

Product Safety Information

Intended use:

These Air Orbital Sanders are designed for smoothing and sanding paint, fiberglass, wood and body filler.

For additional information refer to Product Safety Information Manual Form 04580387.

Manuals can be downloaded from ingersollrandproducts.com.

Product Specifications

Model(s)	Free Speed	Pad Diameter		Sound Level dB (A) (ISO 15744)		Vibration Level (ISO28927)	
	rpm	inch	mm	† Pressure (L _p)	‡ Power (L _w)	Level	*K
328B	900	5/8-11, 7"		82.7	93.7	--	--

† K_{PA} = 3dB measurement uncertainty

*K = Vibration measurement uncertainty

‡ K_{WA} = 3dB measurement uncertainty



WARNING

Sound and vibration values were measured in compliance with internationally recognized test standards. The exposure to the user in a specific tool application may vary from these results. Therefore, on site measurements should be used to determine the hazard level in that specific application.

Installation and Lubrication

Size air supply line to ensure tool's maximum operating pressure (P_{MAX}) at tool inlet. Drain condensate from valve(s) at low point(s) of piping, air filter and compressor tank daily. Install a properly sized Safety Air Fuse upstream of hose and use an anti-whip device across any hose coupling without internal shut-off, to prevent hose whipping if a hose fails or coupling disconnects. See drawing 16575516 and table on page 2. Maintenance frequency is shown in circular arrow and defined as h=hours, d=days, and m=months. Items identified as:

1. Air filter
2. Regulator
3. Lubricator
4. Emergency shut-off valve
5. Hose diameter
6. Thread size
7. Coupling
8. Safety Air Fuse
9. Oil

Parts and Maintenance

When the life of the tool has expired, it is recommended that the tool be disassembled, degreased and parts be separated by material so that they can be recycled.

Original instructions are in English. Other languages are a translation of the original instructions.

Tool repair and maintenance should only be carried out by an authorized Service Center.

Refer all communications to the nearest **Ingersoll Rand** Office or Distributor.