

CARBIDE BITS FOR BENCH & ON-THE-CAR LATHES

ACCU-TURN/ BOSCH	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	060-6	6-pk	433796	• Accu-Turn/Bosch Style Positive Rake Bits have the unique capability to cut hard spots on rotors, drums, and flywheels	7700, 8920, 8922, 8944, 8989, 8990, 8991, 8993, 8995 and 8997 lathes. 3 cutting edges.
	060-10	10-pk	433796		
	068-6	6-pk	878051	• Accu-Turn Style Negative Rake On-the-Car Bits, 1/8" Thick	8700, 8750 and 8800 On-the-Car lathes. 6 cutting edges.
	068-10	10-pk	878051		
	408-6	6-pk	N/A	• Accu-Turn Style Positive Rake Bits with larger radius for more aggressive action-longer life for Disc/Drum Lathes	8911, 8922, 8944, 8989, 8991 or 8993. 3 cutting edges.
	408-10	10-pk	N/A		
	409-6	6-pk	N/A	• Accu-Turn Style Positive Rake Bit with .048 Radius and TiALN coating for aggressive action-longer life Tool Holders: 422, 423 (421 Set)	8911, 8922, 8944, 8989, 8991 or 8993. 3 cutting edges.
	409-10	10-pk	N/A		

ALL TOOL	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	064-6	6-pk	3330	All Tool Style Negative Rake Bits for Disc/Drum Lathes	Model 747. 6 cutting edges.
	064-10	10-pk	3331		
	065-6	6-pk	6731	All Tool Style Positive Rake Bits for Disc/Drum Lathes	Model 747. 6 cutting edges.
	065-10	10-pk	6731		

AMMCO	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	062-6	6-pk	6914-6	Most Popular - Ammco Style Negative Rake Bits for Disc/Drum Lathes. Use in place of all 6914 bits.	1000, 1001, 3000, 4000, 4100, 7000, 7700. On-the-Car brake lathe models 700, 705 & 710. Drum Side on 3850 lathes. 6 cutting edges.
	062-10	10-pk	6914-10		
	062C-6	6-pk	6914-6	Coated Ammco Style Negative Rake Bits. Use in place of all 6914 bits. Use on all 062 applications.	1000, 1001, 3000, 4000, 4100, 7000, 7700. On-the-Car brake lathe models 700, 705 & 710. Drum Side on 3850 lathes. 6 cutting edges.
	062C-10	10-pk	6914-10		
	062S-6	6-pk	6914-6	Extra Life - Super Ammco Style Negative Rake Bits. Precision ground all over. Use in place of all 6914 bits. Use on all 062 applications.	1000, 1001, 3000, 4000, 4100, 7000, 7700. On-the-Car brake lathe models 700, 705 & 710. Drum Side on 3850 lathes. 6 cutting edges.
	062S-10	10-pk	6914-10		



Shark is the Leader in Automotive Brake Lathe Bits.

Being one of the first Aftermarket Companies to sell bits for all brands of brake lathes in the market, Shark has offered bits for various lathe manufacturers since 1987.

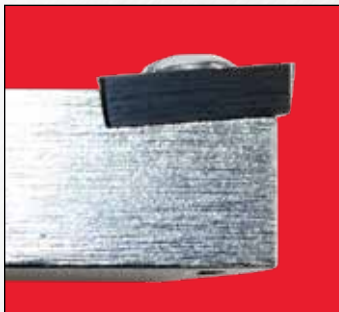
All Shark bits are guaranteed to perform as well as any OEM bits. Most bits come with one, two and three dots in the corners for easy identification of the used corner on your bit.

All bits come with screws unless noted.

Top Selling Bits!

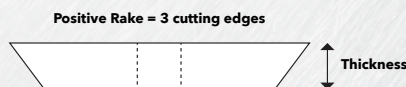
Guaranteed to perform as well as OEM Bits.

Positive vs. Negative



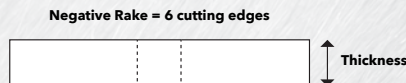
Positive Rake Bit & Holder

- Positive Rake bit "cuts" the rotor
- Provides faster cutting and smoother surface finish, as well as more effective on hard spots
- Features 3 cutting edges



Negative Rake Bit & Holder

- Negative Rake bit "cuts" the rotor
- More durable and longer life
- Features 6 cutting edges
- Reduces chatter



Ammco Style Negative Rake Bits.

062



Pro-Cut Style Positive Rake Bits with Grooves.

069



Accu-Turn Style Positive Rake Bits. Solid Carbide.

060



FMC/John Bean/Barrett/Snap-On/Perfect Equipment/Hofmann Style Positive Rake Bits.

407

Continued on next page



FMC	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	062-6	6-pk	90817	On-the-Car Lathes FMC/John Bean/Barrett/Snap-On Style Negative Rake Bits	500 Series On-the-Car RTI Style lathes using negative rake bits. 6 cutting edges.
	062-10	10-pk	90817		
	103-6	6-pk	7681-6	On-the-Car Lathes FMC/John Bean/Barrett/Snap-On Style Positive Rake Bits	500 Series On-the-Car RTI Style lathes using positive rake bits. 3 cutting edges.
	103-10	10-pk	7681-10		
	407-6	6-pk	90488	Most Popular - FMC/John Bean/Barrett/Snap-On Style Positive Rake Bits for Disc/Drum Lathes .020 Radius. Tool Holders: 190, 404, 405, (421 Set), 422, 423, 464, 465	67BSD, 67DLX, 67GSA, 69DLX, 701 ECF, 601PF. FMC/Barrett 400, 500, 600 or 700 Lathes. 3 cutting edges.
	407-10	10-pk	90488		
	408-6	6-pk	N/A	Extra Life - Superior Grade .048 Radius FMC/John Bean/Barrett/Snap-On Style Positive Rake Bits for Disc/Drum Lathes Tool Holders: 190, 404, 405, (421 Set), 422, 423, 464, 465	67BSD, 67DLX, 67GSA, 69DLX, 701 ECF, 601PF. FMC/Barrett 400, 500, 600 or 700 Lathes. 3 cutting edges.
	408-10	10-pk	N/A		
	409-6	6-pk	N/A	Extra Life - Superior Grade TiaLN Coated .048 Radius FMC/John Bean/Barrett/Snap-On Style Positive Rake Bits for Disc/Drum Lathes Tool Holders: 190, 404, 405, (421 Set), 422, 423, 464, 465	67BSD, 67DLX, 67GSA, 69DLX, 701 ECF, 601PF. FMC/Barrett 400, 500, 600 or 700 Lathes. 3 cutting edges.
	409-10	10-pk	N/A		
HOFMAN/ RJ WEST	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	062-6	6-pk	221-580-2	Hofmann Style Negative Rake Bits for Disc/Drum Lathes Tool Holders: 191, 192 (193 Set)	660 Lathes. 6 cutting edges.
	062-10	10-pk	221-617-2 (24)		
	407-6	6-pk	000-90488-000	Most Popular - Hofmann 400/401/201 True Cut/RJ West Style Positive Rake Bits for Disc Rotor Lathes Tool Holders: 404, 405	400/401/201 True Cut/RJ West Rotor & Drum Lathes 1115HD, 1215S. 3 cutting edges.
	407-10	10-pk	W139		
	409-6	6-pk	N/A	Shark TiaLN Coated .048 Radius Long-Life Positive Rake Bits for Hofmann 400/401 True Cut/RJ West Style Bits for Disc/Rotor Lathes Tool Holders: 404, 405	400/401/201 True Cut/RJ West Rotor & Drum Lathes 1115HD, 1215S. 3 cutting edges.
	409-10	10-pk	N/A		
	502-6	6-pk	DRL90	Hofmann/RJ West Style Negative Rake Bits for Disc Cutting	715 and RJ West 1115HD. 6 cutting edges.
	502-10	10-pk	DRL90		
	503-6	6-pk	W136-1	Hofmann/RJ West Style Negative Rake Bits for Drum Cutting Tool Holder: 782	715 Lathes. 6 cutting edges.
	503-10	10-pk	W136-1		



OEM Numeric Crossovers

OEM#	Brand	Shark#	OEM#	Brand	Shark#
000-90488-00	Hofmann/RJ West	407-6	6914-10	Economy Ammco	063-10
080-80000-68	RTI	068-6	6914-10	Super Ammco	062S-10
080-80102-00	RTI	103-6/10	6914-10	Coated Ammco	062C-10
109-1092-23	Kwik-Way/JB	802-10	6914-10	Ammco	068-10
109-1092-32	Kwik-Way/Snap-On/JB	803-10	6914-6	Ammco	062-6
109-1092-45	Kwik-Way/Snap-On/JB	802-10	6914-6	Super Ammco	062S-6
109-1092-45	Kwik-Way/Snap-On/JB	809-10	6914-6	Coated Ammco	062C-6
129005	RELS/Van Norman	902R-10	6914-6	Ammco	068-6
221-538-3	Hofmann/Hunter	703-6/062-6	6918-10	Coated Ammco	104-10
221-538-3	Hunter	103-6	6918-6	Coated Ammco	104-6
221-580-2	Hofmann/Hunter	062-6	722-83-4	Bear	383-6
221-580-2	Hunter	703-10	75-556-2	Hunter	709S
221-617-2 (24)	Hofmann/RJ West/Hunter	062/10/062S-10	7681-10	Ammco	103-10
221-626-3	Hunter	709-6	7681-6	Ammco	103-6
221-639-3	Hunter	065-6	808406	RELS/Van Norman	904-6
221-640-3	Hunter	065-10	866561	RELS/Van Norman	903-6
221-651-2	Hunter	067-6	866562	RELS/Van Norman	902R-6
221-678-3	Hunter	409-6	8711	Performance	065-6 or 10
29005	RELS/Van Norman	505-5 or 10	8712	Performance	067-6 or 10
3330	All Tool	064-6	8731	All Tool	065-6
3331	All Tool	064-10	878051	Accu-Turn	068-6
3334	All Tool	064-6	878052	Accu-Turn	068-10
3336	Performance	064-6	90488	FMC	407-10
3340	Performance	064-10	90817	FMC	062-10
3354	Performance	064-10	91212	RTI	068-10
302167	RELS/Van Norman	902L-6	940610	Ammco	066-10
40435	Accu-Turn/Bosch	060-10	977572	RELS/Van Norman	902R-6
433796	Accu-Turn/Bosch	060-10	A5677-2	Ammco	5677-2
45001	RELS/Van Norman	062-6	BTK10A	Snap-On	802-10
45002	RELS/Van Norman	103-6/10	CD60	Star	808-6
45016	RELS/Van Norman	408-6	D139	Perfect Equipment	407-6
45021	Ranger/RELS/Van Norman	409-6	DRL90	Hofmann/RJ West/PE	502-6
50-701	Pro-Cut/VGB	061-10/908-6	PC50701	Sun Electric	061-6
50-741	Pro-Cut	069-6	V302-07-167	Hunter	702-6
50-742	VGB	908-6	W136-1	Hofmann/RJ West	503-6
50-742	Pro-Cut/VGB	069-10	W139	Hofmann/RJ West	407-6
5677-2	Ammco	A5677-2			
06406-10	Ammco	066-10			
6914-10	Ammco	062-10			

Continued on next page



CARBIDE BITS FOR BENCH & ON-THE-CAR LATHES

Quick Reference Chart of Bits and Manufacturers

SHARK Part #'s	060	061	062	062C	062S	063	064	065	066	067	068	069	103	104
Accu-Turn/Bosch														
All Tool														
Ammco - Negative Rake														
Ammco - Positive Rake														
Bear														
FMC														
Hofmann/RJ West														
Hunter														
Kwik-Way/Snap-On														
Perfect Equipment														
Performance														
Pro-Cut														
Ranger														
RELS/Van Norman														
RTI														
Shark														
Star														
Sun Electric														
VGB														



Bits shown actual size





CARBIDE TOOL HOLDERS FOR BENCH & ON-THE-CAR LATHES



ACCU-TURN FMC / HUNTER HOFMANN-RJ WEST

465

466 Set

464

Shown with Bit 407

PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
464	1-pk	Accu 434056, FMC 8027164, Hunter RP8-8568, Hofmann/RJ West W208	- Positive Rake Right Hand Offset Tool Holder - Bits: 407, 408, 409 or 060	Rotors with mounting flanges such as Trooper, Isuzu, Toyota Tercel & Mazda Pick-ups.
465	1-pk	Accu 434057, FMC 8027165, Hunter RP8-8568, Hofmann/RJ West W209	- Positive Rake Right Hand Offset Tool Holder - Bits: 407, 408, 409 or 060	Rotors with mounting flanges such as Trooper, Isuzu, Toyota Tercel & Mazda Pick-ups.
466	Set	Accu 90489	- Positive Rake Right & Left Hand Offset Tool Holder Set - Bits: 407, 408, 409 or 060	Rotors with mounting flanges such as Trooper, Isuzu, Toyota Tercel & Mazda Pick-ups.



180

ALL TOOL PERFORMANCE HUNTER

Shown with Bit 802

PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
180	1-pk	All Tool 8710, Performance 8710, Hunter 221-643-3	- Positive Rake Stubby Tool Holder - Bit: 802	Use on disc cutting brake lathes and combination lathes when cutting rotors.



192

193 Set

191

ALL TOOL PERFORMANCE HUNTER / AMMCO RELS

Shown with Bit 062

PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
191	1-pk	All Tool 8588, Performance 8688, Hunter RP8 8588, Ammco 10701, RELS 45005	- Negative Rake Right Hand Tool Holder - Bits: 062 or 064	Use on disc cutting brake lathes and combination lathes when cutting rotors. Use with Ammco Models 3000, 4000, 4100 & 7000 Lathes. RELS 2000.
192	1-pk	All Tool 8586, Performance 8586, Hunter RP8 8586, Ammco 10702, RELS 45006	- Negative Rake Left Hand Tool Holder - Bits: 062 or 064	Use on disc cutting brake lathes and combination lathes when cutting rotors. Use with Ammco Models 3000, 4000, 4100 & 7000 Lathes. RELS 2000.
193	Set	All Tool 8586, Performance 8586, Hunter RP8 8586, Ammco 6999, RELS 45701, All Tool 8708	- Negative Rake Right & Left Hand Tool Holder Set - Bits: 062 or 064	Use on disc cutting brake lathes and combination lathes when cutting rotors. Use with Ammco Models 3000, 4000, 4100 & 7000 Lathes. RELS 2000.



Brake Lathe Accessories

CARBIDE TOOL HOLDERS FOR BENCH & ON-THE-CAR LATHES

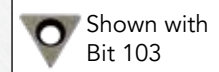


ALL TOOL PERFORMANCE AMMCO RELS



969

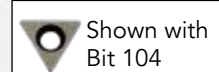
968



PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
968	1-pk	Performance 8708, Hunter 221-642-3, (RP8-8708 OLD#), Ammco 25968, RELS 45012	Positive Rake Right Hand Tool Holder Bits: 065 or 103	Use on disc cutting brake lathes and combination lathes when cutting rotors. Use with Ammco Models 3850, 4000 & 7000 Lathes.
969	1-pk	All Tool 8709, Performance 8709, Hunter 221-641-3, (RP8-8709 OLD#) Ammco 25969, RELS 45013	Positive Rake Left Hand Tool Holder Bits: 065 or 103	Use on disc cutting brake lathes and combination lathes when cutting rotors. Use with Ammco Models 3850, 4000 & 7000 Lathes. RELS Swing-Arm.



390

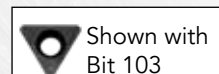


AMMCO

PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
390	1-pk	Ammco 5390	Positive Rake Right Hand Tool Holder Bit: 104	Use on disc cutting Ammco Model 3850 rotor cutting lathes.



392B

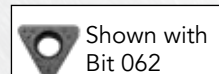


AMMCO

PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
392B	1-pk	Ammco 5392	Positive Rake Right Hand Small Drum Tool Holder Bit: 103	Use on Ammco Models 3000, 4000, 41000 & 7700 drum cutting lathes.



782



AMMCO RELS

PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
782	1-pk	Ammco 9872, RELS 45007	Negative Rake Tool Holder Bit: 062	Use on drum cutting brake lathes and combination lathes when cutting rotors. Use with Ammco Models 3000, 4000 & 7000 Lathes.



Brake Lathe Accessories

CARBIDE TOOL HOLDERS FOR BENCH & ON-THE-CAR LATHES



Shown with
Bit 408

RELS

783

PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
783	1-pk	RELS 45035	Positive Rake Drum Tool Holder Bit: 408	Use on RELS 2000 Drum Side.



784

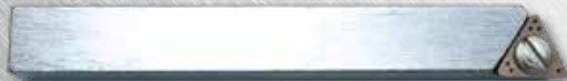


Shown with
Bit 062

ALL TOOL PERFORMANCE HUNTER

PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
784	1-pk	All Tool 8584, Performance 8584, Hunter 221-603-2	Negative Rake Drum Tool Holder Bit: 062	Use on drum cutting brake lathes and combination lathes when cutting rotors.

FMC / BEAR



425B



424B



Shown with
Bit 062

PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
424B	1-pk	N/A	Negative Rake Right Hand Tool Holder Bit: 062	For all FMC/Bear to convert to Negative Rake Bits.
425B	1-pk	N/A	Negative Rake Left Hand Tool Holder Bit: 062	For all FMC/Bear to convert to Negative Rake Bits.

KWIK-WAY / SNAP-ON



805



804



Shown with
Bit 802

PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
804	1-pk	Kwik-Way, Snap-On 109-1090-02	Positive Rake Right Hand Tool Holder Bit: 802	SDL, DL, 850 Disc Kwik-Way and Snap-On Models YA277, YA279, YA281 Disc Lathes. 3/8" Square.
805	1-pk	Kwik-Way, Snap-On 109-1091-00	Positive Rake Left Hand Tool Holder Bit: 802	SDL, DL, 850 Disc Kwik-Way and Snap-On Models YA277, YA279, YA281 Disc Lathes. 3/8" Square.

