



## TECHNICAL DATA SHEET

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### PART NUMBER

REVvive by RSG High Build Primer

666233**91007**

COLOR: Gray

### PACKAGE SIZE

Aerosol, 15.2 fl. oz. / Net Wt. 12 oz.

6/case

### DESCRIPTION

High-build lacquer primer aerosol that fills uneven surfaces prior to topcoating. Ideal for spot repairs on fully-cured paint, polyester body fillers, GRP and properly prepared steel, aluminum, and galvanized panels. Produces a similar film thickness to spray gun applied primers. Chromate free and easy to sand.

### APPLICATION

**SUBSTRATES:** Can be applied to prepared directly on to metal, OEM-painted surfaces, aluminum, galvanized steel, SMC, Fiberglass, lightly abraded E-Coat, polyester body fillers, GRP.

**SURFACE PREPARATION:** For best results, ensure the surface is thoroughly cleaned, degreased, dried and dust free. Abrade wet or dry with P180 - 240, degrease and dry.

Prior to applying REVvive by RSG High Build Primer over bare metal, galvanized steel and aluminum surfaces, apply 1-2 light even coats of REVvive by RSG Acid Etch Primer, allowing 30 minutes drying time before priming.

**MIXING:** Shake the aerosol can for at least 2 minutes before use.

**COATS:** 1 - 2 coats at a distance of approx. 10 inches from the surface gives a build thickness of 45µ / 1.8 MIL.

**THEORETICAL COVERAGE:** 22 ft<sup>2</sup>/unit (theoretical coverage per unit assuming 100% transfer efficiency and giving the dry film thickness between indicated values.)

### TECHNICAL DATA

**FLASH OFF:** 5 - 10 minutes between coats

**DRYING TIME:** Sandable @ 68 °F: 60 minutes

**SANDING:** Dry: P400 - 600, Wet: P600 - 800

**OVER-PAINTING:** REVvive by RSG High Build Primer may be over-painted with most water-based or solvent-based basecoats.

**VOC INFORMATION:** Maximum Incremental Reactivity (MIR): 0.95 (Auto-Body Primer)

### STORAGE INFORMATION

**SHELF LIFE:** 2 years from manufacture subject to good storage conditions.

Aerosol cans should be stored for two hours at room temperature before use. For long term storage, keep in a dry, well-ventilated area and away from direct sunlight and frost. To maximize the lifespan of your aerosol, always invert the can and spray upside down for a few seconds after each use to clear the nozzle. If the nozzle becomes blocked, remove it from the can and soak it in gentle thinners.

**RECOMMENDED STORAGE TEMPERATURE:** 41 °F - 77 °F

**RECOMMENDED APPLICATION TEMPERATURE:** 68 °F

### PRECAUTIONS

For use only by professional use only. Before use, read and follow all TDS, label and SDS precautions.



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