

INSTRUCTION SHEET FOR #94804-57

LINE REAMER FOR ROCKER BUSHING

USE ON XL 1957-PRESENT AND ON BIG TWIN 1966-PRESENT

USE TO LINE REAM ROCKER BUSHINGS

Refer to H-D[®] Service Manual for removing rocker arms.

- 1. Remove old bushing following instructions in H-D® Service Manual or use JIMS® tool No.95760-57.
- 2. Install bushings using JIMS® No.17428-57K or No.17428-83K bushing kit with a press fit lube, making sure to align oil holes in bushing with oil holes in rocker arm on pre Evos. Also be sure bushing is below rocker face.
- 3. Holding rocker horizontal in vice, using soft vice jaws JIMS No.1761, apply a fair amount of oil to the entire reamer.
- 4. Slip small end of reamer (the end opposite the square) through one bushing until cutting portion of reamer is up against bushing. Using a suitable tool, turn

reamer clockwise with light inward pressure, until reamer is through both bushings. This will give you between .0002" & .001" clearance.

5. Store this reamer well oiled. Never turn reamer counter-clockwise.

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS! SEE JIMS® CATALOG FOR OVER 100 OTHER TOP QUALITY PROFESSIONAL TOOLS. THE LAST TOOLS YOU WILL EVER NEED TO BUY.

"FROM THE TRACK... TO THE STREET!"

555 DAWSON DRIVE, CAMARILLO, CA 93012 . PHONE 805-482-6913 . FAX 805-482-9224

No.94804-IS



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