

Attachment Tapes

3M™ Automotive Acrylic Plus Attachment Tape

- Black Acrylic *Plus* Tape that is .045" thick.
- O.E.M. approved for the attachment of body side moldings, fascia nerf strips, bumper trim, wheel flares rocker panel moldings, claddings and a wide variety of other medium to heavyweight trim components.
- More durable and much stronger than other foam tapes.
- Resists stress.
- Gives excellent initial and cold temperature adhesion.
- Individually packaged in a recyclable plastic container.
- For optimum adhesion to plastic parts use 3M™ Automotive Adhesion Promoter (PN06396).



Part Number	Color	Size	Thick-ness	Rolls Per Case
051131- 06382	Black	1/2" x 20 yds.	1.2mm .045"	12
051131- 06383	Black	7/8" x 20 yds.	1.2mm .045"	12
051131- 06384	Black	1/2" x 5 yds.	1.2mm .045"	12
051131- 06386	Black	1/4" x 20 yds.	1.2mm .045"	12

3M™ Nameplate Repair Tape

- Gray acrylic foam tape that is .030" thick.
- Adheres emblems, nameplates, and door edge trim to vehicle surfaces.
- Thinner to offer a flush fit of emblems and nameplates to the vehicle surface.
- For lightweight parts only.
- Not recommended for the repair of body side moldings and heavier weight trim components. For medium to heavyweight trim attachment, 3M recommends our thicker (45-60 mils thick) repair tapes (PNs 06382-06384, 06386 and 06397).
- Individually packaged in a recyclable plastic container.



Part Number	Color	Size	Thick-ness	Rolls Per Case
051131- 06385	Gray	.236" x 5 yds.	.8mm .030"	12

3M™ Automotive Adhesion Promoter

- Liquid primer packaged in convenient, single-use applicator packets.
- Strongly recommended for use with all automotive attachment tapes for the repair of larger exterior body side moldings, trim, claddings, etc. made of injection molded plastics such as TPO and RIM.
- Can be applied on common low surface energy plastics used for automotive dash and interior trim applications (TPO, PPO, PP, PC, PC + ABS, etc.).
- One packet covers approximately 150 square inches of substrate at the recommended coating thickness.



Part Number	Container Size	Quantity Per Box	Boxes Per Case
051131- 06396	2.5 cc	25	4

3M™ Automotive Acrylic Plus Attachment Tape

- Black acrylic foam tape that is .060" thick.
- Intended for more demanding attachment applications requiring a thicker tape.
- Ideally suited for attachment of large exterior moldings and claddings such as the injection-molded plastic trim made of TPO and/or painted RIM materials.
- O.E.M. approved for the attachment of body side moldings, bumper trim, wheel flares, claddings and a wide variety of other heavyweight trim components.
- More durable and much stronger than other foam tapes.
- Resists stress with high conformability to compensate for part-to-body mismatch.
- Gives excellent initial and cold temperature adhesion.
- Individually packaged in a recyclable plastic container.
- Use of PN06396 Adhesion Promoter is recommended for plastic and injection-molded parts for optimum adhesion.



Part Number	Color	Size	Thick-ness	Rolls Per Case
051131- 06397	Black	1/2" x 10 yds.	1.5mm .060"	12