



## Low Cost Sheet Metal Holemaking

When you don't have a lot of holes to make, Blaircutters provide fast, accurate holes in materials up to 3/16" thick. Blaircutters are annular cutting tools that cut around the edge of the hole and eject the center as a slug. Because they're hollow there's no dead zone as with twist drills. And unlike hole saws, that rip and tear through the material, they quickly give you a quality, virtually burr-free hole. Blaircutters are available in seven sizes for 1/4" and larger drill chucks. Spring loaded pilot "pops" the slug from the cutter. Made in USA.

Blaircutters are sold in 3 packs and are available in a kit Part No. 13218

## BLAIRCUTTER®

Diameter (Inches)	Decimal Equivalent	Part Number
3/16" D.O.C.		
1/4	.2500	13200
5/16	.3125	13202
3/8	.3750	13204
7/16	.4375	13206
1/2	.5000	13208
9/16	.5625	13210
5/8	.6250	13212

### Arbor & Pilot

Part Number	Description
13216	1/4" Blaircutter Arbor w/ retractable pilot
13217	Pilots - 3 Pack



Carbide Holcutters cut smooth, fast, burr-free holes in all types of materials, from soft aluminum to tough-to-cut stainless and cast iron, up to 1/8" thick. Dramatically outlasts bi-metal hole saws and step drills. (All cutters include arbor, pilot and spring.)

## HOLCUTTER™

Diameter (Inches)	Decimal Equivalent	Part Number
Replacement Pilot (14701) Spring (14703)		
11/16	.6875	14722
3/4	.7500	14724
13/16	.8125	14726
7/8	.8750	14728
15/16	.9375	14730
1	1.0000	14732
1-1/16	1.0625	14734
1-1/8	1.1250	14736
1-3/16	1.1875	14738
1-1/4	1.2500	14740
1-5/16	1.3125	14742
1-3/8	1.3750	14744

Diameter (Inches)	Decimal Equivalent	Part Number
1-1/2	1.5000	14748
1-5/8	1.6250	14752
1-3/4	1.7500	14756
2	2.0000	14762
2-1/8	2.1250	14766
2-1/4	2.2500	14768
2-3/8	2.3750	14772
Replacement Pilot (14702) Spring (14704)		
2-1/2	2.5000	14774
2-5/8	2.6250	14778
2-3/4	2.7500	14780
3	3.0000	14784



For large holemaking in sheet metal and other materials up to 1/8" thick.

Made from high speed steel with precision cutting teeth, lasts **3x** longer and cuts **10x** faster than bi-metal hole saws or twist drills. All cutters use a single arbor, with a patented Quad-Lead thread mounting system (sold Separately). Made in USA.

Holcutter Kit contains six popular sizes of cutters... Part No.14006

Diameter (Inches)	Decimal Equivalent	Part Number
Use Arbor 14609 • 1/8" D.O.C.		
11/16	.6875	14622
3/4	.7500	14624
13/16	.8125	14626
7/8	.8750	14628
15/16	.9375	14630
1	1.0000	14632
1-1/16	1.0625	14634
1-1/8	1.1250	14636
1-3/16	1.1875	14638
1-1/4	1.2500	14640
1-5/16	1.3125	14642
1-3/8	1.3750	14644
1-7/16	1.4375	14646
1-1/2	1.5000	14648
1-9/16	1.5625	14650
1-5/8	1.6250	14652
1-11/16	1.6875	14654
1-3/4	1.7500	14656
1-7/8	1.8750	14660
2	2.0000	14662

Diameter (Inches)	Decimal Equivalent	Part Number
2-1/16	2.0625	14664
2-1/8	2.1250	14666
2-1/4	2.2500	14668
2-3/8	2.3750	14672
2-1/2	2.5000	14674
2-9/16	2.5625	14676
2-5/8	2.6250	14678
2-3/4	2.7500	14680
2-7/8	2.8750	14682
3	3.0000	14684

### Arbors & Pilots

Part Number	Description
14609	Arbor for Quad-Lead Holcutter w/ washer & pilot
14601	Arbor for 11/16" - 1-5/16" Old Style Holcutter
14604	Arbor for 1-3/8" - 3" Old Style Holcutter
14610	Pilot for 14609 arbor
14611	Hex Washer for 14609 arbor
11097	Pilot for 14601 Arbor
13306	Pilot for 14604 Arbor