

U-POL®

UP2251, UP2253 S2025 HS PRIMER FILLER (4:1)

FEATURES	<ol style="list-style-type: none">1. High Build Primer Filler for spot repairs. (use at 4:1)2. Primer Surfacer for large areas. (use at 4:1:1 reducer)3. A Non Sand (wet on wet) primer sealer. (use at 4:1:2 reducer)4. Tintable with up to 10% with urethane mixing base5. Can be applied direct to metal
Health and Safety Statement	IMPORTANT: This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information. These are available via your local distributor or via the U-POL website at WWW.U-POL.COM . U-POL disclaims any liability where the user does not wear the recommended personal protective equipment.
BENEFITS	<p>Offers excellent opacity and hiding power.</p> <p>Has excellent film build and surface levelling properties.</p> <p>Can be air dried, low baked or I.R. cured.</p> <p>Is easy to sand and gives perfect gloss holdout.</p> <p>is compatible with most solvent and water borne base coats or single stage acrylic paint systems.</p>
SURFACE PREPARATION	<p>Step 1: Degrease with Precleaner or panel prep and allow to dry. E.g. S2000, S2001 or S2002</p> <p>Step 2: Abrade the surface</p> <p>Original paint: Wet sand P320 or Dry sand P280. Bare metal: Abrade with P180. Aluminium and zinc coated steel: Must first be coated with 1-2 light coats of ACID#8™ 1K Etch Primer and allowed to dry for 20 minutes. GRP, SMC, Glass fibre, Polyester Filler: Dry sand P240. E-coat: UP2253 Is suitable for direct application to unabraded E-coated panels.</p> <p>Step 3: Degrease with System 20 Degreaser.</p> <p>Step 4: When dry sand down primer, wet sand P800 or Dry sand P320, repeat Step 1. Apply base coat and clear coat e.g. S2083</p>



UP2251, UP2253 - SERIES S2025 4:1 PRIMER FILLER

TECHNICAL INFORMATION

Colour	Grey		
Mixing Ratio 2253 : 2313/03/23/33 : 2402/12/22/42/62	High Build Primer Filler 4:1	Primer Surfacer 4:1:1	Wet on Wet Primer Surfacer 4:1:2
Viscosity DIN 4/sec.	50 - 65	20-24	14-16
Spray Gun	U-POL HVLP Gravity Gun		
Air Pressure	29 PSI at the gun		
Gun Tip size/mm	2.0	1.4 - 1.7	1.3 - 1.4
Coats	1 - 2	2 - 3	1 - 2
Build / microns.	180	100 - 120	30 - 60
Flash Off/min.	15	10	10
Dry to Sand Air/hours	3 - 4	3 - 4	2 - 3
Dry to Sand 60°C/min.	20 - 30	20 - 30	20 - 30
Dry to Sand I.R/min.	15	15	15
Pot-Life/hours	1 - 2	1 - 2	2 - 3
Wet Sanding/abrasive	600 - 800	600 - 800	600 - 800
Dry Sanding/abrasive	320 - 400	320 - 400	320 - 400

TEMPERATURE RANGE FOR USE OF SYSTEM 20 SERIES HARDENERS

Temp °F	23	32	41	50	59	68	77	86	95	104	+113
Hardeners:											
2313 Extra Fast											
2303 Fast											
2323 Standard											
2333 Slow											

U-POL US, Inc., 108 Commerce Way, Easton, PA 18040
 Tel: (800) 340 7824; Fax: (800) 787 5150
 Email: sales-us@u-pol.com Website: www.u-pol.com