the product packaging. A written respiratory protection program must be implemented meeting all the requirements of OSHA 29 CFR 1910.134 including training, fit testing and medical evaluation. In Canada, CSA standards Z94.4 requirements must be met and/or requirements of the applicable jurisdiction, as appropriate. **Misuse may result in sickness or death.** For correct use, consult supervisor and the products *User Instructions*, or call 3M Technical Service in U.S.A. at 1-800-243-4630. In Canada, call 1-800-267-4414.



Hearing Protection




Earmuffs and Earplugs		SKU	UPC / Part #	Product #	Qty/Case
	3M™ PELTOR™ Optime™ 105 Earmuffs H10A, Over-the-Head	XH001651187	10093045081018	H10A	10/Case
	3M™ PELTOR™ X Series X4A Over-the Head, Light Green	XA007707863	10093045937261	X4A	10/Case
	3M™ PELTOR™ Optime™ 95 Earmuffs, Behind-the-Head H6B/V	XH001651211	10093045080622	08062	10/Case
	3M™ Foam Earplugs 1100, Uncorded	HC000664637	50051138290080	29008(AAD)	1000 Pair/Case
	3M™ Foam Earplugs 1110, Corded	HC000664934	50051138290097	29009(AAD)	500 Pair/Case
	3M™ E-A-R™ UltraFit™ Corded Earplugs in Poly Bag	70071515772	10080529400038	340-4004	400 Pair/Case
	3M™ E-A-R™ Push-Ins™ Corded Earplugs in Poly Bag	70071520947	10080529180015	318-1001	400 Pair/Case
	3M™ E-A-R™ Earplugs P1401, Corded	70071561495	0093045934024	93402	400 Pair/Case

Not a complete list. Please choose the right products for each application and exposure assessment. Visit 3M.com/ppesafety for more information.



⚠ WARNING: HEARING PROTECTION

These hearing protectors help reduce exposure to hazardous noise and other loud sounds. **Misuse or failure to wear hearing protectors at all times that you are exposed to noise may result in hearing loss or injury.** For correct use, consult supervisor and the products User Instructions, or call 3M Technical Service in the U.S.A. at 1-800-243-4630. In Canada, call 1-800-267-4414. If there is any drainage from your ear or you have an ear infection, consult with your physician before wearing ear plugs. Failure to do so may result in hearing loss or injury.

Eye and Face Protection

Safety Glasses and Faceshield	SKU	UPC / Part #	Product #	Color	Qty/Case
 <p>3M™ SecureFit™ Protective Eyewear, Anti-fog Lens,</p>	70071676251	10078371657175	SF201AF	Ø Clear	20/Case
	70071647674	10078371657199	SF203AF	● Amber	
 <p>3M™ Virtua™ Protective Eyewear</p>	70071695087	10078371620995	62099	Ø Clear	20/Case
 <p>3M™ Ratchet Headgear H8A with 3M™ Clear Polycarbonate Faceshield WP96</p>	70071522265	10078371827837	82783	Ø Transparent	5/Case

Coveralls

Coveralls	SKU	UPC	Product #	Size	Qty/Case
 <p>3M™ Disposable Chemical Protective Coveralls</p>	7100213270	00076308945657	4540+-M	M	25/Case
	7100213271	00076308945664	4540+-L	L	
	7100213268	00076308945671	4540+-XL	XL	
	7100213262	00076308945688	4540+-XXL	XXL	
	7100213296	00076308945695	4540+-3XL	3XL	
 <p>3M™ Disposable Protective Coveralls</p>	7000088986	04046719632640	4520-BLK-L	M	25/Case
	7000088988	04046719632664	4520-BLK-XL	XL	
	7000088986	04046719632671	4520-BLK-XXL	XXL	
	7000088990	04046719632688	4520-BLK-3XL	3XL	

Not a complete list. Please choose the right products for each application and exposure assessment. Visit 3M.com/ppesafety for more information.

⚠ WARNING: PROTECTIVE EYEWEAR

These eye and face protection products help provide limited eye and face protection. **Misuse or failure to follow warnings and instructions may result in serious potential injury, including blindness or death.** For correct use, selection, and applications against flying particles, optical radiation and/or splash consult supervisor, and the products and WARNINGS on the package, or call 3M Technical Service in the U.S.A. at 1-800-243-4630. In Canada, call 1-800-267-4414.

OEM Recommendations

3M Adhesives

Product Name	Part #	Ford	General Motors	Honda/Acura	Hyundai/Kia	Jaguar/Land Rover	Mazda	Nissan/Infiniti	Tesla	Subaru	Stellantis	Toyota/Lexus/Scion	Volvo
3M™ Panel Bonding Adhesive	08115	✓		✓	✓	✓	✓	✓		38315 ✓		✓	✓
	08116		✓								✓		✓
3M™ Impact Resistant Structural Adhesive	07333		✓	✓	✓	✓			✓		✓		✓
3M™ SMC/Fiberglass Repair Adhesive 35	08219		✓										

Product Manufacturers

At 3M, we're committed to being the clear aftermarket manufacturer choice for OEM-aligned collision repairers.

In this high stakes industry, the OEM way is the only way.

Key
● 3M
○ 3M DP490
○ OEM Branded Solutions*
● Fusor
○ Crest
● Kent
● Three Bond
○ Henkel
● SEM
● Ashland Pliogrip
○ Valugard
● DOW
● Rust-stop Aerosol

Company	Adhesives	Seam Sealers	NVH/Foams	Cavity Wax	Weld Thru Primer
Audi	● ○ ○	○	○	○	○
BMW	○	○	○	○	○
Ford/Lincoln	● ●	● ●	● ●	● ○	
General Motors	● ● ● ●	● ● ● ●	● ● ● ●	● ● ● ●	● ○
Honda/Acura	● ● ● ●	● ● ● ●	● ● ● ●	● ● ● ●	● ● ● ●
Hyundai/Kia	● ●		●	●	
Jaguar/Land Rover	●	●	● ●	● ●	● ●
Mazda	●	●			
Mercedes Benz	○	○	○	○	○
Nissan/Infiniti	●		●	●	●
Porche	○	○	○	○	○
Stellantis	● ●	● ●	● ●	● ●	
Subaru	● ●	● ●	●	●	
Tesla	● ● ●		● ● ●		
Toyota/Lexus	●				
Volvo	●				
Volkswagen	● ● ○	○	○		

* Products branded by the OEM vs. by aftermarket manufacturer.

Please reference OEM Repair Procedures: Collision repair shops should follow OEM recommendations. Always reference the OEM repair procedure to make sure the correct product is being selected for that repair.

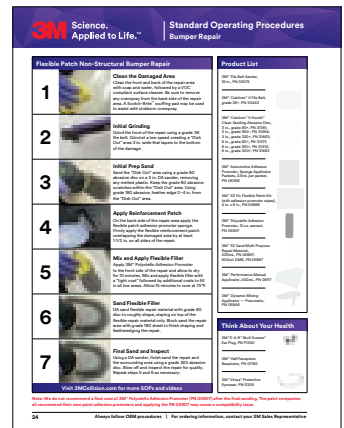
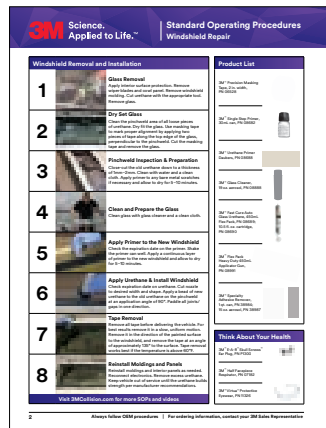
3M Standard Operating Procedures (SOPs)

Process for Success

From metal and plastic repair, to sanding, paint finishing and car clean-up, 3M has the products and repair processes for you. Feel confident your repair is done professionally and efficiently by using our Standard Operating Procedures. These procedures will help you consistently produce quality, time-proven solutions for any of your collision repair needs, including:



- Aluminum Repair
- Body Repair
- Bumper Repair
- Sealers and Coatings
- Paint Finishing and Detailing
- Masking
- Paint Preparation
- Painting
- Windshield Repairs
- Respirator Fit Testing
- Heavy Duty Trucks



Click or Scan QR CODE to link directly to the Automotive SOPs.
Or visit 3MCollision.com to download a guide specific to your needs.





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Web 3MCollision.com

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