

TEXTURE COATING

Unique blend of flexible materials for restoring the textured finish on interior & exterior panels prior to painting.

- **OEM recommended**
- Duplicates original textures
- Ready to spray
- Quick drying
- Topcoat with most refinish materials



PART#	SIZE
39853	20 oz. Aerosol
39854	Quart



WATCH THE VIDEO:
Learn how to duplicate OEM textures

Scan the QR code or go to semproducts.com/sfcc

Increase billable hours & get cars to your customer faster

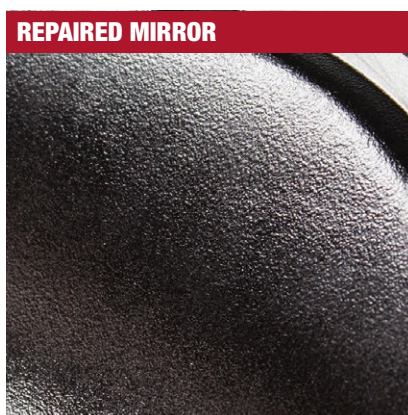
CASE STUDY: Damaged 2015 Ford F150 mirror housing



REPLACE MIRROR*

- **LABOR HOURS: 0.9**
- **MIRROR: \$609.75**
- **KEY TO KEY: 3 DAYS**

Average reported wait time for replacement OE mirror: 2 days



REPAIR MIRROR

- **LABOR HOURS: 5.4**
- **MATERIAL: \$2.86 – \$4.99**
- **KEY TO KEY: 1 DAY**

*Labor, parts & materials taken from actual quotes generated in 2018 on damaged 2015 Ford F150 Platinum SuperCrew 145" – Part Number FL3Z17683PB

Duplicating OEM Texture

STANDARD OPERATING PROCEDURE

1 PREP

- ! If damage is present, refer to **Plastic Repair Standard Operating Procedure** prior to refinishing the texture.

Clean with **Scuff & Clean** & a gray scuff pad. Rinse with water & dry with a clean, lint-free cloth.

Clean with **SEM Solve**, **Plastic & Leather Prep** or **XXX Universal Surface Cleaner**.

Wipe clean in one direction with a clean, lint-free cloth.

- ! Wiping in one direction will remove contaminants from the surface rather than smearing contaminants over the surface.

2 APPLY TEXTURE

Spray **Bumper Coater** flexible coating as a wet bed. While it is still wet, apply **Texture Coating** in light coats 16" – 24" from surface.

- To produce bigger droplets, spray closer to the surface.
- To produce smaller droplets, spray farther from the surface.
- To increase spacing between droplets, spray fast.
- To decrease spacing between droplets, spray slow.

Allow to flash for 10 minutes.

- ! If needed, apply additional coats in the same manner to achieve OEM texture.

Be sure to apply lightly enough so that raised texture droplets don't flow together.

- To produce grainy texture, no adjustment is needed.
- To produce round texture, lightly sand by hand with a gray scuff pad or P800 grit sandpaper.
- To produce flat texture, sand with a block or by hand using P400 – P600 grit sandpaper.

Blow off & wipe with a tack rag.

Texture Coating must be topcoated.

3 APPLY TEXTURE

Apply **Bumper Coater** flexible coating, **Color Coat** flexible coating, **Factory Pack** basecoat or **Trim Black Ultra** trim paint according to instructions.

See *Bumper Refinishing* – page 20

See *Plastic Refinishing* – Page 226

CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.

Easily mix and fill your preferred primers, basecoats and clears into aerosols on the shop floor. Provides unmatched efficiency for high-volume collision centers.



The **Power Station** system allows users to easily mix & fill their preferred paint products into aerosols directly on the shop floor. No more cleaning spray guns, no more wasted paint products, & no more paint cups; simply mix, fill & spray.

- Reduce labor up to 85% through time savings & less steps
- Eliminate waste from costly cups, gun cleaning & hazardous waste
- Extend pot life of mixed products
- Rationalize SKUs needed for filling
- Free up paint team for larger jobs
- Compliant for shop floor application (NESHAP 6H)
- Compact, mobile design provides easy integration

POWER STATION SOLVENT BASED

PART#	PRODUCT
70901SB	Solvent Based <i>Power Station</i> system

POWER STATION WATERBORNE

PART#	PRODUCT
70901WB	Waterborne <i>Power Station</i> system

INCLUDED IN SOLVENT BASED & WATERBORNE MODELS

PART#	PRODUCT	QTY
70701	Custom Fill Pneumatic Machine	1
70900	Power Station Rack	1
19013	Factory Pack - Silver Frost	1
19023	Factory Pack - Oxford White	1
19033	Factory Pack - Dk Shadow Grey	1
19043	Factory Pack - Redfire Pearl	1
19063	Factory Pack - Pueblo Gold	1
19093	Factory Pack - Silver Metallic	1
19163	Factory Pack - Alabaster Silver	1
19193	Factory Pack - Polished Gray Met	1
19223	Factory Pack - Taffeta White	1
19263	Factory Pack - Lunar Mist Met	1
19283	Factory Pack - Super White II	1
19353	Factory Pack - Red Pearl	1
19363	Factory Pack - Magnetic Gray Pearl	1
19373	Factory Pack - White	1
19393	Factory Pack - Victory Red	1
19403	Factory Pack - Olympic White	1
19423	Factory Pack - Black	1
19443	Factory Pack - Galaxy Silver Met	1
19493	Factory Pack - Tuxedo Black	1
19503	Factory Pack - Classic Silver Met	1
19513	Factory Pack - Granite Crystal Met	1
19523	Factory Pack - Blue Crush Met	1
19533	Factory Pack - Dk Amber Pearl	1
19543	Factory Pack - Titanium Silver Met	1
38253	Premium Powder Guide Coat	1
39103	Bumper Coater - Flexible Black	1
39143	Trim Black	2
39163	Bumper Coater - Med Smoke	1
39683	Self Etching Primer - Gray	2
39793	Heavy Texture Chip Guard	1
39853	Texture Coating	1
40523	Low VOC Rubberized Undercoating	1
40903	1K HS Clear - Gloss	2
40913	1K HS Clear - Semi-Gloss	2
42003	High-Build Primer Surfacer - Black	1
42013	High-Build Primer Surfacer - Gray	1
45504	Rust Trap - Black	1
49143	Trim Black Ultra - Satin	1
62213	Ez Coat - Black	1
62223	Ez Coat - Olive Green	1
62233	Ez Coat - Light Green	1
62243	Ez Coat - Gray	1
62253	Ez Coat - Tan	1
62263	Ez Coat - Olive Brown	1
62273	Ez Coat - White	1
62283	Ez Coat - Field Drab	1
62293	Ez Coat - Dark Green	1
77723	XXX Adhesion Promoter	1
77774	XXX Universal Surface Cleaner	1
MTIP25	Custom Fill Medium Fan Tips	25 Pack
WTIP25	Custom Fill Wide Fan Tips	25 Pack

INCLUDED IN 70901SB ONLY

PART#	PRODUCT	QTY
61993	Custom Fill Aerosol - Blank	36
62013	Custom Fill+ High Build Aerosol Blank	36

OPTIONAL WITH INITIAL PURCHASE

PART#	PRODUCT
70902S	Solvent Based Refill

INCLUDED IN 70901WB ONLY

PART#	PRODUCT	QTY
61993	Custom Fill Aerosol - Blank	24
62003	Custom Fill Waterborne Aerosol Blank	24
62013	Custom Fill+ High Build Aerosol Blank	24

OPTIONAL WITH INITIAL PURCHASE

PART#	PRODUCT
70902W	Waterborne Refill