

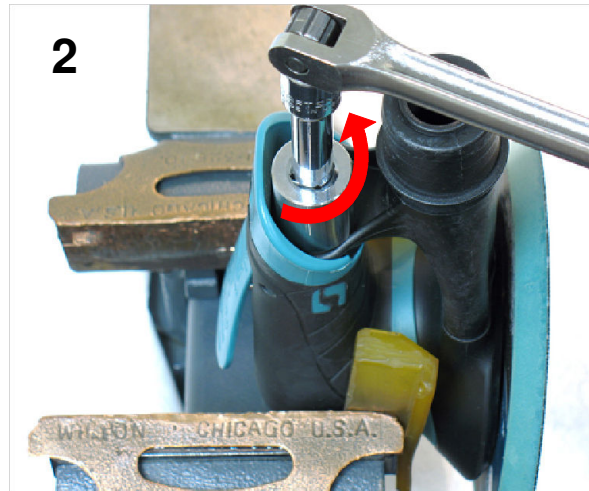
**Dynorbital EXTREME, Exhaust / Muffler Body Disassembly / Assembly**  
**Models: All**

**Important:** Disconnect sander from the air supply. **Notice:** Use these instructions along with the tool manual. To avoid damage, use the **special repair tools** designed for tool disassembly and assembly.

**Disassembly: Steps 1 - 5**



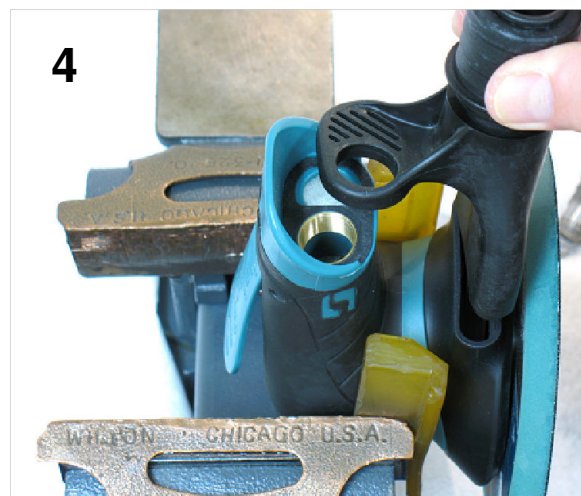
Position **57092 Repair Collar** around housing. Fasten sander in vise with exhaust pointing up.



Use **96066 Socket 3/4"** (~19 mm), **3/8"** drive wrench to remove **59335 Inlet Bushing**. **Turn counterclockwise.**



**59335 Inlet Bushing** removed.



Remove **Exhaust Cover**. (Item #14)



**5**

**Remove 56027 Muffer Inserts (5).  
Disassembly completed.**



**SHAPE OF  
EXHAUST  
OPENING IN  
HOUSING**

## **Assembly: Steps 6 - 9**



**6**

**Install new 56027 Muffer Inserts (5).**



**7**

**Install Exhaust Cover. (Item #14)**



**8**

**Loctite #567**

**Apply a small amount of **Loctite #567** to 59335 Inlet Bushing.**



**9**

**Install 59335 Inlet Bushing.  
(Torque to **23 N·m/~200 lbs. in.**)**