

# SPEEDGRIP ACCESSORIES



Manual Applicator Gun



Manual Gun



Pneumatic Gun

## Manual Applicator Gun

This applicator gun is designed for use with SpeedGrip Adhesives either 200 ml or 220 ml cartridges 1:1 or 2:1.

## Manual Gun

This applicator gun is designed for use with SpeedGrip Adhesives 50 ml cartridges 1:1.

## Pneumatic Applicator Gun

This applicator gun is designed for use with SpeedGrip Adhesives either 200 ml or 220 ml Pneumatic Gun cartridges 1:1 or 2:1.

PART #	PKG/CASE	DESCRIPTION	SIZE
636425 <b>41400</b>	1/1	Manual Applicator Gun for 200ml/220ml	1:1 and 2:1
636425 <b>97117</b>	1/1	Manual Gun for 50ml	1:1
636425 <b>41399</b>	1/1	Pneumatic Applicator Gun for 200ml/220ml	1:1 and 2:1



## Mixing Tips

Mixing tips ensure automatic mixing for optimal performance.

PART #	PKG/CASE	DESCRIPTION	MIXING TIP	COLOR
636425 <b>04628</b>	6/60	All 220 ml	24 elements	Green
636425 <b>97118</b>	6/72	All 50 ml	16 elements	White



## Nylon Reinforcing Tape

Self-adhesive backing tape for repairing and filling holes and plastic gouges. It can be used for both urethane and epoxy adhesives.

PART #	PKG/CASE	SIZE
636425 <b>04632</b>	1/6	2" x 65"



## Mixing Spreader with Tapered Edges

For use with #06400 Plastic Repair Skim-Plus.

PART #	PKG/CASE	SIZE
636425 <b>06396</b>	25/100	3" x 4"



## Sprayable Seam Sealer S-4 Kit

The S-4 (Sprayable Seam Sealer System) Starter Kit includes one S-4 Atomization Unit with a standard M style air fitting (which can be changed out), a bag of six S-4 Mixing Tips and instructions for use.

The S-4 Atomization Unit attaches to the bottom of the Pneumatic Applicator Gun (#41399) and can easily adjust the air pressure as needed. The unique S-4 Mixing Tip (#06404) screws onto the cartridge, and the opposite end of the tip attaches to the hose on the S-4 Unit.

PART #	DESCRIPTION
636425 <b>06403</b>	S-4 Starter Kit
636425 <b>06404</b>	S-4 Mixing Tips

Availability

PART #	QUANTITY PKG/CASE	DESCRIPTION	SIZE	COLOR	OPEN TIME	WORK TIME	HANDLING/ CLAMP TIME	SANDING TIME	PAINT TIME	CURE TIME	OEM APPROVALS
<b>ACRYLIC ADHESIVES</b>											
63642506419	1/6	Metal Door Skin Bonding	220 ml 2:1	Green		45 min	1½ hrs			8 hours	Ford: WSS-M2G410-A2 GM: 6449G
63642506420	1/6	Metal Panel/Weld Bonding	220 ml 2:1	Gray		75 min	2½ hrs			8 hours	Chrysler: MS-CD507
<b>URETHANE ADHESIVES</b>											
63642597122	1/12	Adhesive 45 second	50 ml 1:1	Opaque	30 sec	45 sec	2½ min	5-7 min*		24 hours	
63642504647	1/6	Adhesive 45 second	220 ml 1:1	Opaque	30 sec	45 sec	2½ min	5-7 min*		24 hours	
63642504615	1/6	Adhesive 1 minute	220 ml 1:1	Black	1 min	1½ min	7 min	12-20 min*	1 hour	24 hours	
63642504616	1/6	Structural Adhesive 5 minute	220 ml 1:1	Black	5 min	7 min	15 min	45 min	2 hours	24 hours	
63642504617	1/6	Structural Adhesive 15 minute	220 ml 1:1	Black	15 min	20 min	45 min	90 min	3 hours	24 hours	
63642504625	1/12	Adhesion Promoter - Aerosol	333 grams								
<b>EPOXY ADHESIVES</b>											
63642506400	1/6	Plastic Repair Skim-Plus	220 ml 1:1	Blue		1-2 min		15-20 min*	60 min	60 min	
63642506412	1/6	Repair and Filler	220 ml 1:1	Purple		5 min		15-30 min*	15-30 min	6-8 hours	
63642506417	1/6	SMC/Fiberglass Repair	220 ml 1:1	Beige		40 min		10 min @ 180°F	60 min @ 180°F	60 min @180°F 24 hrs @70°F	Ford: SMC panel repair GM: SMC panel repair
63642506418	1/6	Panel Bonder	220 ml 1:1	Black		30 min	2 hours	3 hours		24 hours	
63642506421	1/6	Panel Bonder	220 ml 2:1	Black		90 min	4 hours	8 hours		24 hours	
63642506427	1/6	Impact Toughened Structural Adhesive	220 ml 2:1	Purple		90 min	120 min			10 hours	GM: Repair impact- resistant joints
<b>EPOXY SEAM SEALERS</b>											
63642597120	1/6	Seam Sealer	220 ml 1:1	Black		8-10 min		30 min	30 min	2 hours	
63642506402	1/6	Seam Sealer - Controlled flow	220 ml 1:1	Cream		5-10 min		30 min	30 min	2-3 hours	
63642597121	1/6	Seam Sealer Self-Leveling	220 ml 1:1	Black		5-10 min		30 min	30 min	2 hours	
63642506398	1/6	Bare Metal Seam Sealer	220 ml 1:1	Gray		10-15 min			45 min	6-8 hours	
<b>FOAMS</b>											
63642504622	1/4	Flexible Urethane Foam	220 ml 1:1	Gray		3-5 sec			15 min	15 min	
63642506399	1/4	Rigid Urethane Foam	220 ml 1:1	Yellow		10-25 sec			15 min	45 min	
<b>ACCESSORIES</b>											
63642541399	1/1	Pneumatic Gun	1:1 and 2:1								
63642541400	1/1	Manual Gun	1:1 and 2:1								
63642597117	1/1	Gun for 50 ml	1:1								
63642597118	6/72	Mixing Tips 16 element	For 50 ml	White							
63642504628	6/60	Mixing Tips 24 element	For 220 ml	Green							
63642504632	1/6	Nylon Reinforcing Tape	2" x 65'								
63642506396	25/100	Spreader for Skim-Plus	3" x 4"	Black							
63642506403	1/1	S-4 Starter Kit									
63642506404	6/60	S-4 Mixing Tips									

\* Sanding time depends on film thickness \*\* Up to 30 days  
Times are @ 70°F/21°C except #06421 @ 77°F / 25°C



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