

3M, as an innovation company, continually strives for solutions to the increasing demands of modern paint systems and repair techniques. Innovations such as Cubitron™ and Trizact™ and the revolutionary 3M™ PPS™ Paint Preparation System endorse 3M's drive to introduce productive solutions in every phase of refinishing.

# 3M Marine Aftermarket Division. Product Catalogue.

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# Introduction.

# **3M**

Founded in 1902 in St Paul Minnesota USA, 3M are present today in more than 60 countries, with a turnover in excess of \$20 billion.

3M employ 75,000 people worldwide to deliver more than 55,000 products to customers in 200 countries. These products touch nearly every aspect of modern life, serving markets as diverse as consumer and office, personal and traffic safety, electronics and energy, security and protection services, healthcare, and industrial and transportation.

# 3M UK and Ireland

The UK and Ireland is one of the largest 3M subsidiaries outside the US, employing more than 3,500 people across 15 locations including 10 manufacturing sites. Products manufactured in the UK include coated abrasives, respirators and adhesive tapes.

# 3M Marine Aftermarket

3M offers a comprehensive range of boat chandlery products ideal for caring for your boat. Whether you enjoy gently navigating canals or sail boat racing, 3M offers a solution for all kinds of marine craft. From protecting your investment to boat repair, our chandlery products will allow you to produce a high quality finish quicker giving you time to enjoy your boat.

Having been in the marine market for over 50 years, 3M offers a diverse range of marine products for you, the boat professional. From boat building to repair and refurbishment, we provide solutions for all kinds of marine demands, allowing efficient working without compromising a high quality finish.

# Abrasives.

3M have developed a full range of abrasives to suit every type of application incorporating innovative technologies for super performance, anti-loading and consistent finish. Our abrasives are available in a wide variety of sizes and grades to secure the perfect finish.

# Hookit<sup>™</sup> Cubitron<sup>™</sup> II Abrasive Discs



# 3M™ Hookit™ Cubitron™ II Purple+ Abrasive Discs Multihole 737U

Triangular shaped ceramic grain is which electrostatically oriented to form sharp peaks which act like individual cutting tools. These slice through paint and body filler, wear evenly and provide long life and consistency.

Applications include paint removal, body filler rough shaping and feather edging.

Part Number	Item	Crodo	Units Per Pack	Units Per Case
51221		80+		
51222		120+		
51310	Abrasive Disc 737U	150+	100	5
51311		180+		
51312		220+		

# **Hookit™ Purple+ Abrasive Discs**



# 3M™ Hookit™ Purple+ Abrasive Discs Multihole 734U

Coarser grades produce coarser dust particles. The unique 51 hole design captures larger particles through larger holes, optimising extraction whilst increasing cut and improving aggression where you need it most. Premium 3M abrasive mineral delivers rapid cut rate. Purple+ discs' unique anti-loading construction allows discs to carry on cutting for longer. Purple+ discs improve productivity, increasing profitability. Used for paint removal and filler sanding.

Part Number	Item		Units Per Pack	Units Per Case
50524		P80		
50525	Abrasive Disc 734U	P120	100	5
50527		P180		



# 3M™ Hookit™ Purple+ Abrasive Discs Multihole 334U

Finer grades produce finer dust particles. The unique 177 hole design provides the ultimate in dust extraction for fine particles giving you a cleaner, safer working environment, reducing the need for rework. Premium 3M abrasive mineral delivers rapid cut rate. Purple+ discs' unique anti-loading construction allows discs to carry on cutting for longer. Used for paint removal and primer sanding with the best anti-loading and life seen in fine grades.

Part Number	Item	Grit Grade	Units Per Pack	Units Per Case
50529		P240		
50531		P320		
50532	Abrasive Disc 334U	P360	5	
50533	Abrasive Disc 5340	P400	100	5
50534		P500		
50535		P600		

# Cubitron™ II

3M™ Cubitron™ II Panel Shop products feature triangular shaped ceramic grain which is electrostatically oriented to form sharp peaks that:

- Cut 30% faster than premium abrasives.
- Last up to twice as long.
- Deliver finer, more uniform finish.
- Require less pressure, helps reduce operator fatigue.
- Remain cooler to reduce metal deformation.



# 3M™ Cubitron™ II Abrasive Fibre Discs - Slotted

Designed for cutting off welds and door skin removal. When used for stripping paint its unique construction resists loading whilst generating less heat.

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
33407		36+			
33409		60+	115mm x 22mm		
33410		80+			
33419		36+			
33421	Abrasive Fibre Disc – Slotted	60+	125mm x 22mm	5	5
33422		80+			
33431		36+			
33433		60+	180mm x 22mm		
33434		80+			



# 3M™ Cubitron™ II Abrasive Fibre Discs - Standard

Designed for cutting off welds. When used for stripping paints its unique construction resists loading whilst generating less heat.

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
33395		36+			
33397	Abrasive Fibre Disc – Standard	60+	100mm x 16mm	5	5
33398	33398	80+	1		



# 3M™ Cubitron™ II Roloc™ Fibre Discs

Designed for heavy duty metalworking applications such as weld grinding and clean up. Features a rigid fibre backing for increased cut performance.

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
33377		36+	50mm		6
33379		60+			
33380	E.I. D.	80+		15	
33389	Fibre Disc	36+			6
33391		60+	75mm		
33392		80+			

# **Elite Series Air Powered Random Orbital Sander**



## 3M™ Two-Hand Random Orbital Sander

A very compact and lightweight orbital sander. The right-angle design means that it is easy to see the area being sanded for improved accuracy and ease of use.

Part Number	Item	Size	Orbit		Motor HP (w)		Units Per Case
28337	Two-Hand Random Orbital Sander	150mm	9.5mm	12,000	0.28 (209)	1	1

# **Surface Conditioning – Hand Pads**



# 3M™ Scotch-Brite Heavy Duty Pad - Tan

A non-woven, three-dimensional product to be used on the following applications: varnish stripping, bottom paint scuffing and stripping, rust removal and heavy clean-up. Perfect for heavy duty finish of stainless steel.

Part Number	Item	Dimension	Туре	Units Per Case
7440	Heavy Duty Pad – Tan	152mm x 228mm	A-MED	40



# 3M™ Scotch-Brite Heavy Duty Pad - White

For light cleaning of upholstery and chrome. Contoured surfaces are easy to reach. Open web construction makes pads easy to clean for repeated work.

Part Number	Item	Dimension	Туре	Units Per Case
7441	Heavy Duty Pad – White	152mm x 228mm	Т	40



# 3M<sup>™</sup> Scotch-Brite Heavy Duty Pad - Maroon

For scuffing before applying paint and paint primers as well as corrosion removal. Can be rinsed and used over and over again.

Part Number	Item	Dimension	Туре	Units Per Case
7447	Heavy Duty Pad – Maroon	152mm x 228mm	A-VFN	40

# **Hookit<sup>™</sup> Sanding Discs and Accessories**



## 3M<sup>™</sup> 245 Hookit<sup>™</sup> Discs

These green discs are constructed of a high-performance aluminium oxide mineral. They are primarily used for rust removal and light dry sanding of metal surfaces. To be used on machines or on special 3M™ hand tools. These discs utilise the convenient hook-and-loop attachment system for easy placement on and removal from the tool face. Available plain or holed.

Part Number	Item	Style	Grit Grade	Dimension	Units Per Pack	Units Per Case
245 HK	45 HK 45 HK Sanding Disc	Plain	P40 to P150	125mm	- 50	5
245 HK				150mm		
245 HK		7 Holes	P40 t0 P150	125mm		
245 HK		9 Holes		150mm		



# 3M™ 255P+ Hookit™ Discs

These gold discs are constructed of a high performance aluminium oxide mineral, strongly bonded on a smooth film (255L) or a 'C' weight backing. Cuts fast, lasts long, and leave a consistent finish. Used to sand marine paints, gelcoats, epoxy and primers. These discs utilise the convenient hook-and-loop attachment system for easy placement on removal from the tool face. Available plain or holed.

Part Number	Item	Style	Grit Grade	Dimension	Units Per Pack	Units Per Case
255P HK	<del> </del>	Plain		50mm	25	10
255P HK		Plain	P80 to P500	75mm	50	
255P HK	Condina Dica	9 Holes		125mm	100	5
255P HK	Sanding Disc	Plain		150mm		
255P HK	_	9 Holes		150mm		
255P HK		8 Holes	P120 to P500	203mm	50	10



# 3M™ Hookit™ Multihole Abrasive Disc Accessories

Available in 5/16" and M8 options, both standard and soft, the Back-up Pad Range offers optimum dust removal.



Part Number	Item	Configuration	Size	Units Per Pack	Units Per Case
51122	Back-up Pad	5/16" Standard			
51123	Back-up Pad	M8 Standard		1	5
51124	Back-up Pad	5/16" Soft	150mm		
51125	Back-up Pad	M8 Soft			
28729	Clean Sand Back-up Pad	5/16" LP			
51126	Multihole Soft Interface Pad		5mm		10
51127	Multihole Soft Interface Pad		10mm		

# **Hookit<sup>™</sup> Finishing Discs & Accessories**



# 3M™ Hookit™ Purple Microfinishing Discs 260L

Part Number	Item	Grit Grade	Dimension	Units Per Pack	Units Per Case
51156		P600			
51155	F	P800	450	50	_
51157	Missefisialis - Diss 0001	P1000			
51158	Microfinishing Disc 260L	P1200	150mm	50	5
51154		P1500			
51304		P2000	1		i



# 3M™ 260L Hookit™ Dust-Free Finishing Film Discs

Hookit™ Dust-Free Finishing Film Discs are designed for use in scuff sanding before painting, as well as remove runs, dust nibs, and excess orange peel from paint and gelcoat prior to compounding. 3M™ 260L Hookit™ Dust-Free Discs are pre-punched with standard hole patterns for dust-free sanding and are designed to be used with Hookit™ Dust-Free Disc pads. These discs allow for machine sanding versus having to hand sand prior to compounding or using very aggressive compounds (multiple applications of). These discs are constructed of a high performance, aluminium oxide mineral bonded to a smooth film backing. Cuts fast, last longer, resists loading and leaves a consistent finish. To be used with the 3M™ Soft Interface Pad.

Part Number	Item	Style	Grit	Dimension	Units Per Pack	Units Per Case
260L		Plain	P600 to P1500	150mm	50	
260L	Finishin - Film Dis-	7 Holes				_
260L	_	9 Holes				5
260L		15 Holes				



# 3M™ Hookit™ Soft Interface Pads

These soft interface pads are very flexible foam which attach to a standard Hookit disc pad to provide excellent full disc contact, even on curved surfaces.

Part Number	Item	Style	Units Per Pack	Units Per Case
05774	Coft Interfere Ded	15 holes	10	1
09303	Soft Interface Pad	9 holes		



# 3M™ Hookit™ II™ Trizact P3000 Finishing Discs

P3000 Finishing Discs on a thin foam (75 and 150mm) of polyester (32mm) layer. This Trizact material reduces compounding steps and results in a higher quality finish. Specifically recommended on marine paints.

Part Number	Item	Style	Dimension	Units Per Pack	Units Per Case
50415	Finishing Disc	P3000	75mm	15	4
50414			150mm		

# **Miscellaneous Accessories**



# 3M™ Dry Guide Coat

Cartridge containing dry powder (black or orange) and applicator used to highlight surface imperfections and sand scratches prior to finishing with abrasives. Can be used on marine fillers, primers, paints and gelcoats. Contains no solvents. \*Not for sale in Germany.

Part Number	Item	Units Per Pack	Units Per Case
09560	Black Cartridge	10	
09561	Applicators and Hand block	5	1
50416	Orange Cartridge*	10	

# 3M<sup>™</sup> Tack Pads



A sticky three dimensional non-abrasive Scotch-Brite<sup>™</sup> web that effectively and rapidly absorbs dust particles on any surface. Use with Tack pad dispenser.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
7910	Tack Pad	175mm x 235mm	60	1
7909	Dispenser		1	1

# **Sanding Sheets**



# 3M<sup>™</sup> 245

These sheets utilise the convenient hook-and-loop attachment system for easy placement on and removal from the tool face. Designed for dry sanding with Hookit™ Soft Hand Block (Ref. 05742).

Part Number	Item	Dimension	Grit Grade	Units Per Pack	Units Per Case
245	Sanding Sheet	70mm x 127mm	P40 to P220	50	10

# 3M<sup>™</sup> 618



618 has a robust paper backing, necessary in the coarser grit range, for dry sanding paints, fairing compounds and primers.

	Part Number	Item	Dimension	Grit Grade	Units Per Pack	Units Per Case
(	618	Sanding Sheet	230mm x 280mm	P80 to P500	50	10

# 3M™ Wetordry™ Sheets



## 3M<sup>™</sup> 734

734 Wetordry™ utilise a premium silicone carbide mineral, an improved paper backing and an optimised construction (closed coat product bonded with a waterproof resin) that results in the following performances: improved rate of cut, increased abrasives life, increased flexibility and a uniform, consistent finish. For total wet flatting.

Part Number	Item	Dimension	Grit Grade	Units Per Pack	Units Per Case
734	Sanding Sheet	230mm x 280mm	P60 to P1200	50	10



# 3M™ Wetordry™ Rubber Squeegee

Rubber Squeegees made of flexible rubber. The squeegees is used for removing excess water and swarf created when sanding with water. Can also be used for applying glazing putty and plastic filler.

Part Number	Item	l Dimension	Units Per Case
05517	Rubber Squeegee	70 × 117mm	50

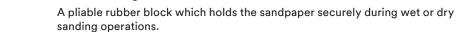


## 3M™ 401Q

This improved Wetordry™ product is constructed from silicon carbide mineral, better bonding system and more flexible backing. These features will provide faster cut, longer life and a more consistent finish which will reduce sanding and buffing trim.

Part Number	Item	Dimension	Grit Grade	Units Per Pack	Units Per Case
401Q	Sanding Sheet	138mm x 230mm	P1500 and P2000	50	10







Part Number	Item	Dimension	Grit Grade	Units Per Case
05519	Sanding Block	60mm x 120mm	P1500 and P2000	6

# **Abrasive Rolls**



# 3M™ 245 Hookit™

High performance abrasives in the fast attachment Hookit version. Supplied in the convenient roll size to be cut and used on any Hookit pad or Fairing Board available.

Part Number	Item	Dimension	Grit Grade	Units Per Pack	Units Per Case
245P HK	High Performance Roll	75mm x 25m	P40 to P100	2	4
245P HK		115mm x 25m		2	



# 3M<sup>™</sup> 255P

High Performance abrasives provided with no attachment system. Supplied in the convenient roll size to be cut and used by hand or clipped to tools as well as to self-made boards.

Part Number	Item	Dimension	Grit Grade	Units Per Pack	Units Per Case
255		75mm x 50m	P40 to P360	4	
255	High Performance Roll	95mm x 50m	P40 to P280	3	1
255		115mm x 50m	P40 to P500	2	



# 3M™ 255P Hookit™

High performance abrasives in the fast attachment Hookit™ version. Supplied in the convenient roll size to be cut and used by hand or clipped to tools as well as to self-made boards.

Part Number	Item	Dimension	Grit Grade	Units Per Pack	Units Per Case
255P	High Performance Roll	75mm x 25m	P120 to P320	2	4
255P		115mm x 25m	P120 to P320	4	1

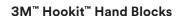


### 3M™ 241UZ

High performance abrasives in the widely used dry version (no attachment system provided). Supplied in the convenient roll size to be cut and used by hand or clipped to tools as well as to self-made boards up to 3 meters long.

Part Number	Item	Dimension	Grit Grade		Units Per Case
241UZ	High Performance Roll	115mm x 50m	P40 to P220	2	1

# Sheets and Rolls accessories - Hookit™



Hand Blocks are made of sturdy, durable high-strength material to fit the hand comfortably.



Part Number	Item	Dimension	Туре	Units Per Pack	Units Per Case
05740	Hand Block	70mm x 127mm	Hard	5	1



# 3M™ Hookit™ Soft Hand Blocks

Blocks are made of a tough, flexible foam for block sanding flat and contoured areas. Hookit™ face provides positive attachment of Hookit™ sheets, yet allows easy change and reattachment.

Part Number	Item	Dimension	Туре		Units Per Case
05742	Hand Block	70mm x 127mm	Soft	10	1



### 3M™ Hookit™ Hand File Board

The Hookit<sup>™</sup> Hand File Board is well balanced, durable shop tool, that is resistant to most solvents. The sturdy design provides a non-twisting flat sanding surface.

Part Number	Item	Dimension	Type	Units Per Pack	Units Per Case
05744	Hand Block	70mm x 395mm	Hard	1	1



# 3M™ Hookit™ Discs Hand Pads

This is a comfortable pad with an elastic strap that holds the pads onto the hand for scuff sanding flat or contoured surfaces. The Hookit pad face provides easy attachment and removal with Hookit™ discs.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
05791	Disc Hand Dad	150mm	20	
05792	Disc Hand Pad	15011111	20	I

# Hookit™ Fairing Board System



# 3M™ Hookit™ Fairing Boards - Rigid and Flexible

The Hookit™ Fairing Boards are designed for fairing, shaping, sanding and finishing boats, plugs and moulds. These boards feature a durable, lightweight construction that combines worker comfort and getting desired results quickly. The rigid fairing board can be used for large flat areas such as freeboard and deck areas. The flexible fairing board is for concave and convex curved areas such as hulls. These boards utilise the 115mm wide Hookit™ tools.

Part Number	Item	Dimension	Type	Units Per Pack	Units Per Case
83497	Fairing Board 1	│115mm x 75m	Rigid	1	1
83978			Flexible	1	



# 3M™ 245 & 255L Hookit™ Roll

High performance abrasives in the fast attachment Hookit™ version for easy placement and removable from Hookit™ fairing boards (Ref. 83978 and 83497) These abrasives cut fast, last long and resist loading.

Part Number	Item	Dimension	Туре	Units Per Pack	Units Per Case
245	Abresius Dell	115mm x 25m	P40 to P100	2	1
255L	Abrasive Roll		P120 to P320		



# 3M™ Hookit™ Facing Material

Hookit<sup>™</sup> Facing Material is a part of the Hookit Fairing Board/Abrasive Sanding System. The Hookit<sup>™</sup> Facing Material allows conversion of self-made fairing boards to the Hookit<sup>™</sup> High Performance Abrasive Rolls. Use 3M<sup>™</sup> General Trim Adhesive (Ref. 08080) for bonding Hookit<sup>™</sup> Facing Material to wood surfaces.

Part Number	Item	Dimension		Units Per Case
88044	Facing Material	115mm x 3.65m	1	1

Whether it's simple denibbing or a more serious defect, 3M<sup>™</sup> offer a wide range of rectification products designed to help achieve a perfect finish quickly and efficiently. With award winning colour coded compounds and polishes, virtually all paint defect rectification work can be undertaken with ease and confidence.

# Compounds



# 3M™ Marine Imperial™ Compound and Finishing Material

3M™ Imperial Compound and Finishing Material has a fast cut and leaves an excellent finish without swirl marks. This liquid compound and finishing material is designed to remove a P600 or P800 dual action sand scratch from gel coat, with a wool pad. Designed to be used with an air or electric buffer equipped with 3M™ Compounding Buff Pads.

	Part Number	Item	Dimension	Units Per Pack	Units Per Case
(	06044E	Compound and Finishing Material	1 litre	12	1



# 3M™ Marine High Gloss Gelcoat Compound

This paste compound is designed to quickly remove P800 dual action or P1000 wet sanding scratches from production gelcoats. This compound contains no wax or silicone and leaves a high gloss finish without swirl/wheel marks. It has a unique formulation which reduces sling while buffing. Best results are obtained when used with a 3M™ Superbuff™ Pad (PN 050704) or Hookit™ Compounding pad (PN 05711) on a slow-speed polisher (1500-2500 RPM) Follow with 3M™ Marine Finesse-it™ II Finishing Material (PN 09058) for a clean and high-gloss finish.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
06025E	Gelcoat Compound	4.3kg	4	1



# 3M™ Perfect-It™ III Fast Cut Compound

The Perfect-It<sup>™</sup> III Paint Finishing System can be used for Marine paint systems. Perfect-It<sup>™</sup> III Fast Cut Compound has superior cut combined with a high-gloss ultra-fine finish. It completely removes sand scratches without filling. Follow with 3M<sup>™</sup> Marine Finesse-it<sup>™</sup> II Finishing Material (PN 09048E) for a shiny and high-gloss finish.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
09374	Fast Cut Compound	1 litre	12	1



# 3M™ Perfect-it™ III Fast Cut PLUS Compound

A fast acting liquid abrasive that removes sanding scratches from refinished or original paintwork and helps achieve a superior high gloss finish.

- Fast cut-rate performance.
- Superior high gloss finish.
- Quick and easy clean up.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
50417	Fast Cut PLUS Compound		1 litre	1	12
50487	Compounding Pad	Green	150mm	2	10
50499			75mm	4	20
60671	High Performance Cloth			3	10



# 3M™ Perfect-it™ III Extra Fine PLUS Compound

A fine finish compound designed specifically for modern scratch resistant clear coat paint systems. Also excellent as a single compound/polish product for standard 2 pack paint systems.

Used in conjunction with two accessories – a wool buff giving high cut rate followed by a foam pad for excellent finish.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
80349	Extra Fine PLUS Compound		1 litre	1	12
50488	Extra Fine Compounding Pad		150mm	2	_
50536	Polishing Pad	Yellow	75mm	4	5
50400	Ultra Soft Cloth			1	20



# 3M™ Perfect-it™ III Ultrafina SE Polish

Polish for rotary swirl and hologram elimination.

- Ultimate high gloss finish.
- Quick and easy clean up.
- Minimal sling.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
50383	Ultrafina SE Polish		1 litre	1	12
50388	Ultrafina High Gloss Pad		150mm	2	5
50457	High Gloss pad	Blue	75mm	4	5
50486	Ultrafina Soft Polishing Cloth			1	20

# **Finishing Liquids and Glazes**



# 3M™ Marine Finesse-It™ II Finishing Material

Finesse-It<sup>™</sup> II Finishing Material is designed for use on topside paint systems and gelcoat to remove swirl marks after compounding, while leaving a glazed finish. This finishing liquid is the final finishing step recommended after the use of 3M<sup>™</sup> Marine Compounds 06025E, 06027E and 06039E.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
09048E	Finishing Material	500ml	6	1



# 3M™ Perfect-It™ III Machine Polish

The Perfect-It™ III Machine Polish can be used for Marine Paint Systems. Perfect-It™ III Machine Polish is primarily designed for machine application but can be used by hand. Apply by DA to save time and effort. This liquid produces a high-gloss, deep-lustre durable finish.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
09376	Machine Polish	1 litre	12	1

# **Buffing and Polishing Pads**



# 3M™ Superbuff™ III 2 Plus 2 Buffing Pad

3M<sup>™</sup> Superbuff<sup>™</sup> III 2 plus 2 Buffing Pad is made of blended untwisted wool with a stiffer centre hub for more cutting power. It is double-sided and is less aggressive than 100% wool. Fits all standard (5/8" shaft) slow-speed polishers.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
05704	Buffing Pad	178mm	6	1



# 3M™ Superbuff™ Polishing Pad

The Superbuff™ Polishing Pad is a double-sided, soft-edge polishing pad, specifically designed for use with a polisher and glaze. Made of extremely fine fibres, the Superbuff™ Polishing Pad produces a high gloss on paint and gelcoat surfaces. Other features include: long life, flexibility, lightweight and it is well balanced, For compounding prior to glazing, one of the other Superbuff™ Pads may be used. Fits all standard (5/8" shaft) slow-speed polishers.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
05705	Polishing Pad	182mm	6	1



## 3M™ Superbuff™ Adaptor

Adaptor for the 3M™ Superbuff™ Pads. For use with Superbuff™ Pads 05704 and 05705.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
05710	Buffing Adaptor	5/8" for M16	10	1
05512		5/8" for M14		



# 3M™ Hookit™ SBS™ System

This uniquely constructed compounding/polishing pad system provides quick change advantages while producing exceptional finishes on gelcoat and paint systems. The Hookit™ SBS System is designed to provide easy attachment and removal and accurate centring of the Hookit™ SBS Compounding or Polishing Pad to the Hookit™ SBS Backup pad. Fits all standard (5/8" shaft) slow-speed polishers.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
05711	Compound White Pad	020	6	
05713	Compound Yellow Pad	230mm		
05717	Backup Pad	5/8" - 11.180mm	1	] [
05717M	Backup Pad	180mm for M14	1	

# Perfect-it™ III Quick Connect System

A new range of double sided Buffing Pads that, when used with new Quick Connect Adaptor technology and with 3M™ compounds and polishes, offers an unparalleled refinish rectification system.



# 3M™ Perfect-it™ III Quick Connect System

- Long lasting, double sided buffs.
- Easy, fast changeover.
- One connector fits all.
- Perfect balance.

Part Number	Item	Colour	Dimensions	Units Per Pack	Units Per Case
50874	Double Sided Convoluted Foam Compounding Pad	Green	216mm		
50878	Double Sided Flat Foam Compounding Pad	]	150mm		6
50875	Double Sided Convoluted Foam Polishing Pad	Yellow	216mm		
50879	Double Sided Convoluted Foam Polishing Pad	rellow	150mm	1	
50708	Double Sided High Gloss Convoluted Foam Polishing Pad	Blue	216mm		
50880	Double Sided High Gloss Convoluted Foam Polishing Pad	Blue	150mm		
50881	Double Sided Wool Compounding Pad		150mm		
33279	Double Sided Low Linting Wool Compounding Pad	White	229mm		
33271	Adaptor		M14		10

# Cleaning.

The 3M™ Doodlebug™ Cleaning System is a versatile way to make cleaning tasks easier, more effective and less costly. Industry leading Scotch-Brite™ cleaning pads are designed for most cleaning tasks, from light-duty cleaning of delicate surfaces to heavy duty cleaning of dirt and finish build-up.

# **Doodlebug™ Cleaning System Sanding Sheets**



# 3M™ Doodlebug™ Pad Holder

The Scotch-Brite<sup>™</sup> Pad Holder is an integrally moulded rectangular plastic base plate attached to a universal plastic adaptor to fit all types of handles. The bottom of the base plate has moulded hooks to allow an easy and efficient grip on all types of Scotch-Brite<sup>™</sup> pads. The Swivel allows easy manoeuvrability for a large variety of applications.

- Rectangular base plate for easy cleaning of corners and hard to reach areas.
- Universal Swivel adaptor for ease of use.
- Resistance to high temperatures.

Part Number	Item		Units Per Case
6474	Pad Holder	10	1



# 3M<sup>™</sup> Doodlebug<sup>™</sup> White Cleaning Pad

The product is a thick white delicate surface cleaning pad, made of high quality synthetic fibre forming an open textured non-woven web, having a soft cleaning particles evenly dispersed throughout and bonded to the web with a durable resin.

- Soft and non aggressive to the surface.
- Flexible and able to conform to uneven surface.
- Easy to rinse/wash after use.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
8440	Cleaning Pad	117mm x 254mm	30	1



# 3M™ Doodlebug™ Blue Cleaning Pad

The product is a thick blue cleaning pad, made of high quality synthetic fibre forming an open textured, non-woven web, having abrasive particles evenly dispersed throughout and bonded to the web with a durable resin.

- Excellent scrubbing effect.
- Consistent performance.
- Flexible and able to conform to uneven surface.
- Long Lasting.
- Easy to rinse/wash after use.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
8242	Cleaning Pad	117mm x 254mm	30	1

# Cleaning.



# 3M<sup>™</sup> Doodlebug<sup>™</sup> Brown Scrub 'n Strip Pad

The Product is a thick brown stripping pad, made of high quality synthetic fibre forming an open textured non-woven web, having abrasive particles evenly dispersed throughout and bonded to the web with a durable resin.

- Excellent Stripping effect.
- Consistent performance.
- Flexible and able to conform to uneven surface.
- Long Lasting.
- Easy to rinse/wash after use.
- Suitable for dry or wet stripping operations.
- Excellent resistance to stripping solutions and 3M<sup>™</sup> Trouble Shooter.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
8541	Cleaning Pad	117mm x 254mm	30	1

# Scotch-Brite™



# 3M<sup>™</sup> Scotch-Brite<sup>™</sup> Scrubs

Three grades of Scotch-Brite™ material permanently bonded to a handle to provide ease and quickness for a variety of cleaning tasks.

- White Fine delicate surface (gelcoat and paint).
- Blue Medium difficulty cleaning (below waterline).
- Green General boat cleaning.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
961	Pad Holder	118mm x 81mm	10	
350	White Scrub Pad	95mmx158mm	30	1
450	Blue Scrub Pad			
550	Green Scrub Pad			

# Reconditioning and Maintenance.

# **Gelcoat and Paint**



# 3M™ Marine Fibreglass Restorer and Wax

Tested on Marine paints as well. Designed to remove medium oxidation, chalking, fading, minor scratches, rust and exhaust stains; plus provides protection on fibreglass/gelcoat. Unique formulation combines a rubbing compound with a special blend of waxes which restore shine and protect in one application.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
09005E	Restorer and Wax	500ml	2	6
09006E		1 litre	6	1



# 3M™ Marine Fibreglass Cleaner and Wax

Tested on Marine paints as well. Designed to remove light oxidation, clean, polish and protect fibreglass/gelcoat. Unique liquid formulation combines a compound with a special blend of waxes which restore shine and protect in one application.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
09010E	Cleaner and Wax	1 litre	6	1



# 3M™ Marine Ultra Performance Paste Wax

Contains the unique 3M™ polymer technology which provides the durability of an acrylic, with the soil release and water beading properties of a fluoropolymer and silicone. This innovative new product will leave a protective high gloss finish on marine fibreglass gelcoat, marine topside paints, painted aluminium and metal parts. The easy-on/easy-off formulation will save time and effort and leave your boat with a long lasting protection that retards ultraviolet (UV) light damage.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
09030E	Paste Wax	269g	6	1



# 3M<sup>™</sup> Scotchgard<sup>™</sup> Marine Protective Liquid Wax

Part Number	Item	Dimension	Units Per Pack	Units Per Case
09061	Liquid Wax	500ml	6	1

# **Plastic Parts**



# 3M™ Marine Clear Plastic Restorer

Safely restores and removes fine scratches and haziness from most marine plastics. Can be used on most tinted plastics: test for suitability. For best results on polycarbonate plastic (Lexan®, Tuffak®, etc.) use by machine.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
09044E	Plastic Restorer	250ml	6	1

# Reconditioning and Maintenance.

# Vinyl



# 3M™ Marine Outdoor Vinyl Cleaner, Conditioner and Protector

Designed to clean, condition and protect marine vinyl and rubber components. Unique gel formula provides durable protection in exterior, as well as interior applications. Gel formula gives you better application control than liquids. A little bit goes a long way.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
09023E	Cleaner, Conditioner and Protector	250ml (Gel)	6	1

# **Metal Hardware**



# 3M™ Marine Metal Restorer and Polish

Designed to restore and polish stainless steel, brass, bronze, copper, chrome, aluminium and other marine metals by removing surface rust, oxidation, corrosion and tarnish. Restores lustre.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
09019E	Restorer and Polish	500g (Paste)	6	1

3M™ PPS™ has the ability to meet all of the painter's requirements for the mixing, preparation and application of primers, basecoats and clearcoats in both large and small applications. This disposable mixing system eliminates the need for traditional spray applicator mixing pots and paper filters, saving time and increasing efficiency. The liners and lids with built in filters form a closed system allowing the spray applicator to function at any angle. When used in conjunction with our recommended process, a safe and high quality result is guaranteed.

# **Standard Size**



# 3M™ PPS™ Lids & Liners

Standard PPS<sup>™</sup> – for up to 650ml. The original size PPS<sup>™</sup> solution. Suits most applications. Each unit contains 50 lids and liners and 25 sealing caps.

Part Number	Item	Configuration	Units Per Pack	Units Per Case
16000	Lids & Liners	200 micron filter	50	1
16026	Lius & Lillers	125 micron filter	50	



# 3M™ PPS™ Extra Lid Kit

Extra lids may be required for re-use of paint after storage. Each unit contains 75 lids, 50 liners and 36 sealing caps.

Part Number	Item	Configuration	Units Per Pack	Units Per Case
16758	Extra Lid Kit	125 micron filter	75	1



# 3M™ PPS™ Mixing Cups & Collars

Each unit contains 2 mixing cups and collars.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
16001	Mixing Cups & Collars	Standard	2	4

# **Large Size**

Large size Paint Preparation System.

- For 650ml to 850ml.
- For the larger job.
- Saves refilling the pot.



# 3M™ PPS™ Lids & Liners

Each unit contains 25 lids and liners and 24 sealing caps.

Part Number	Item	Configuration	Units Per Pack	Units Per Case
16024	Lids & Liners	200 micron filter	25	1
16740	Lids & Liners	125 micron filter		



# 3M™ PPS™ Mixing Cups & Collars

Part Number	Item	Dimension	Units Per Pack	Units Per Case
16023	Mixing Cups & Collars	Large	1	4

# Mini Size

Offering all the features and advantages of the standard PPS™ Paint Preparation System, mini cups are ideal when less material is required.

- For spraying up to 170ml of material.
- Ideal for all small and SMART repairs.
- Ideal for accessing awkward areas.



# 3M™ Mini PPS™ Lids & Liners

Each unit contains 50 lids and liners and 20 sealing caps.

Part Number	Item	Configuration	Units Per Pack	Units Per Case
16114	Mini Lida 9 Linava	200 micron filter	50	1
16752	Mini Lids & Liners 2	125 micron filter		



# 3M™ Mini PPS™ Mixing Cups & Collars

2 Mixing cups and collars per unit.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
16115	Mixing Cups & Collars	Mini	2	4

# Midi



# 3M™ Midi PPS™

A general purpose filler that allows easy sanding and shaping for all automotive repairs.

Part Number	Item	Configuration	Dimension	Units Per Pack	Units Per Case
16112	Lids & Liners	200 micron	4001	50	1
16312	Lids & Liners	125 micron	400ml	50	
16122	Mixing Cups & Collars			2	4
16155	Mix Ratio Inserts			10	10
16154	Dispenser Adaptor Flange Insert			10	10

# **Accessories**

A full range of accessories to facilitate the use of the Paint Preparation System™.



# 3M™ PPS™ 6-Cup Carrier

A sturdy, lightweight construction which allows multiple materials to be taken into booths.

Part Number	Item		Units Per Case
16010	6-Cup Carrier	1	1



# **3M™ PPS™ Lid & Liner Dispensers**

Lids and liners are stored in a wall mounted dispenser which is instantly accessible and keeps the components dirt free. For standard, large and refillable  $PPS^{\mathbb{M}}$ .

Part Number	Item	Dimension	Units Per Pack	Units Per Case
16299	Lid Dispenser	Std, Midi & Large		
16219	Liner Dispenser	Std, Midi & Large	1	1
16298	Lid & Liner Dispenser	Mini only		



# 3M™ PPS™ Mixing Sticks

Specially 'sculpted' edges scrape all paint from liner wall to ensure accurate colour mix.

Part Number	l Itam	Units Per Pack	Units Per Case
16022	Mixing Stick	0.5	10
16755	Mini Mixing Stick	25	



# **3M™ PPS™ Spray Applicator Holder**

Holds applicator with or without PPS™ cup attached.

Part	l Itam	Units	Units
Number		Per Pack	Per Case
16025	Spray Applicator Holder	1	12



# 3M™ PPS™ Wash Bottle

The neck of the applicator is simply flushed through with the cleaning fluid.

Part	Item	Units	Units
Number		Per Pack	Per Case
16012	Wash Bottle	5	4

# PPS<sup>™</sup> Adapters

PPS<sup>™</sup> Adapters can be used on virtually all spray applicators. Conversion of the applicator takes seconds and is a one-time requirement.

A full range of PPS™ adaptors for most spray applicators, including suction-fed and mini is available from 3M (see the Reference Charts overleaf).



# 3M™ PPS™ Adaptor

Part Number	Item		Units Per Case
16759	Adaptor	5	5

50480 | 50458 | 50571 | 50572 | 50573A | 50587 | 50997 | 16757 50458 50480 16106 16754 16119 RPPS RPPS RPPS RPPS 16105 16042 16043 16044 16742 3M"PPS" Paint Preparation System Adapter No. Reference Chart for Spray Applicators 16041 16017 16017 
 16034
 16035
 16036
 16037
 16038
 16039
 16036 16037 16038 16039 16034 16035 16032 16033 16033 16032 KLC family (-P, B-HVLP, B-RP)
MCB family
Jet RP
RP Digital
NR2000/Digital LPA 94 VXL 949 (Primer Applicator) W400WB Jet 90/S
Jet BNR95 HVLP
QCC NR2000
RP and HVLP 3000 QCC
Satajet 100BF RP
Satajet 100B
QCC 4000 W-88 (Swivel Applicator)
Supernova WS-400
W400 LVC90 W-100(Swivel Applicator) PRI (Primer Applicator) COMPACT ITW finishing BH11 9LH AZ4 Serial 75 (Primer) GTI and GTI pro GFP GFV GFHV 510 GPi MGPi+C62 AZ4 HTE AZ3,AZ30 HTE Model Part No. Model Part No. Mini Jet QCC W300WB AZ3HTE SRi – Mini AZ40HTE **AZ30HTE** Finishline SLG620 W400 WR400 LPH-80 J.G.V. M.G.M GTI M.B.C W300 AirGunsa (Group Iwata) DeVilbiss suction fed DeVilbiss lwata Sata

3M"PPS" Paint Preparation System Adapter No. Reference Chart for Spray Applicators

16022 16033 16034 16035 16036 16036 16037 16038 16038 16039 1607 16041 16041 16042 16043 16044 16742 16105 16106 16754 16119 50480 50488 50571 50572 505734 50587 50577 50997 16757 50572 50573A 50587 50677 50480 50458 50571 16754 16106 16105 16042 16043 16044 16742 16036 16037 16038 16039 16017 16041 16032 16033 16034 16035 STM HVLP Mini-Applicator 500 &601 (with interface adaptor) 500 & 601 (without interface) 400,800&900 (with interface) Gravity Applicator HVLF Gravity Applicator HVLP Mini 400,800&900 (without interface) Geo F/X 97 Cobalt HVLP Platinum HVLP Model Part No. Model Part No. Victoria 2015 Victoria 2005 Victoria 2006 403G 4100G 433G 434G 444G 450G 475 mini mini xtreme 440xtreme /ictoria 2007 Model 75 Model 71 M21G Hawk 100 Model 30 Model 2 SGF 98 Trifity Mini A.I.D. suction fed Binks suction fed AEROMETAL Sharpe suction fed Walcom Optima Sagola Kestrel U-Pol Make

# Colour Check.

Designed to make the colour matching and refinishing process faster and easier.

# 3M™ PPS™ Colour Match Film

3M™ PPS™ Colour Match Film utilises a proprietary film technology to bring an unparalleled level of flexibility, conformity, and accuracy to one of the most difficult challenges in shops today; achieving the perfect Colour match.

- Stand back from vehicle/substrate for viewing at any angle.
- Enhanced Side-Tone representation.
- Conforms to vehicle/substrate contours.
- Available in 3 colours reducing the need for primer.
- Easily reapply coloured film to textured backside for cataloguing and future use.



# 3M™ PPS™ Colour Match Film

For accurate colour matching and identification of pre- and post-paint defects such as pin holes and scratches or swirl marks and dirt nibs.

Part Number	Item	Colour	Units Per Pack	Units Per Case
16417		White	25	6
16418	Colour Match Film	Medium Grey	25	6
16419		Dark Grey	25	6



# 3M™ PPS™ Colour Check Light II

For accurate colour matching and identification of pre- and post-paint defects such as pin holes and scratches or swirl marks and dirt nibs.

Part Number	Item	Units Per Pack	Units Per Case
16550	Kit		1
16551	Bulb	1	4
16552	Diffuser		4
16553	Bezel kit	2	4
16555	Battery pack	_	
16556	Battery charger	] [	

# **Masking Tapes**



# 3M™ 2090 Scotch-Blue™ Painter's Tape

A very popular multi-surface tape for marine applications, given its good balance between ultraviolet resistance and clean removability. Being an acrylic adhesive, crepe paper tape conforms well to most surfaces and can be used on curved areas. Can be left on most surfaces up to 14 days, even when exposed to direct sunlight. Bright blue colour makes this tape easy identifiable.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
2090		18mm x 50m	48	
2090	Dointou's Tong	24mm x 50m	36	14
2090	Painter's Tape	36mm x 50m	0.4	1
2090		48mm x 50m	24	



# 3M™ Scotch® High Performance Masking Tapes 3434

High performance tape designed to meet the most demanding of paint masking situations. Excellent solvent and water resistance, suits both modern 2-pack and water-based paint products.

- Water and solvent resistant.
- Superior holding power even through repeat bake cycles.
- Excellent paint line.
- Conformable.
- Colour enables easy identification.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
07895			18mm x 50m	48	
07897	Masking Tape 3434 Blue	Blue	24mm x 50m	36	4
07898			36mm x 50m	24	'
07899			48mm x 50m	20	



# 3M™ 764i Vinyl Tape

This general purpose tape is ideal for colour identification, or for general reparation on plastic surfaces. Can also be used for cover attachment during storage or transport. Rubber adhesive.

Colours: black, blue, grey, green, orange, purple, red, white and yellow.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
764i	Vinyl Tape	50mm x 33m	24	1



# 3M™ Scotch® Premium Auto Refinish Masking Tape 3030

- Excellent solvent and water resistance.
- Good conformability with easy hand tear and controlled unwind.
- Surface smoothness promotes good clean paint line and prevents paint bleed-through.
- Improved paint flaking and wetting performance.
- Good instant adhesion and superior holding power.
- Excellent adhesive transfer and removability performance.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
50976			15mm x 50m	60	
50977	Premium Auto Refinish Masking Tape 3030	Green	18mm x 50m	48	1
50978			24mm x 50m	36	
50980			36mm x 50m	24	
50981			48mm x 50m		
50982			72mm x 50m	16	
50983			100mm x 50m	12	



# 3M™ Precision Masking Tape

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
06525	Precision Masking Tape	Green	6mm x 55m	1	12
06529			19mm x 55m		

# **Paint Striping Tapes**



# Scotch® Tape 244

Scotch® Tape 244 is a gold coloured speciality masking tape with a flat paper backing and a synthetic adhesive. Well suited for holding, bundling, sealing and paint masking, particularly where exposure to sunlight is expected. Scotch® Tape 244 can be used for a wide range of masking applications, with an optimum temperature of 100°C for 30 minutes, especially for applications where UV resistance and clean removal is up to 7 days after application.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
244		19mm x 50m	48	
244	Masking Tape	25mm x 50m	40	14
244		38mm x 50m	24	
244		50mm x 50m	20	



# Scotch® 218 Fine Line Tape

This is a polypropylene plastic film tape with rubber adhesive. A high performance film backed tape with low profile and high adhesion to achieve excellent paint line and for other masking and holding applications. A special processed backing allows taping over freshly painted acrylic lacquer or enamel surfaces sooner and with less chance of imprint damage. Provides finest colour separation line possible in multi-colour striping jobs.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
218		1.6mm x 55m		
218		2.4mm x 55m	12	1
218		3.2mm x 55m		
218		4.7mm x 55m		
218	Fine Line Tape	6.3mm x 55m		
218		9.5mm x 55m		
218		12.7mm x 55m		
218		19.1mm x 55m		
218		25.4mm x 55m	36	
218		50mm x 55m	24	



# Scotch® 471 Vinyl Tape

A blue vinyl plastic tape that is highly comfortable and is excellent for masking off areas for detailed boat and boot stripe painting. Also excellent for masking over rivets of aluminium boats.

Colours: blue, red, green, black, white and yellow.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
471	-	12mm x 33m	72	
471		19mm x 33m	48	
471	Vinyl Tape	25mm x 33m	36	1
471		38mm x 33m	24	
471		50mm x 33m		

# **Protection Film**



# Scotch® 425 Aluminium Foil Tape - Thickness 110 microns

An extremely soft foil tape with a highly reflective backing that provides excellent radiation for both heat and light. Used as a mask or protective surface in paint stripping operations, as well as in electroplating. Also used for general sealing, metal patching, moisture barrier and heat reflecting. Long aging both indoors and outdoors.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
425	Foil Tape	25mm x 55mm	36	1

# **Marine Dedicated Adhesive Sealants**



# 3M™ Marine Adhesive and Sealant 5200 FC

### Unremovable.

This fast-curing high-performance polyurethane becomes tack free in one hour and fully cures in approximately 24 hours. The seal is extremely strong, retains its strength above or below the water line. Stays flexible to allow for structural movement. Stress caused by shock, vibration, swelling or shrinking is effectively absorbed. Has excellent resistance to weathering and salt water.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
06520E	Sealant Cartridge	White	295ml	12	1

# 3M™ Marine Adhesive and Sealant 5210

### Unremovable.

Same characteristics as 3M<sup>™</sup> 5200, with 2 days curing only (5 hours tack free time).

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
06510E	Sealant Cartridge	Tan	295ml	12	1

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### 3M™ Marine Adhesive and Sealant 5200

### Unremovable.

This high-performance polyurethane adhesive sealant becomes tack free in 48 hours, completely cure in 5-7 days with no shrinkage. This seal is extremely strong, retaining strength above and below the water line. Stays flexible too – allows for structural movement. Stress caused by shock, vibration, swelling or weathering and salt water. Check the bonding and sealing jobs this product can handle for you: fibreglass deck to fibreglass hull, wood to fibreglass, portholes and deck fittings, motors on fibreglass transoms, under mouldings, hull seams above and below water line, centre board truck joints, between struts and planking, stern joints, deck housing etc. Easy to apply with manual caulking gun. Remains workable with trowel or spatula up to four hours after application. Won't sag or flow in vertical or horizontal seams. Available in cartridges and pails.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
5200		White	295ml	12	1
5200	Sealant Cartridge	Mahogany			
5200	Ü	Black			



## 3M™ Marine Adhesive and Sealant 4200 FC

### Removable

A one-part purpose polyurethane that chemically reacts with moisture to deliver flexible bonds with good adhesion to wood, fibreglass, gelcoat, certain plastics and metals. Paintable and sandable. Forms watertight, weather-resistant seals on joints and boat hardware above or below the waterline. This product is approximately half the strength of Marine Adhesive Sealant 5200, which allows for disassembly of parts.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
06560	Sealant Cartridge	White	- 295ml	12	1
06564		Black			

# Bonding and Sealing.



# 3M<sup>™</sup> Marine Adhesive and Sealant 4000 UV Removable.

3M™ 4000 UV fast cure is a premium cosmetic sealant. It offers better UV resistance than most polyurethane sealants and comparable silicones. It is strong, paintable and does not exhibit dirt-collecting properties. 4000 UV has equivalent or better adhesion to most substrates, when compared with 3M™ 4200 fast cure, making it a great product for most above and below the waterline applications. Recommended when very high strength bonds are required.

Part Number	Item	Colour	Dimension		Units Per Case
06580E	Sealant Cartridge	White	295ml	12	1



# 3M™ Marine Adhesive Sealant 4400

### Removable.

3M™ 4400 is a one-part polyurethane general purpose adhesive sealant. It is paintable and sandable and forms a watertight, weather-resistant seals on joints and boat hardware above and below the waterline. Flex pack packaging provides one year shelf life and allows easier caulking with less exertion, reduces the changes in dispensers by one-third and provides less wasted product.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
06568E	Coolont Cooket	White	600ml	12	4
06569E	Sealant Sachet	Black			



# 3M™ Marine Silicone Sealant 3200

## Removable.

A mildew resistant non-sagging, moisture curing silicone rubber sealant. Remains flexible with excellent resistance to the marine environment. Adheres to bare and painted metal, fibreglass, glass, non-oily woods and many plastics and abraded rubbers. Ideal for head and galley sealing applications. Also excellent gasket adhesive and formed-in place gasket material.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
05600		White	280ml	24	1
05601	Sealant Cartridge	Black			
05602		Clear			

# **Speciality Adhesive Sealants**



# 3M™ Scotch-Weld™ 5005 Wood Adhesive

3M™ 5005 is a fast setting high performance one component solvent free polyurethane adhesive, especially developed for structural bonding of wood. The adhesive exhibits outstanding resistance to water and is ideally suited for outdoor applications (D4 classification). In addition, 5005 also shows good adhesion to substrates like most plastics, concrete, rigid foams (PU, PS) and other porous substrates.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
14808	Sealant Cartridge	White	310ml	12	1

# Bonding and Sealing.

# **Sealant Applicators and Accessories**

# 3M™ Cartridge Applicator Gun

310ml cartridge gun for use with adhesive, sealants and glazing compound cartridges.



Part Number	Item	Туре	Units Per Pack	Units Per Case
08011	A . II O	Manual	10	4
08012	08012 Applicator Gun		1	1

# 3M™ Professional Caulking Gun

The professional Caulking Gun is a high-performance gun, designed for the professional, to be used for dispensing cartridges or sachets. The manual caulking gun takes 310ml to 415ml cartridges or sachets, and the pneumatic caulking gun takes 310ml to 415ml cartridges or sachets



Part Number	Item	Туре	Units Per Pack	Units Per Case
08013	Caulking Gun	Manual	1	1
08007	Cauking Gun	Pneumatic		

# 3M™ Flexible Package Applicator Gun

A fully enclosed, all metal, rod driven, friction feed applicator gun for use with all 310ml to 415ml sachets.



Part Number	Item	Туре		Units Per Case
08006	Applicator Gun	Pneumatic	1	1

# **Aerosol Adhesives**

# 3M™ Scotch-Weld™ 75 Repositionable Adhesive

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This clear adhesive provides 'tape-like' bonds. Adheres in seconds and permits material to be repositioned. Resists bleeding, staining or wrinkling. Application ideas: Fixtures lightweight materials, temporarily holds masking paper in place.

12 months of shelf life.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
Spray 75	Repositionable Adhesive	500ml	12	1

# 3M<sup>™</sup> Scotch-Weld<sup>™</sup> Dry Lay Up Adhesive Spray

Dedicated product for composite industry: Visible red formula. Optimum spray pattern for infusion process. Fast, aggressive tack, saves time and helps eliminate costly errors. Based on 3M<sup>™</sup> Scotch-Weld<sup>™</sup> Spray 77 technology. Application ideas: Use 3M<sup>™</sup> Scotch-Weld<sup>™</sup> Dry Lay Up Adhesive to pre-maintain mat in mould.

12 months of shelf life.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
Spray DLUA	Adhesive Spray	500ml	12	1

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# 3M™ Scotch-Weld™ 77 Multi Purpose Adhesive

A high coverage, fast drying, transparent adhesive for permanently attaching foils, carpeting, many lightweight foams, paper, cardboard, felt and cloth to painted or unpainted metals, wood, hardboard and other base materials. Features: Convenient, fast, easy application. Versatile -securely bonds many lightweight materials, high coverage, aggressive tack, low spray coat, high initial 'grab' with sufficient open time allows for positioning of materials.

12 months of shelf life.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
Spray 77	Multi Purpose Adhesive	500ml	12	1



# 3M™ Scotch-Weld™ 90 High Strength Adhesive

This adhesive gives fast, high contact bond strength. Variable width spray pattern, precise spray control. High temperature resistance up to 71°C. Application ideas: Decorative laminate bonding to tables, cabinets, shelving. Adheres to polyethylene, polypropylene, wood, metal and many other materials.

12 months of shelf life.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
Spray 90	Repositionable Adhesive	500ml	12	1

# **Structural Adhesives**



# 3M™ Scotch-Weld™ DP805 Adhesive

### Acrylic.

3M™ DP805 is a two-part, high performance, toughened acrylic adhesive. It has a 1:1 mix ratio and exhibits exceptional overlap shear and peel strength to both metallic and plastic surfaces. It also exhibits excellent environmental resistance with a 4 minute work-life.

12 months of shelf life.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
DP805	Acrylic Adhesive	50ml	12	1

# Bonding and Sealing.



# 3M<sup>™</sup> Scotch-Weld<sup>™</sup> DP8005 Structural Plastic (TPE) Adhesive

## Acrylic.

3M™ DP8005 is a two-part structural acrylic-based adhesive (10:1 ratio by volume), that can structurally bond many grades of polyethylene, polypropylene, and thermoplastic elastomers (TPEs) without any surface preparation at room temperature.

6 months of shelf life.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
DP8005	Acrylic Adhesive	38ml	12	1
DP8005		265ml	6	



## 3M™ Scotch-Weld™ DP805 Adhesive

### Epoxy.

3M™ DP460 Epoxy Adhesive is an off-white high performance, two-part epoxy adhesive offering outstanding shear and peel adhesion, and very high levels of durability.

Features: High shear strength, controlled flow, high peel strength, 60 minutes work-life, outstanding environmental performance and easy mixing.

Application: Metals, composites, plastics and glass.

15 months of shelf life.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
DP460	Epoxy Adhesive Cartridge	50ml	12	
DP460	Epoxy Adriesive Cartridge	400ml	6	
DP460	1.5 litres kit	2 × 0.5 litre Part B and 1 × 0.5 litre Part A		1
DP460	50 litres kit	2 × 20 litre Part B and 1 × 10 litre Part A)		

# **Hot Melt Adhesive**



# 3M<sup>™</sup> Scotch-Weld<sup>™</sup> 3738 Adhesive

3M<sup>™</sup> SW3738 is a general purpose wood bonding hot melt adhesive, with a high delivery rate and a long bonding range.

12 months of shelf life.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
SW3738	Adhesive carton	5kg	1	1

# Bonding and Sealing.



# 3M<sup>™</sup> Scotch-Weld<sup>™</sup> 3792 Adhesive

3M<sup>™</sup> SW3792 is a general purpose plastics bonding hot melt adhesive with a long bonding range. This is a clear, multi-purpose product for wood, corrugated, lightweight substrates, furniture, upholstery and novelties. Can bond fabric and other lightweight materials.

12 months of shelf life.

Part Number	Item	Dimension		Units Per Case
SW3792	Adhesive carton	5kg	1	1

# Fastening Systems.

# Dual Lock™



#### 3M™ Dual Lock™ Reclosable Fasteners – Mini Packs

3M<sup>™</sup> Dual Lock Reclosable Fastening System offers advanced closure alternatives to zippers, screws, snaps, hooks, bolts and more. They're often better than conventional closure methods because they offer greater design flexibility, faster product assembly, smoother and cleaner exterior surfaces and improved product performance.

The new Mini Packs are great for design development and small-volume production requirements. Now you can inexpensively test and evaluate 3M's™ most popular reclosable fastening systems before making a more substantial investment. Mini Packs also simplify storage and dispensing.

Available in Mini Packs are pressure-sensitive adhesive-backed versions including both general purpose and very high-bond adhesives. Roll size is 25mm x 5m, 2 rolls per mini-pack

#### All rolls are type 250.

There are 4 mini-packs per case:

- SJ-354D & SJ-354X General Purpose, Pressure-Sensitive, Rubber Adhesive bonds to most surfaces.
- SJ-355D Premium Acrylic, Pressure-Sensitive, Very-High-Bond, Scotch VHB, Adhesive UV and Plasticizer Resistant.
- SJ-356D New 'Clear' 3M™ Dual Lock, Very-High-Bond, Scotch VHB, Adhesive UV and Plasticizer Resistant.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
SJ-354D	Reclosable Fasteners	Black	2 × 25mm x 5m	4	1
SJ-354X			300 pieces of 25mm x 25mm		
SJ-355D			0 × 05 5		
SJ-356D		Clear	2 × 25mm x 5m		

# Acoustic and Thermal Insulation.

# Thinsulate<sup>™</sup> Acoustic Insulation

Features	Benefits	Advantages	
Patented construction	Excellent sound absorber (500hz +)	Quieter boat	
ratented construction	Excellent thermal insulating properties	duerei post	
Evitacian alle limbiocciant	Lighter boat	Faster boat	
Extremely lightweight	Lighter boat	Energy savings (petrol) and therefore cost savings	
I hadaaa habi'a	Minimise deterioration	Saves repairs	
Hydrophobic	No moisture and mildew development	Healthy environment	
Thinner	Takes up less space	Roomier boat	
Safe material – No hazardous fibres	Nicer to handle	Happier workers	



#### 3M™ Thinsulate™ Acoustic Insulation

Thinsulate™ Acoustic Insulation is a non-woven mat that has excellent sound-absorbing and thermal properties useful in many marine interior applications. It is compressible, non-linting, lightweight, hydrophobic (does not absorb moisture) and it can be easily cut.

Thinsulate™ Insulation uses 3M's™ novel technology to combine polyolefin and polyester fibres to deliver excellent sound absorbing and thermal properties. Polyester fibres provide loft and resilience, while polyolefin fibres provide superior sound absorption.

Weight is one of the challenges to innovate design. It can jeopardise speed, fuel efficiency and handling – not to mention the detrimental effects on draft and engine requirements – in the most innovative vessels. When compared to insulation of comparable acoustic performance, Thinsulate™ MA Acoustic Insulation is nearly half the weight of its nearest competitor, making it the lightest acoustic insulation available on the market.

Part Number	Item	Colour	Weight	Dimension	Units Per Pack	Units Per Case	
MA 4710*	- Acoustic Insulation	Black/Scrim		76.20cm x 114.30m (87.10m²)	2		
MA 4710		DIACK/SCIIII	400gm	400gm	152.40cm x 114.30m (174.20m²)	1	
MA 4720M		Black/Scrim/ Metal PET Lam		152.40cm x 27.43m (34.84m²)	2		
MA 6710*		Black/Scrim		152.40cm x 27.43m (41.80m²)	4		
MA 6710		White/Scrim	600gm	152.40cm x 68.58m (104.51m²)	1		
MA 6720M*		White/Scrim/ Metal PET Lam		152.40cm x 27.43m (34.84m²)	2		

<sup>\*</sup>Stock item in Europe.

# **Acoustic and Thermal Insulation.**







## 3M™ Bumpon™ Quiet Clear Protective Products

3M's™ 6500 series Bumpon™ products provide increased sound damping for cabinets and drawers. The new soft, clear polyurethane offers superior sound and vibration damping. The clear material provides universal colour match on many cabinet types.

Part Number	Item	Shape	Dimension	Units Per Pack	Units Per Case
SJ-6512		Cylindrical	W: 12.7mm x H: 3.5mm	5000 Bumpons 56 per pad (7×8)	
SJ-6553	Protective Products	Hexagonal	W: 11mm x H: 3.1mm	5000 Bumpons 132 per pad (11×12)	1
SJ-6561		Hexagonal hemisphere	W: 11mm x H: 3.8mm	5000 Bumpons 132per pad (11×12)	



## 3M<sup>™</sup> 2552 Vibration Damping Foil Tape

3M™ Damping Foil 2552 consists of a room temperature pressure sensitive viscoelastic polymer on a dead soft aluminium foil and is designed for application to vibrating panels and supporting members. The combination viscoelastic polymer and an aluminium foil backing (a constrained layer damper, or CLD) has proved to be a unique construction with exceptional ability to control resonant vibrations in the temperature range of 0°C to 60°C, with survivability from -32°C to 80°C.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
2552	Foil Tape	Aluminium/VEP	50mm x 33m	5	1

# On Board Safety.

Our prevention products ensure that you can protect people from slips and falls and maximise hygiene in places where it matters most. The Nomad™ range uses patented dual-fibre loops to scrape of material and absorb water, trapping it securely within the mats open structure. Not only does it look good, it prevents dirt and liquid from coming into the building.

## **Safety Resistant Products**



#### 3M™ Safety-Walk™ Resilient - Wet Area (WA) Fine Grade for bare foot traffic

A fine-textured slip-resistant surface with a pressure-sensitive adhesive backing provides enhanced safety and comfort in light- and barefoot-traffic areas. Available in clear rolls.

- For wet, barefoot-traffic areas.
- Non-mineral, fine-textured, slip-resistant vinyl surface.
- High performance, water-resistant, acrylate adhesive is ideal for wet conditions.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
280	Resilient Surfacing	Clear	25mm x 18.3m	4	
280		Clear	51mm x 18.3m	2	
280		White	25mm x 18.3m	4	
280		White	51mm x 18.3m	2	
280		White	102mm x 18.3m	4	
280		White	305mm x 18.3m	11	



#### 3M™ Scotchgrip™ 2141 Adhesive/Primer

A light coloured, high strength adhesive with a long track range. Excellent water, oil, and grease resistance.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
2141	Adhesive/Primer	150ml	12	4
2141		0.9 litre	6	1



#### 3M™ Safety-Walk™ Conformable Slip Resistant Surfacing

A high friction, slip-resistant material that has a special pressure-sensitive adhesive backed aluminium film that conforms around corners and adheres to irregular surfaces in light to heavy show-traffic areas. Available in black rolls and treads.

- Applications: stairs, ladders, loading ramps, platforms, irregular surfaces like diamond plating or flat surfaces with rivets or screw heads.
- Mineral-coated, high friction slip-resistant surface.
- For irregular or contoured surfaces in light to heavy shoe-traffic areas.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
510	Resistant Surfacing	51mm x 18.3m	2	
510		102mm x 18.3m	1	1
510		152mm x 18.3m		

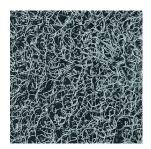


#### 3M™ ScotchSeal™ 1103 Edge Sealing Compound

Edge Sealing Compound is a liquid solvent based sealer in a convenient tube applicator. The product seals the exposed edges of Safety-Walk Slip Resistant products providing extra protection from excessive moisture or liquids.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
1103	Sealing Compound	150ml	12	1

# Floor and Deck Matting



#### 3M™ Nomad™ Terra 6050 Matting

3M<sup>™</sup> Nomad<sup>™</sup> Terra 6050 is a matting material which has an open structure of continuous coiled vinyl filaments, blended together to form an attractive flooring product.

Available in many colours: Ebony black, Slate grey, Chestnut brown, Dove brown, Silver grey, Navy blue, Forest green and Oxide red.

Part Number	Item	Thickness	Dimension	Units Per Pack	Units Per Case
Terra 6050	Vinyl Matting Roll	9mm	0.9m x 6m	1	1
Terra 6050			1.2m x 6m		
Terra 6050			0.9m x 12m		
Terra 6050			1.2m x 12m		
Terra 6050	Vinyl Pre-cut Mat		0.9m x 1.5m		
Terra 6050			1.2m x 1.8m		



#### 3M™ Nomad™ Terra 8100 Matting

3M™ Nomad™ Terra 8100 is an unbacked entrance matting material which has an open structure of continuous coiled coarse vinyl filaments, bonded together to form an attractive flooring product.

Available in many colours: Ebony black, Slate grey, Concrete grey, Chestnut brown, Dove brown, Chocolate brown, Silver grey, Navy blue, Forest green, Oxide red.

- Suitable for heavy duty foot traffic.
- Unbacked, it allows dirt to fall through the loops for easy cleaning.
- Oil Resistant.

Part Number	Item	Thickness	Dimension	Units Per Pack	Units Per Case
Terra 8100	Vinyl Matting Roll	16mm	0.9m x 6m	- - 1	
Terra 8100			1.2m x 6m		
Terra 8100			0.9m x 9m		
Terra 8100			1.2m x 9m		I
Terra 8100	Vinyl Pre-cut Mat		0.9m x 1.5m*		
Terra 8100			1.2m x 1.8m*		

<sup>\*</sup> With a 35mm edging at short ends (2 sides edged).



## 3M™ Nomad™ Terra 8150 Matting

3M<sup>™</sup> Nomad<sup>™</sup> Terra 8150 is a backed entrance matting material which has an open structure of continuous coiled coarse vinyl filaments, bonded together to form an attractive flooring product, with a solid vinyl backing.

- Suitable for heavy duty foot traffic.
- Backed, it holds dirt and water off the floor.
- Oil Resistant.

Part Number	Item	Thickness	Dimension	Units Per Pack	Units Per Case
Terra 8150	Vinyl Matting Roll	16mm	0.9m x 6m	1	1
Terra 8150			1.2m x 6m		
Terra 8150			1.02m x 9m		
Terra 8150	Wand Dun and Mad		0.9m x 1.5m*		
Terra 8150	Vinyl Pre-cut Mat		1.2m x 1.8m*		

<sup>\*</sup> With a 35mm edging at short ends (2 sides edged).

# On Board Safety.

# **3M<sup>™</sup> Scotchlite<sup>™</sup> Reflective Products**



## 3M™ Scotchlite™ Reflective Sheeting High Intensity SOLAS Grade 3150A

3M™ Scotchlite™ Reflective Material SOLAS (Safety of Life At Sea) Grade 3150A is a white flexible sheeting. It has an encapsulated lens optical design that provides high retro reflectivity over a wide range of extreme angles, and performs well in marine applications whether wet or dry.

3M<sup>™</sup> Scotchlite<sup>™</sup> Reflective Material SOLAS Grade 3150A consists of optical lens elements adhered to synthetic resin and encapsulated by a flexible transparent plastic that has a smooth outer surface. Both layers are durably connected and show a honeycomb pattern.

The material is Coast Guard and IMO Certified.

- White flexible sheeting.
- High retro reflectivity over a wide range of extreme angles.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
SOLAS Grade 3150A		25.4mm x 50m	12	
SOLAS Grade 3150A		50.8mm x 50m	12	
SOLAS Grade 3150A	Reflective Sheeting Roll	76.2mm x 100m	4	]1
SOLAS Grade 3150A		304.8mm x 50m	1	
SOLAS Grade 3150A		914.4mm x 50m	1	

3M offers a wide range of respirators, eye protection, ear, skin and personal protection – innovative products which not only offer optimal protection but also excel in comfort.

## **Disposable Dust Respirators**

Filter protection factors for Dust Respirators

- FFP1 Up to 4 x WEL Particulates.
- FFP2 Up to 10 x WEL Particulates.
- FFP3 Up to 20 x WEL Particulates.

#### **Terminology**

- FFP = Filtering Face Piece.
- WEL = Workplace Exposure Limit.



#### **3M<sup>™</sup> Cup Shaped Respirators**

Features: Lightweight, pre-formed design with nose foam and adjustable nose clip.

Applications: Hand and machine sanding operations.

Approvals: Meets EN149:2001. CE Marked.

Part Number	Item	Туре	Filter Type	Units Per Pack	Units Per Case
06983	Cur Shanad Bautiaulata Baaniyatay	Unvalved	FFP1	15	6
06988	Cup Shaped Particulate Respirator		FFP2		



#### 3M™ Cup Shaped Valved Respirator

Protection: Provides effective protection from lung damaging fine dusts up to 10 x WEL.

Features: Lightweight, collapse-resistant design with unique high efficiency exhalation valve, nose foam and adjustable nose clip which provides added comfort and heat reduction.

Applications: Hand and machine sanding and grinding operations, especially in hot or humid conditions.

Approvals: Meets EN149:2001. CE Marked.

Part Number	Item	Туре	Filter Type	Units Per Pack	Units Per Case
06922	Cup shaped valved respirator	Valved	FFP2	10	12



## 3M™ Aura™ Foldable Respirators

Protection: Provides effective protection from lung damaging fine dusts.

Features: Unique three panel design providing optimal soft and secure feel on face, excellent compatibility with eyewear, well balanced pressure of head straps, soft nose foam and adjustable nose clip. The valved version has a one-way exhalation valve which provides added comfort and heat reduction for hot and humid work environments.

Applications: Hand and machine sanding and grinding operations. Valved versions especially in hot or humid conditions.

Approvals: Meets EN149:2001. CE Marked.

Part Number	Item	Туре	Filter Type	Units Per Pack	Units Per Case
06910+		Unvalved	FFP1	20	
06923+	Flat Fold Particulate Respirator	\/-ld	FFP2	10	6
06933+	•	Valved	FFP3		

# **Disposable Speciality Respirators**



#### 3M™ Premium Welding Fume Respirator

Protection: Provides effective protection from fine lung damaging dusts and welding/brazing fumes and ozone up to  $10 \times WEL$ .

Features: Activated carbon layers to protect against ozone generated when welding. Collapse resistant design with flame retardant shell.

Applications: MIG, TIG and ARC welding (also galvanised zinc parts).

Approvals: Meets EN149:2001. CE Marked.

Part Number	Item	Туре	Filter Tyne	Units Per Pack	Units Per Case
06920	Premium Welding Fume Respirator	Valved	FFP2	5	4



## **3M™ Nuisance Odour Respirators**

Part Number	Item	Туре	Filter Type	Units Per Pack	Units Per Case
06998	Nuisenes Odeur Beeninster	Unvalved	FFP1	15	6
09914	Nuisance Odour Respirator	Valved	FFFI		

## **Reusable Respirators**

Filter protection factors for Half Mask Respirators.

- P1 Up to 4 x WEL Particulates.
- P2 Up to 10 x WEL Particulates.
- P3 Up to 20 x WEL Particulates.
- A1 Up to 10 x WEL or 1000 ppm organic vapours with good warning properties and boiling point greater than 65 degrees Celsius (whichever is lower).
- A2 Up to 10 x WEL or 5000 ppm organic vapours with good warning properties and boiling point greater than 65 degrees Celsius (whichever is lower).



#### 3M™ Maintenance Free Respirators

Protection: Against organic vapours and particulates.

Features: Maintenance free, low profile, comfortable design integrated filters and high efficiency exhalation valve. Face Seal Cleaner (105) available for hygiene.

Applications: Mixing of paints. Application of coatings, adhesives and sealers, degreasing.

Approvals: Meets EN405 2001. CE Marked.

Part Number	Item	Туре	Filter Type	Units Per Pack	Units Per Case
06941	Maintananaa Fran Half Maak Daaniyate	FFA1P2 R D	1	10	4
06942	Maintenance Free Half Mask Respirator	FFA2P3 R D			



#### 3M™ Low Maintenance Half Mask 6000 Series

Protection: Against organic vapours and particulates. Features: Lightweight, low maintenance and comfortable to wear. Applications: paint mixing, degreasing, application of coatings, adhesives and sealers. Approvals: Meets EN140 and 141/143 with bayonet filters. CE Marked. Selection of filters available.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
06962	Lou Maintenana Desnivator	Medium	1	8
06963	ow Maintenance Respirator	Large		



#### 3M™ Full Face Masks

Soft, hypo-allergenic elastomeric face piece. Extremely lightweight (400 grams) for high comfort (excludes filters). Broad field of vision. Polycarbonate lens, scratch and impact resistant to EN166:B.

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
6700		Light Grey	Small		
6800	Full Face Mask	Grey	Medium	1	4
6900		Dark Grey	Large		

## **3M™ Spare Parts 6000 Series**

Part	Item	Units	Units
Number		Per Pack	Per Case
6885	Lens Cover Peel Offs	25	4



#### 3M™ Paintshop Respirator Kit

Protection: Against organic vapours and particulates.

Features: Premium quality, durable paint spray respirator with bayonet filter attachment system. Spare parts available for maintenance. Face Seal Cleaner (105) available for hygiene.

Applications: Paint mixing, degreasing, application of coatings, adhesives and sealers.

Approvals: Meets EN140 and 141/143 with bayonet filters. CE Marked.

Starter pack contains 1 Face Piece; 2 x each Organic Vapour Cartridges (06915); 2 x each Particulate Filters – P2 (06925); 2 x each Filter Retainers (501) and 10 x Face Seal Cleaners (06775).

Part Number	Item	Colour	Dimension	Units Per Pack	Units Per Case
06782	Starter Pack	Medium	A2P2	1	4
06783		Large			

# **Replacement Filters and Accessories**



#### 3M™ Filters

The reliable Bayonet Filter Fixing System allows for filters to be clicked into place quickly and securely. Depending on the filter you select, your respirator can protect you against particulates, gases and vapours or a combination of both.

Part Number	Item	Filter Type	Units Per Pack	Units Per Case
06911	Organic Vapour Filter A1	A1	8	8
06915	Organic Vapour Filter A2	A2	4	
5911	Particulate Filter P1	P1	30	4
06925	Particulate Filter P2	P2	20	



#### 3M<sup>™</sup> Accessories

Overspray Guard (400) is for use with Maintenance Free Half Face Respirators (06941 and 06942).

Part Number	Item	Туре	Units Per Pack	Units Per Case
400	Overspray Guard	Supplied Air Respirator	10	50
105	Face Seal Cleaner		40	10
501	Filter Retainer		2	10



## 3M™ Fit Testing

Fit Test kits can be used with any particulate respirator, or gas and vapour respirator with a particulate filter, to test face seal fit.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
FT10	Fit Test Kit Sweet			1
FT11	Spare Sensitivity Solution (Sweet)	55ml		6
FT12	Spare Fit Test Solution (Sweet)	551111		0
FT30	Fit Test Kit (Bitter)		1	1
FT31	Spare Sensitivity Solution (Bitter)	E E mal		6
FT32	Spare Fit Test Solution (Bitter)	55ml		6

# **Supplied Air System**



#### 3M™ Supplied Air System

An innovative system for protection against respiratory hazards during paint spray applications. Compatible and approved for use with a range of 3M™ half and full face masks to suit your application. Dual-mode facility provides optional filter protection when air supply is disconnected.

- Very comfortable.
- Meets EN14594.
- A low maintenance design.
- CE marked.
- Eye protection should be worn.

To order the complete kit use part number (06972).

Contains: Belt (C-326), Regulator (06778), Breathing Tube (06779), Overflow Valves (C-340) and Spray Applicator Hose kit (06781). Compatible with 6000 series Full Face Mask and 7500 series Half Mask.

Part	Item	Units	Units
Number		Per Pack	Per Case
06972	Supplied Air System	1	1

## 3M™ Aircare™ Air Filtration System

This system prepares compressed air for the range of 3M™ supplied air respirators.

Part Number	Item	Configuration	Units Per Pack	Units Per Case
ACU-01	Air Filtration System	Wall Mounted	1	1



## 3M™ Versaflo™ Respirator System

With a powered or supplied air respirator system, pressure on the face, breathing resistance and heat build-up are all greatly reduced when compared to non-powered and supplied air tight-fitting facepieces, creating all-day comfort for the user.

3M™ Versaflo™ respirator systems represent an enormous effort by 3M to accomplish three major goals:

- Simplify the equipment selection process.
- Increase system versatility.
- Improve user comfort every step of the way.

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TR-300 Powered Air Respirator
BT-20 S/L Breathing Tube
BT-30 Breathing Tube
V-100E Air Cooling Unit
V-200E Air Heating Unit
S-133/333G Integrated Headcover
S-433/533 Integrated Hoods
S655/657/757/855E Reusable Suspension Hoods
Faceshields
M-306/307 Helmets
M-406/407 Helmets with Shrouds

At 3M we don't take safety for granted. The health and welfare of your workforce depends on it. So by working in association with skilled safety practitioners, partners and customers, our people are committed to ensuring that we help you create an environment that protects your workforce – effectively, efficiently and economically. 3M offer ranges in respirators, eye protection, ear, skin and personal protection – numerous and innovative products that not only offer optimal protection functions, but excel in comfort too.

## **Ear Plugs**

Hearing protection must be right for you and your working environment. For safety, productivity and comfort, it must reduce noise by the right amount, not too little, not too much. 3M can provide solutions for different individuals and applications, with products ranging from disposable ear plugs to ear muffs. So pick up the product categories that fit your requirements.



#### 3M™ Disposable Foam Ear Plugs

Protection: Against harmful noise, but especially where noise levels are a continuous problem.

Features: These disposable ear plugs are made from a soft non-allergenic foam, giving a comfortable and effective fit. The tapered shape is specifically designed to self-adjust to most ear canals, which provides greater worker convenience and comfort.

Applications: Particularly convenient when safety glasses/goggles are also being worn.

Approvals: Complies with European Standard EN 352-2:2002 SNR = 37dB. CE Marked.

Part Number	Item	Units Per Pack	Units Per Case
1100	Disposable Foam Ear Plugs	200	5



## 3M™ E-A-R™ Classic™ Ear Plugs

Made from expandable slow-recovery foam providing the best combination of comfort and protection for most users. Once in the ear the foam expands to provide a snug and secure fit.

Part Number	Item	Container	Units Per Pack	Units Per Case
PP-01-002	Ear Plugs	1 pair in pillow pack	250	4



#### 3M™ E-A-R™ Ultrafit™ Earplugs

The 3M™ E-A-R™ Ultrafit™ are unique one size earplugs which fits most ear canals comfortably and provides a high level of attenuation.

Part Number	Item	Units Per Pack	Units Per Case
UF-01-000	Ear Plugs	50	10



#### 3M™ Reusable Ear Plugs with Storage Case

Protection: Against harmful noise, but especially where noise levels are a continuous problem.

Features: 3-flange design helps to ensure good fit, improving wearer comfort and assured protection. Soft formulation for added comfort. New finger grip design improves ease of insertion making the plug more convenient. Storage case with belt clip helps keep plug convenient, clean and protected in between use, saving time and reducing cost. Washable to allow for re-use.

Applications: Particularly convenient when glasses/goggles are being worn.

Approvals: Complies with European Standard EN 352-2:1993 SNR = 25dB. CE Marked.

Part Number	Item	Units Per Pack	Units Per Case
1261	Reusable Ear Plugs with Storage Case	50	5



#### 3M™ Banded Ear Plugs

Protection: Against harmful noise, especially in hot/humid conditions.

Features: Innovative flexible band concept, designed to provide optimum fit and greater comfort. Easy to put on, can be worn under the chin or behind the head for increased convenience. The plugs, which can be reordered with 3M part number (1311), are made from soft non-allergenic material. The band is designed to adjust to head and jaw movement.

Applications: When frequently entering/exiting noisy areas, or intermittent noise is present.

Approvals: Complies with European Standard EN 352-2:1993 SNR = 26dB. CE Marked.

Part Number	Item	Units Per Pack	Units Per Case
1310	Banded Ear Plugs	10	E
1311	Replacement Plugs	20	5

#### **Passive Ear Muffs**

Ear muffs consist of rigid cups with soft cushions that seal around the ears to reduce noise. They are a popular choice in hearing protection due to their ease of use and comfortable fit. These products may be available in headband, neckband, helmet mounted and foldable version to meet the needs of most common applications – check individual product specifications for details.



#### 3M™ Peltor™ Optime™ I Ear Muffs

The 3M™ Peltor™ Optime™ I Ear Muffs offer versatile protection and is very lightweight providing high wearer comfort. The product features a low profile design which minimises obtrusiveness, thus making it more compatible when used with other forms of PPE.

Part Number	Item	Protection Level	Noise Level	Attenuation Rating	Ear Plug Type	Ear Protection Style
H510A	Ear Muffs	87dB(A) - 98dB(A)	From 87dB(A) - 98dB(A)	27dB		Standard Headband Ear Muffs



#### 3M™ Peltor™ Optime™ II Ear Muffs

The 3M™ Peltor™ Optime™ II Ear Muffs have been developed for demanding noisy environments, particularly suited for noise levels dominated by low to medium frequencies. The sealing rings are filled with a unique combination of liquid and foam. The result is an optimum seal with low contact pressure, which provides agreeable comfort even during long-term use.

Part Number		Protection Level	Noise Level	Rating	Type	Ear Protection Style
H520A	Ear Muffs	From 94dB(A) – 105dB(A)	94dB(A) – 105dB(A)	31dB	Passive Ear Muff	Standard Headband Ear Muffs



#### 3M™ Peltor™ X Series Ear Defenders

Lightweight and slimline design makes these ear defenders comfortable to wear. Offering protection against most industrial noise and colour coded to identify the different levels of protection.

Part Number	Item	Colour	SNR	Units Per Pack	Units Per Case
X1A	Ear Defenders	Green	27dB	- - 1	10
X2A		Yellow	31dB		
X3A		Red	33dB		
X4A		Bright Green	33dB		



#### 3M™ G500 Headgear

Provides a versatile and comfortable solution for wearers who require both face and hearing protection. The G500V5FH combines a Peltor™ Optime I Ear Muff with a clear PC faceshield for good impact protection with a wide field of view.

Part Number	Item	Colour	SNR	Units Per Pack	Units Per Case
G500V5FH	Combination Headgear	Hi-Viz Yellow	27dB	1	10

## **Safety Spectacles and Goggles**

3M™ Safety Spectacles and Safety Goggles promise superior quality eye protection that provides an optimal balance of comfort, protection and design. All safety spectacles and safety goggles by 3M offer reliable UV protection and are all approved to EN166 and CE marked.



## 3M<sup>™</sup> SecureFit<sup>™</sup> 200 Series Protective Eyewear

Featuring 3M™ Pressure Diffusion Technology the spectacle temple naturally adjusts to the individual head shape and size without increasing pressure on the face giving noticeably improved levels of comfort and security of fit.

Part Number	Item	Colour	Units Per Pack	Units Per Case
SF201AF		Clear		
SF202AF	Protective Spectacles	Grey	20	1
SF203AF		Amber		



### **3M™ Classic Line Overspectacles**

Lightweight overspectacles designed to fit over most prescription spectacles with minimal interference.

Approvals: EN 166:2001. CE Marked.

Part Number	Item	Units Per Pack	Units Per Case
2800S	Classic Line Overspectacles	1	20

# **Comfort Line Safety Goggles**

With superior comfort, fit, field of view and a modern ergonomic design, these goggles offer a high level of protection, making them ideal for use in extreme conditions against hazards such as liquid droplets, gases and dust.



#### **3M™ Comfort Safety Goggles**

The Comfort Safety Goggles feature a modern, slim design and are available with four different options using either an acetate or polycarbonate lens and either non vented or with indirect ventilation. They are suitable for a number of different applications where a versatile, comfortable goggle is required.

Part Number	Item	Units Per Pack	Units Per Case
2890S	Polycarbonate Goggles for grinding and sanding	1	10
2890SA	Acetate Goggles for paint mixing and spraying	]	10

# **Paint Shop Coveralls**



## 3M™ Paintshop Coveralls

Disposable paintshop coverall, suitable for protection from paintspray, solvent, dust etc. Breathable back panel, elasticated waist, lint free, covered 2-way zip and knitted cuffs. Not washable.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
50198M		Medium		25
50198L	Paintshop Coverall	Large	1	
50198XL	Paintshop Coverail	Extra Large		
50198XXL		Extra Extra Large		



#### 3M™ Protective Coveralls

Made from highly breathable and lightweight material, providing the wearer with CE category III Type 5/6 protection, these coveralls have been specially treated, providing anti-static protection and enhanced liquid repellency.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
4532WM		Medium		20
4532WL	Protective Coverell	Large	1	
4532WXL	Protective Coverall	Extra Large		
4532W2XL		Extra Extra Large		



#### **3M™ Protective Coveralls**

Made from high quality laminated material with a breathable back panel to improve air ventilation and reduce heat build up, these coveralls provide barrier protection against light liquid splashes and hazardous dust.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
4535WM		Medium	- - 1 -	20
4535WL	Protective Coverall	Large		
4535WXL	Protective Coverall	Extra Large		
4535WXXL		Extra Extra Large		



# 3M™ Reusable Coveralls

Very comfortable, lightweight breathable coverall for general workshop tasks, where no increased protection level is needed.

Washable, lint free, knitted cuffs, knee pads for comfortable kneeling with a 2 and 3 pocket design.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
50425M		Medium	1	10
50425L	Reusable Coverall	Large		
50425XL	Reusable Coverali	Extra Large		
50425XXL		Extra Extra Large		

# Terms and Conditions of Sale of Goods and Services.

#### 1. Application

- 1.1 These conditions apply to all contracts between the Seller and the Buyer referred to in the order and override all conditions stipulated by the Buyer (even if submitted in a later document); any other agreements between the parties relating to the subject matter of this order are terminated (except an agreement into which these conditions are incorporated).
- 1.2 No variation of these conditions is permitted unless agreed in writing by a director of the Seller.

#### 2. Price

- 2.1 The price to be paid for the goods or the services will be the Seller's price at the date when the goods are despatched or the services are provided.
- 2.2 The price of goods includes the cost of Seller's standard packaging and delivery within the UK and Ireland by Seller's normal transportation; the price does not include VAT.

#### 3. Payment

- 3.1 Payment for the goods or services must be made within thirty days of the date of the invoice, unless otherwise specified on the invoice.
- 3.2 The Seller reserves the right to charge interest on overdue sums at the rate of 4% per annum above the Base Rate for the time being of Lloyds Bank plc calculated on a daily basis from the due date of payment in Clause 3.1 until the date upon which payment is made.
- 3.3 The Seller may at any time require the Buyer to make payment in advance of delivery or require security for payment.
- 3.4 If the Buyer fails to make payment by the due date or when required, the Seller may (without prejudice to any other remedy which it may have) cancel this contract and/or any other contract between the Buyer and the Seller and/or suspend delivery under this or any other contract until payment is made.
- 3.5 The Buyer will have no statutory or other right of set off.

#### 4. Delivery

4.1 Delivery dates are approximate only and the Seller shall not be responsible for any loss or damage arising from any delay in delivering all or part of any goods ordered or delay in the provision of any services.

- 4.2 Without prejudice to Clause 4.1, the Seller will not be liable for any delay in delivery or nondelivery of goods or services or any other breach of these conditions caused by any circumstances beyond the Seller's control including without limitation, any Act of God, explosion, fire, flood, war, hostilities, accident, delay in delivery or nondelivery by the Seller's suppliers, breakdowns or accidents to machinery, labour strike or dispute, order or decree of any court or action of any governmental authority, or any other causes or any circumstances beyond the Seller's control; on the occurrence of any of the above events the Seller reserves the right to cancel or suspend the whole or part of any delivery.
- 4.3 In the case of any order for goods of a type or description not normally held in stock by the Seller, and therefore specially made ordered or imported by the Seller to meet such order, the Buyer will accept goods 10% more or 10% less than ordered, the total price of the order being correspondingly adjusted.

#### 5. Risk and Property

- 5.1 Goods supplied to the Buyer will remain the property of the Seller until full payment in cash or cleared funds has been received by the Seller for those goods and for all other goods delivered or services supplied by the Seller to the Buyer in respect of which payment is outstanding.
- 5.2 Until title to the goods passes to the Buyer:
- 5.2:1 The Buyer will hold those goods as the Seller's bailee.
- 5.2:2 The Buyer will protect, store and identify the goods by reasonable means so that they can be recognised as the property of the Seller.
- 5.2:3 The Buyer may use the goods or sell them in the ordinary course of its business.
- 5.2:4 If the Buyer is in breach of any of its obligations to the Seller, or the order or the contract for the supply of goods is cancelled or capable of being cancelled under Clause 8 below, and provided the goods are still in existence and have not been resold, the Seller may (a) by notice to the Buyer require redelivery to it of the goods; and/or (b) with or without previous notice, retake possession of the goods and sell the goods. For the purpose of this clause the Buyer irrevocably authorises the Seller's representatives to enter the premises on which the goods are situated and remove the goods at the Buyer's expense.
- 5.3 Risk in all goods supplied to the Buyer will pass to the Buyer on delivery.

# Terms and Conditions of Sale of Goods and Services.

#### 6. Inspection

- 6.1 If the goods or any of them are damaged or lost while in the custody of a carrier, the Seller will (at its option) either replace such goods or refund to the Buyer the cost or price of them, but the Seller's liability in connection with any such goods will not exceed the cost of replacement of them or the price paid by the Buyer for them.
- 6.2 The Seller will not be under any liability under 6.1 above unless the following conditions are strictly complied with:
- 6.2:1 In the event of nondelivery of a whole consignment of goods the Buyer must inform the Seller in writing within ten days of the date of the invoice.
- 6.2:2 In the case of damage to goods or loss of part of a consignment, the consignment must be inspected in the presence of the carrier. If any goods are damaged or lost the consignment note must be endorsed accordingly and the Buyer must notify the Seller within forty eight hours of delivery, such notification to be confirmed in writing within the following five days.

#### 7. Liabilities and Warranties

- 7.1 Nothing in this clause will be deemed to exclude or restrict the Seller's liability for death or personal injury resulting from the Seller's negligence.
- 7.2 If any goods supplied or processed or any services supplied or provided by or on behalf of the Seller prove on inspection to be defective in material or workmanship, the Seller will (at its option) replace the same or refund to the Buyer the price of the goods or services.
- 7.3 The Buyer will determine the suitability of the goods for its intended use and will not rely upon any representations made by or on behalf of the Seller.
- 7.4 The Seller's liability under these conditions shall never exceed the cost of replacement or the price paid by the Buyer for the goods or services.

- 7.5 The Seller will not be liable for any consequential or indirect loss or damage (whether for loss of profit or otherwise) costs, expenses or other claims for consequential compensation whatsoever suffered by the Buyer whether this loss or damage arises from a breach of duty, in contract or in tort or in any other way (including loss or damage arising from the Seller's negligence).
- 7.6 Except as set out in these conditions, all warranties and conditions, whether express or implied, statutory or otherwise are excluded to the fullest extent permissible at law.

#### 8. Termination

If there is appointed a Receiver, Administrator or Administrative Receiver of the Buyer's property or assets or any part of them, or a court order is made or a resolution is passed for the winding up of the Buyer (except for the purpose of amalgamation or reconstruction) or if the Buyer commits any act of bankruptcy, or any bankruptcy petition is presented against the Buyer (or any analogous proceedings under the law of any country outside the United Kingdom are commenced), the Seller may by notice in writing to the Buyer cancel all orders and contracts between the Seller and the Buyer or any part of them remaining unfulfilled.

#### 9. Jurisdiction

- 9.1 All contracts between the Seller and the Buyer where the goods are shipped to or services are provided in the Republic of Ireland shall be governed and construed in accordance with the Laws of the Republic of Ireland, and the Buyer agrees to submit to the jurisdiction of the Courts of law in the Republic of Ireland in respect of them.
- 9.2 Except as provided above, all contracts between the Seller and the Buyer shall be governed and construed in accordance with the Laws of England, and the Buyer agrees to submit to the jurisdiction of the Courts of law in England in respect of them.

Effective 1/7/1996.

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