

# Tab Magic

6225

## Molding Putty

6225 Tab Magic Molding Putty is a two-part moldable, flexible silicone rubber which is non-toxic and temperature resistant. Tab Magic is used to preserve the fine details of broken headlight tabs during the repair process.

Many headlight tabs have complex features that are very difficult to restore. If the headlight tab is visible to the vehicle owner, it must be repaired and refinished to the original appearance. 6225 Tab Magic Molding Putty from Polyvance helps simplify the repair and refinishing of these complex tabs by preventing the backside weld from damaging the cosmetic side structure, keeping the original contours of the tab intact.

To use Tab Magic, simply press the mixed compound onto the cosmetic side of the headlight tab where it needs to be welded. After 15 minutes of cure time, Tab Magic becomes firm and tightly supports the fine details of the headlight tab and creates a mold for welding the backside with your Polyvance nitrogen plastic welder. Once the weld cools, peel off the flexible Tab Magic putty to reveal a nearly-finished tab that should just need minor work to finish. Although Tab Magic Molding Putty is not remoldable, it is reusable on the same type of headlight tab.

### Features:

- Non-toxic silicone two-part putty is easily mixed and molded in just a couple of minutes.
- Cures and becomes fully supportive in about 20 minutes, but remains very flexible for easy removal.
- Silicone thermoset formulation is highly temperature resistant once set.

### Benefits:

- Speed and simplify headlight tab repair.
- Retains the fine details found on many headlight tabs while the backside is being welded.
- Minimizes the refinish work required on the topside of the headlight tab to restore OEM appearance.
- Can make the difference between being able to repair an expensive headlight and throwing the headlight away.
- Backed by Polyvance's reputation of quality repair tools and superior customer service.



### Kit size:

100 g (3.5 oz) Total  
50 g (1.75 oz) A-Side (white)  
50 g (1.75 oz) B-Side (green)

(Enough material for 3 to 4 average size repairs.)



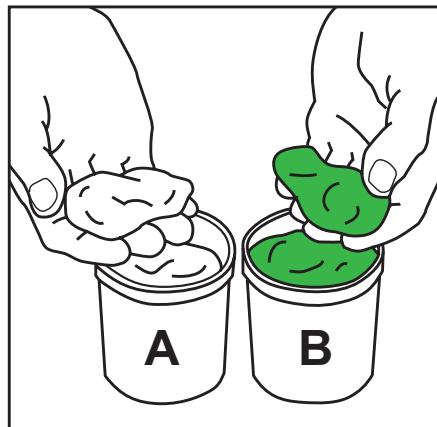
**Customer Support:**  
**Toll Free: 800-633-3047**  
**Phone: 256-638-4103**  
[www.polyvance.com](http://www.polyvance.com)



**Polyvance Tab Magic Molding Putty** is a two-part room temperature vulcanizing (RTV) silicone rubber molding putty that helps to retain the complex features found on many headlight tabs while performing a nitrogen plastic weld repair. Tab Magic is safe and non-toxic at room temperature. Tab Magic is easy to use -- just mix equal amounts of Parts A and B by hand and press into the headlight tab per these easy step-by-step instructions.

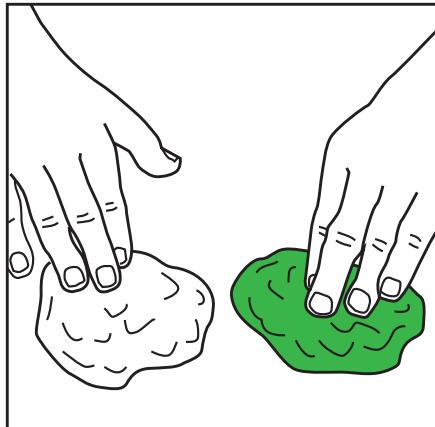
**La Masilla de Polyvance Tab Magic Molding Putty** es una masilla de goma de silicona maleable, vulcanizadora a temperatura ambiente (RTV por sus siglas en inglés) de dos componentes que ayuda a mantener las características complejas que encontramos en las patas de montaje de numerosos faros automotrices al realizar una reparación con la soldadora de nitrógeno. Tab Magic es segura y no-toxica a temperatura ambiente. Tab Magic es fácil de usar – solo mezcle partes iguales de los componentes A y B a mano y presíñelo contra la pata de montaje de acuerdo a las instrucciones.

**Instructions:**  
**Instrucciones:**



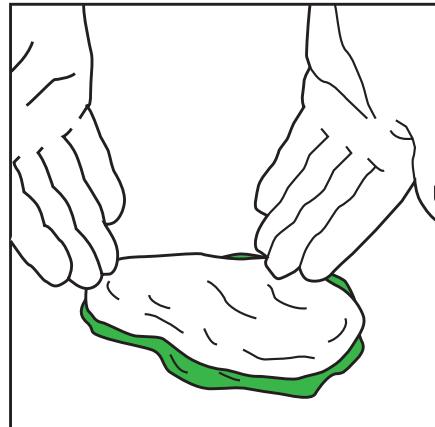
**Step 1** - Pull out roughly equal amounts of the Part A and Part B putty from their jars.

**1er Paso** - Extraiga partes aproximadamente iguales de masillas A y B de los frascos.



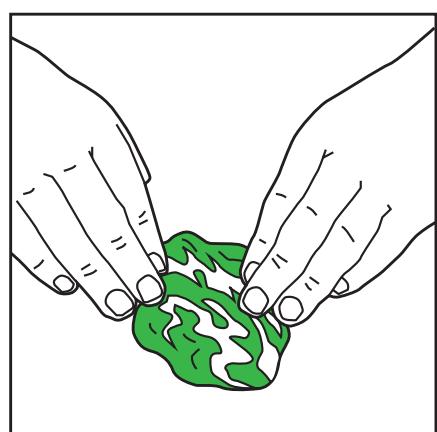
**Step 2** - On a clean surface, make equal-sized "pancakes" of both parts. If one is too big, nip off the excess and put it back in the jar for use later on.

**2do Paso** - En una superficie limpia, forme panqueques del mismo tamaño de los dos componentes. Si uno de ellos es más grande, recorte el exceso y devuélvalo al frasco



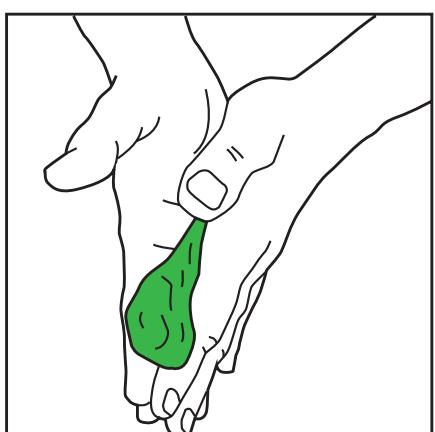
**Step 3** - Put the pancakes on top of one another in preparation for mixing.

**3er Paso** - Acomode los panqueques uno sobre el otro en preparación a su mezcla.



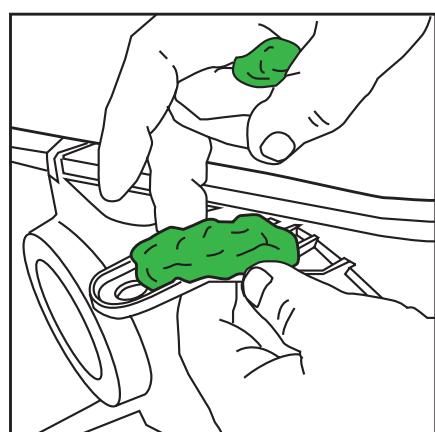
**Step 4** - Mix the two sides by pressing and kneading them together by hand. You only have about two minutes to mix before the rubber starts to harden, so mix quickly but thoroughly.

**4to paso** - Mezcle los dos componentes presionando y amasando a mano. Solo tendrá un periodo de 2 minutos para amasarlo antes de que la goma comience a endurecer, así que tendrá que mezclar rápidamente, pero con una consistencia homogénea.



**Step 5** - Knead and mix the two sides until a uniform green color is achieved with no streaks of white.

**5to Paso** - Amase y mezcle los dos componentes hasta lograr un color verde uniforme sin líneas blancas.



**Step 6** - Apply the mixed putty to the headlight tab in the area you want to repair. Press the putty firmly into the cavities and details of the tab. For complete instructions, visit [www.polyvance.com](http://www.polyvance.com) and search for Part No. 6225.

**6to Paso** - Aplique la masilla a la pata de montaje del faro en el área que desea reparar. Presione la masilla firmemente al interior de las cavidades y áreas de alto detalle de la pata de montaje. For complete instructions, visit [www.polyvance.com](http://www.polyvance.com) and search for Part No. 6225.

**WARNING:** Cancer www.P65Warnings.ca.gov Tab Magic Molding Putty's silicone rubber composition is resistant to the high temperatures it may be exposed to during nitrogen plastic welding, however intentional overheating will cause decomposition and release small amounts of formaldehyde.

La composición de goma de silicona de la masilla Tab Magic Moldin Putty es resistente a las altas temperaturas a las que podría ser expuesta durante la soldadura de plástico con nitrógeno, pero sobre calentárla intencionalmente causará su descomposición y emanara pequeñas cantidades de formaldehído.