



MLO1()

METALOCK

DTM HIGH BUILD GRAY PRIMER



- Exceptional Primer, Surfacer and Sealer
- Superior Adhesion
- Outstanding Corrosion Protection
- Save Time — No Induction Period!
- Epoxy Technology
- Exceptionally Easy to Sand

ALL IN ONE!
PRIMER/SURFACER/SEALER
SAVE MONEY! ELIMINATE THE NEED
FOR OTHER PRODUCTS!



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DANGER: EXTREMELY FLAMMABLE LIQUID AND VAPOR. VAPORS MAY CAUSE FLASH FIRE. HARMFUL OR FATAL IF SWALLOWED. HARMFUL BY INHALATION AND IN CONTACT WITH SKIN. IRRITATING TO EYES, RESPIRATORY SYSTEM AND SKIN. READ CAUTIONS ON BACK.
DANGER: LIQUIDE EXTREMEMENT INFLAMMABLE ET VAPEUR. LES VAPEURS PEUVENT CAUSER LE FEU INSTANTANE. NOUFOU OU MORTEL SI AVALE. NOUFOU PAR INHALATION ET EN CONTACT AVEC LA PEAU. IRRITANT AUX YEUX, AU SYSTEME RESPIRATOIRE ET A LA PEAU. LIREZ LES ATTENTIONS RESSUS EN

1 Quart / 946 liters

1 Gallon / 3.785 liters



® **ML01() METALOCK DTM HIGH BUILD PRIMER** is a true direct-to-metal epoxy primer designed for metal, aluminum, SMC and fiberglass. **ML01()** utilizes the latest technology to provide superior adhesion, outstanding corrosion protection and exceptional sanding properties, creating a solid and dependable foundation for any project.

PREPARATION



Clean metal and aluminum with **3837() SEM SOLVE** or **38381 WORLD CLASS™ SURFACE CLEANER**. **ML01() METALOCK DTM HIGH BUILD PRIMER** should be applied to 180 grit sanded or sandblasted metal or aluminum. SMC and fiberglass should be cleaned and sanded with 180 grit sand paper.

MIXING



Thoroughly mix **ML01() METALOCK DTM HIGH BUILD PRIMER** and **MLH1() METALOCK HARDENER** before use. Mix by volume: **ML01() (4) : MLH1() (1)**. **METALOCK** is ready to spray once mixed and does not require an induction period. Pot life is 12 hours at 70°F (21°C). **NOTE:** To use **METALOCK** as a sealer, mix by volume **ML01() (4) : MLH1() (1) : SR or SRX reducer (1)**. **NOTE:** **MLH1()** may yellow and darken over time. This is normal and will not affect the product's performance.

APPLICATION



As a high build primer: Use a 1.7-2.0 fluid tip and apply 2 coats allowing 10-15 minutes flash time between coats.

As a primer sealer: Use a 1.3-1.5 fluid tip and apply 1 coat.

Allow a minimum of 2 hours dry time before sanding. Allow a minimum of 1 hour before topcoating.

If waiting longer than 24 hours to recoat, **METALOCK** must be sanded with 180 grit or finer sand paper. Please refer to **METALOCK DTM HIGH BUILD PRIMER TECHNICAL DATA SHEET** for

STORAGE



ML01() METALOCK DTM HIGH BUILD PRIMER and **MLH METALOCK HARDENER** should be stored in a cool dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **ML01()** and **MLH1()** is 3 years when stored under normal conditions.

AVAILABLE IN

- **ML010 METALOCK DTM HIGH BUILD PRIMER KIT**
Includes: 1 gallon **ML011 METALOCK DTM HIGH BUILD PRIMER**
1 quart **MLH14 METALOCK HARDENER**
- **ML014 METALOCK DTM HIGH BUILD PRIMER** - quart
- **MLH16 METALOCK HARDENER** - ½ pint



The Right Choice