

## Product Safety Information

### Intended Use:

This Sander is designed for smoothing down body filler or shaping and leveling large flat surfaces.

**For additional information refer to Product Safety Information Manual Form 04584967.**

Manuals can be downloaded from [ingersollrandproducts.com](http://ingersollrandproducts.com).

## Product Specifications

Model	Strokes Per Minute	Stroke Length		Pad Size		Average Air Consumption		Air Consumption @ Load	
	spm	Inch	mm	inch	mm	cfm	l/min	cfm	l/min
315 and 315-EU	3000	1	25.4	2.75 x 17.5	70 x 445	8	226	9	255

Model	Tool Weight		Overall Length		Sound Level dB (A) (ISO15744)		Vibration m/s <sup>2</sup> (ISO28927)	
	lbs	kg	inch	mm	† Pressure (L <sub>p</sub> )	‡ Power (L <sub>w</sub> )	Level	*K
315 and 315-EU	6.1	2.77	15.8	401	93.3	106.3	20.5	1.6

† K<sub>PA</sub> = 3dB measurement uncertainty

‡ K<sub>WA</sub> = 3dB measurement uncertainty

\*K = Vibration measurement uncertainty

### WARNING

**Sound and vibration values were measured in compliance with internationally recognized test standards. The exposure to the user in a specific tool application may vary from these results. Therefore, on site measurements should be used to determine the hazard level in that specific application.**

## Installation and Lubrication

Size air supply line to ensure tool's maximum operating pressure (P<sub>MAX</sub>) at tool inlet. Drain condensate from valve(s) at low point(s) of piping, air filter and compressor tank daily. Install a properly sized Safety Air Fuse upstream of hose and use an anti-whip device across any hose coupling without internal shut-off, to prevent hose whipping if a hose fails or coupling disconnects. See drawing 16575706 and table on page 2. Maintenance frequency is shown in circular arrow and defined as h=hours, d=days, and m=months of actual use. Items identified as:

- |                             |                    |
|-----------------------------|--------------------|
| 1. Air filter               | 6. Thread size     |
| 2. Regulator                | 7. Coupling        |
| 3. Lubricator               | 8. Safety Air Fuse |
| 4. Emergency shut-off valve | 9. Oil             |
| 5. Hose diameter            |                    |