

With the BT-2A battery-powered rivet tool, you'll enjoy all the reliability that Marson is known for. Includes superior features and industry-leading performance for manufacturing applications in construction, furniture assembly, lighting fixtures, signs, trailers and more.

* Includes nose tips for 3/32", 1/8", 5/32" and 3/16" rivet sizes. Also pulls 3/16" structural rivets. Optional nose tip for 3/16" Monobolts are available.

BT-2A / M39480

Stroke: 0.83" (21mm)
 Pulling Force: 2,248 lbs. (10,000n)
 Capacity: 3/32" (2.4mm) to 3/16" (4.8mm)*
 Weight (with Li-ion battery pack): 4 lbs. (1.8 kg)



The BT-3 battery-powered tool, offers 4,600 lbs (20,000n) of pulling force, and it only weighs 4.4 lbs. The BT-3 features a built-in mandrel collection box and a high-capacity 20 V Li-ion / 2.0 Ah battery pack. Recharge time is approximately 30 minutes. A soft grip handle reduces vibration and fatigue. The BT-3 Kit includes one tool with battery, battery charger and carrying case, along with nose tips for 5/32", 3/16", and 1/4" rivets.** Also pulls 3/16" to 1/4" structural blind rivets.

**Optional nose tips for 3/16" and 1/4" Monobolts available.

BT-3 / M38980

Stroke: 1.18" (30mm)
 Pulling Force: 4,600 lbs. (20,000n)
 Capacity: 5/32" to 1/4" diameter
 Weight: 4.4 lbs. (with battery pack)
 Battery Pack: 20V / Li-ion / 2.0 Ah
 Recharge Time: approx. 30 minutes



The IF-1 is the one-and-only tool needed for single-pull installations of all blind rivets and structural blind fasteners from 3/16" to 1/4"*. Single integral front end eliminates the need for nosepiece change out during installation. The secret to the IF-1's unique versatility is its stroke — the longest in the industry.

*Does not include HUCK® BOM® structural blind fasteners.

IntegraFuse IF-1 / M39075

Stroke: 1.125" (28.575mm)
 Pulling Force: 4,600 lbs. (20.5kn)
 Capacity: 3/16" to 1/4"
 Weight: 4.8 lbs. (2.177kg)



M-Series

These proven, heavy duty air / hydraulic riveters are designed with an aluminum forged head to hold up under demanding continuous use. The aluminum forged head allows for continuous full operating power and less internal wear. Tools come complete with nosepieces, service tools, swivel inlet air coupler and a mandrel collection bottle. Recommended air pressure: 85-95 psi.

M-3 M39054

Stroke: .551" (14mm)
 Pulling Force: 1,983 lbs. (8,820n)
 Capacity: 1/8" - 3/16" in all alloys including some structural rivets
 Weight: 4.2 lbs.



M-4 M39058

Stroke: .748" (19mm)
 Pulling Force: 3,500 lbs. (13,784n)
 Capacity: 3/32" to 1/4" in all alloys including structural rivets
 Weight: 6.6 lbs.





Automatic Tools

Automatic Rivet Tools — Standard and Special Nosepieces

	STANDARD					T-RIVETS/ KLIK-SPLIT® 1/4"	MONOBOLT®*	
	3/32"	1/8"	5/32"	3/16"	1/4"		3/16"	1/4"
MP-3V/M39045	M95200	M95201	M95202	M95203				
MP-4V/M39048			M95300	M95301	M95302		M95299	M95303
302-E/M39062	M717006	M717001	M717002	M717003	M717005			
304-E/M39064				M88220-1	M88220-79	M88220-83	M88220-85	M88220-84
IF-1/M39075				M95137-2	M95137			

*FOR MONOBOLT® STRUCTURAL RIVETS, THE NOTED SPECIAL NOSEPIECE IS REQUIRED. FOR MARSON BRAND KLIK-LOCK® STRUCTURAL RIVETS, NO SPECIAL INSERT IS REQUIRED.

Automatic Rivet Tools — Capacity Chart

	STEEL				ALL ALUMINUM				ALUMINUM				STAINLESS				STRUC-TURAL*		"T" RIVETS							
	3/32"	1/8"	5/32"	3/16"	1/4"	3/32"	1/8"	5/32"	3/16"	1/4"	3/32"	1/8"	5/32"	3/16"	1/4"	3/32"	1/8"	5/32"	3/16"	1/4"	3/16"	1/4"	3/16"	1/4"		
M-3/M39054		•	•	•																						
MP-3V/M39045	•	•	•	•		•	•	•	•		•	•	•	•		•	•	•	•							
M-4/M39058	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
MP-4V/M39048																										
302-E/M39062	•	•	•	•		•	•	•	•		•	•	•	•		•	•	•	•							
304-E/M39064																										
BT-2A/M39080	•	•	•	•		•	•	•	•		•	•	•	•		•	•	•	•							
BT-3/M38980																										
IF-1/M39075																										

*FOR MONOBOLT® STRUCTURAL RIVETS, THE NOTED SPECIAL NOSEPIECE IS REQUIRED. FOR MARSON BRAND KLIK-LOCK® STRUCTURAL RIVETS, NO SPECIAL INSERT IS REQUIRED.

Automatic Rivet Tools — Dimensions

TOOL	A	B	C	D	E	F	G	WT
M-3/M39054	12"	6"	1.25"	3"	6"	1"	2"	4.2 LBS.
MP-3V/M39045	10"	3.5"	1.5"	3.5"	6.5"	.925"	2.75"	2.9 LBS.
M-4/M39058	12"	4.5"	1.5"	3.5"	7"	.987"	4.5"	6.6 LBS.
MP-4V/M39048	12"	5.5"	2"	4.5"	7"	.925"	3.5"	3.7 LBS.
302-E/M39062	11.125"	5"	2.375"	4.5"	13"	.828"	2.5"	4 LBS.
304-E/M39064	13.125"	6"	2.375"	5.25"	13"	.938"	2.5"	5.5 LBS.
BT-2A/M39080	10.5"	2"	2.375"	4.25"	8"	1"	2.5"	4 LBS.
BT-3/M38980	11"	2.125"	2.5"	4.5"	9"	1"	3.125"	4.4 LBS.
IF-1/M39075	12"	5.56"	1.575"	4.99"	9.18"	12.79"	4.155"	4.8 LBS.

Automatic Rivet Tools — Specifications

TOOL	WORK FORCE	STROKE
MP-3/M39054	85-95 PSI, 2,000 LBS./8,896 N	.551"/14 MM
MP-3V/M39045	70-95 PSI, 1,800 LBS./8,007 N	.75"/19 MM
M-4/M39058	70-95 PSI, 3,500 LBS./15,213 N	.748"/19 MM
MP-4V/M39048	70-95 PSI, 3,420 LBS./15,213 N	1"/25.4 MM
302-E/M39062	85-95 PSI, 2,000 LBS./8,896 N	.812"/21 MM
304-E/M39064	85-95 PSI, 4,200 LBS./18,682 N	1"/25.4 MM
BT-2A/M39080	2,248 LBS./10,000 N	.83"/21 MM
BT-3/M38980	4,600 LBS./20,000 N	1.18"/30 MM
IF-1/M39075	4,600 LBS./20,500 N	1.125"/28.575 MM

