

# HeliCoil® Point of Purchase Displays

Heli-Coil offers effective point-of-purchase displays. They can be counter or pegboard positioned, can stand alone or be combined to build a thread repair center.

They contain only the fastest moving Heli-Coil sizes so you get faster turns and each display requires one cubic foot of space or less. This means more profit

per cubic foot. If your customers need something they don't see, it is available through our extensive network of warehouse distributors. With all this flexibility, you can tailor your thread repair inventory to the customer's needs in your trading area.

Heli-Coil displays are designed with eye catching graphics and high impact packaging — an attractive addition to your store. All packaging is color coded by thread series for easy identification and customer selection.

## INCH COARSE DISPLAY Part No. 5820

KITS			PACKAGED INSERTS	
Qty.	Size	Part No.	Qty.	Part No.
1	1/4-20	5521-4	1	R1185-4
1	5/16-18	5521-5	1	R1185-5
1	3/8-16	5521-6	1	R1185-6
1	7/16-14	5521-7	1	R1185-7
1	1/2-13	5521-8	1	R1185-8
1	M14x1.25	5334-14	1	R5326-14S
			1	R5326-14N
			1	R5326-14L

## METRIC DISPLAY Part No. 5829

KITS			PACKAGED INSERTS	
Qty.	Size	Part No.	Qty.	Part No.
1	M6x1	5546-6	1	R1084-6
1	M8x1.25	5546-8	1	R1084-8
1	M9x1.25	5546-9	1	R1084-9
1	M10x1.5	5546-10	1	R1084-10
1	M10x1.25	5543-10	1	R4649-10
1	M11x1.25	5543-11	1	R4649-11

## INCH FINE DISPLAY Part No. 5825

KITS			PACKAGED INSERTS	
Qty.	Size	Part No.	Qty.	Part No.
1	10-32	5528-3	1	R1191-3
1	1/4-28	5528-4	1	R1191-4
1	5/16-24	5528-5	1	R1191-5
1	3/8-24	5528-6	1	R1191-6
1	7/16-20	5528-7	1	R1191-7
1	1/2-20	5528-8	1	R1191-8



## SAV-A-THREAD® DISPLAY Part No. 5834

Description	Part No.	Qty.
Sav-A-Thread	5334-14	4
R-Pack, Short Insert	R5326-14S	1
R-Pack, Normal Insert	R5326-14N	2
R-Pack, Long Insert	R5326-14L	3

# HeliCoil® Spark Plug & Sav-A-Thread® Master Sets



## Spark Plug Repair Kit

The 1st choice of Professional Mechanics and Rebuilders. Heli-Coil is the original in Spark Plug port repair. Available in M10, M12, M14, M18 and 7/8". Kits contain:

- Piloted reamer tap (no drilling necessary)
- Installation tool
- Quantity of packaged inserts (can be re-ordered)

The M12 and M14 kits contain several insert lengths to accommodate all spark plug reaches.

Heli-Coil inserts are preferred by virtually all US and foreign vehicle manufacturers.

**Note:** Do **not** use Heli-Coil inserts wire to repair taper seat spark plug ports.

THREAD SIZE	REACH	KIT PART NO.	INSERTS PER KIT	Kit Contents and Replacement Parts			
				TAP PART NO.	INSTALLATION TOOL PART NO.	INSERT PKG. PART NO.	INSERT QUANTITY
10-1.0mm	1/2"	5523-10	24	1030-10	4971-10	R474-4	6
12-1.25mm	1/2"	5523-12	12	1030-12	4971-12	R482-1	6
	3/4"		12			R482-2	6
14-1.25mm	3/8"	5523-14	6	1030-14	4971-14	R512	6
	7/16"		6			R513	6
	1/2"		6			R513-13	6
	3/4"		6			R513-10	6
	.472		6			R513-20	6
18-1.50mm	1/2"	5523-18	24	1030-18	4971-18	R514-6	6
7/8-18	1/2"-5/8"	550	10	549	548	K518-12	5

## Sav-A-Thread® Spark Plug Repair Kit

Sav-A-Thread® solid bushing inserts are specifically designed to accept taper seat spark plug ports and will also repair gasketed spark plug configurations. Sav-A-Thread provides the easiest way to permanently repair spark plug hole threads. Virtually all engines built today have aluminum cylinder heads. The need for quick and easy repairs makes Sav-A-Thread® a must for every store and shop.

**Note:** Heli-Coil recommends removing the head before installation to insure chips do not enter cylinder.

- Positive mechanical locking feature means the insert will never come out!
- The piloted reamer tap means no drilling is necessary and perfect alignment of the tapped hole.
- Available in kit or set for the do-it-yourselfer and professional engine rebuilder.



## Complete Kits

Complete Kits				Kit Contents and Replacement Parts				
SIZE	KIT PART NO.	REACH	INSERTS PER KIT	TAP PART NO.	TOOL PART NO.	REACH	INSERT PKG. PART NO.	INS. QTY.
M14x1.25	5334-14	Short	1	5329-14	5332-14	Short	R5326-14S	1
		Normal	1			Normal	R5326-14N	1
		Long	1			Long	R5326-14L	1
M14x1.25	5408-14	Short	6	5329-14	5332-14	Short	R5326-14S-6	6
		Normal	6			Normal	R5326-14N-6	6
		Long	6			Long	R5326-14L-6	6
M14x1.25	5409-14	Extended	—	5329-14-1	5332-14-1	Extended Reach		

## HEAVY DUTY APPLICATIONS

SIZE	HELI-COIL KIT PART NO.
<b>Oil &amp; Transmission Pan Screws</b>	
1/4-20	5521-4
5/16-18	5521-5
<b>Cylinder Head Bolts</b>	
7/16-14	5521-7
1/2-13	5521-8
9/16-12	5521-9
M10x1.5	5546-10
M11x1.5	5546-11
M11x1.25	5543-11
M12x1.75	5546-12
<b>Exhaust Manifold Studs</b>	
1/4-20	5521-4
1/4-28	5528-4
5/16-18	5521-5
5/16-24	5528-5
3/8-16	5521-6
3/8-24	5528-6
7/16-14	5521-7
7/16-20	5528-7
1/2-20	5528-8
9/16-18	5528-9
5/8-18	5528-10
3/4-10	5521-12
M5x0.8	5546-5
M6x1	5546-6
M8x1.25	5546-8
M10x1.5	5546-10
M10x1.25	5543-10
<b>Starter Bolts</b>	
3/8-16	5521-6
M10x1.5	5546-10
<b>Alternator Bolts</b>	
5/16-18	5521-5
3/8-16	5521-6
M10x1.5	5546-10
<b>Drain Plugs</b>	
1/2-20	5528-8
5/8-18	5528-10
3/4-16	5528-12
7/8-14	5528-14
M12x1.75	5546-12
M14x1.5	5544-14
M16x1.5	5544-16
<b>Brake Caliper Bolts</b>	
M9x1.25	5546-9
M11x1.25	5543-11

## HEAVY DUTY APPLICATIONS

SIZE	HELI-COIL KIT PART NO.
<b>Aux. Transmission Cases (Fuller)</b>	
3/8-16	5521-6
5/16-18	5521-5
<b>Caterpillar Flywheel Bolts</b>	
3/4-16	5528-12
<b>Cummins Head Bolt</b>	
11/16-16	5559-11
<b>Caterpillar Pre-Combustion Chamber</b>	
3/4-12	4922-12
7/8-12	4922-141
1-12	4922-161
1 1/8-12	4922-18
1 1/4-12	4922-20
<b>Wheel Studs</b>	
3/4-10	5521-12
3/4-16	5528-12
<b>Motor Mounts/Bell Housing</b>	
1/2-13	5521-8
5/8-11	5521-10
<b>Oil Pan</b>	
7/16-14	5521-7
<b>Intake Manifolds</b>	
3/8-16	5521-6
<b>After Coolers</b>	
5/16-18	5521-5
<b>Valve Cover</b>	
3/8-16	5521-6
<b>Detroit Diesel Series "92" Block Head Bolt/Main Bearing</b>	
11/16-11	5575-11
<b>Mack-Scania Head Bolt</b>	
M14x1.5	5544-14
<b>American Bosch APE Diesel Fuel Pumps</b>	
1/4-20	5401-4-1-SL
<b>SPARK PLUG HOLE THREADS</b>	
SIZE	HELI-COIL KIT PART NO.
<b>Wire Insert*</b>	
10-1.0mm	5523-10
12-1.25mm	5523-12
14-1.25mm	5523-14
18-1.5mm	5523-18
7/8-18	550
<b>Sav-A-Thread**</b>	
M14x1.25	5334-14 or 5408-14 5409-14

SIZE	HELI-COIL KIT PART NO.
<b>Motorcycle Thread Repair Set</b>	
M6x1, M8x1.25 and M10x1.25 (2 lengths)	4650
<b>Cam Screw Cover, Tappet Guide, Oil Pump Stud and Timer Mounting</b>	
1/4-24	5540-4
<b>Front/Rear Brake Drum</b>	
3/8-20	5540-6
<b>Head Bolt</b>	
7/16-16	5540-7
<b>Drain Plug - Engine and Transmission</b>	
1/2-13	5521-8-2
<b>Drain Plug - Chain Case</b>	
1/2-20	5528-8-2
<b>Timing Plug</b>	
5/8-18	5528-10-2
<b>Generator Case Bolt</b>	
5/16-18	5521-5-2
<b>Transmission Cover</b>	
5/16-18	5521-5-3
<b>Japanese Motorcycle Head Bolt</b>	
M10x1.25	4647-10-1
<b>TYPICAL VOLKSWAGEN APPLICATIONS</b>	
SIZE	HELI-COIL KIT PART NO.
<b>VW Electro Magnetic</b>	
M8x1	5542-8
<b>Fuel Cut Off Jet</b>	
M11x1	5542-11
<b>VW Rabbit Head Bolt Threads</b>	
M11x1.25	5546-11
<b>VW Fuel Injection Head Sensor</b>	
M10x1	5542-10-1
<b>PIPE THREAD KITS</b>	
SIZE	HELI-COIL KIT PART NO.
1/8-27	5407-2
1/4-18	5407-4
3/8-18	5407-6
1/2-14	5407-8
3/4-14	5407-12
1-11 1/2	5407-16

\*For gasket type spark plug assemblies only.

\*\*For Taper seat or gasket type spark plug assemblies.