PRODUCT: **Rage® XTREME™ High Performance Premium Lightweight Filler**

PART NUMBER:

100120	**Gallon**	**4 units/case**
100121	**3-Gallon Pail**	**1 each**
100122	**5- Gallon Air Pail**	**1 each**

DESCRIPTION: **Rage® XTREME™** is a pinhole-free, high performance premium lightweight filler developed to work with new HAPS Compliant and waterborne coatings. Designed for professional use to repair damaged body panels where increased productivity, decreased material costs and premium results as desired.

APPROVED SUBSTRATES:

- Steel
- Aluminum
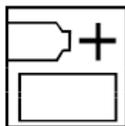- Fiberglass
- Galvanized Steel
- SMC

NOTE: For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass®, Kitty Hair® or Fiber Tech®.

PREPARATION:

- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing.

- Keep the repair area small. Use 80 grit to remove the paint and featheredge.

MIXING:

- Stir the filler before using. Knead the cream hardener.

- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).

- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.

- Approximate setting time is 5-6 minutes @ 72°F (22°C)

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APPLICATION:

- Apply in layers with even firm pressure.

- Do not apply all at once.

FINISH:

- Sand body filler with 80 grit sandpaper.

- Finish sand body filler with 180 grit. Sand bare metal and featheredge with 180 grit to remove 80 grit scratches.

For best results, apply a premium Evercoat polyester putty to provide a smoother finish and reduce the amount of primer surfacer needed for a quality finish.

TECHNICAL SPECIFICATIONS:

▪ Appearance	Smooth golden paste
▪ VOC	Refer to Section 9 of the Safety Data Sheet
▪ Relative Density	Refer to Section 9 of the Safety Data Sheet
▪ Sand Time	10-15 min.
▪ Max Recommended Thickness (sanded)	1/4 inch (6mm)

NOTE: **Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.**

SAFETY & HANDLING: Read all directions and warnings prior to using Evercoat® products.
Safety Data Sheets can be found online at evercoat.com.

NOTES: Never return mixed filler to can

Keep can closed and store in a cool dry place

USE WITH CREAM HARDENER ONLY!

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