

**DUAL-MIX QUICK SET 180**

General purpose, black, urethane adhesive with a three minute working time designed for repairing & bonding most small to medium plastic, steel, aluminum, glass, SMC & fiberglass parts.

- **Dual-Mix Forever Warranty\***
- **OEM recommended**
- High strength & sandable
- Bonds most substrates
- Non-sag formula
- Extended 3 minute working time

| PART#        | SIZE            |
|--------------|-----------------|
| <b>41807</b> | 7 oz. Cartridge |

**MINI-MAX™ GENERAL PURPOSE ADHESIVE**

For fast bonds on most surfaces.

- Exceptional adhesion
- Ideal working time
- Bonds multiple substrates

| PART#        | SIZE            |
|--------------|-----------------|
| <b>68432</b> | 1 oz. Cartridge |



\*Visit [semproducts.com/warranty](http://semproducts.com/warranty) for complete Dual-Mix warranty information.

**MINI-MAX CLEAR FAST SET ADHESIVE**

For an invisible bond on plastic, metal, fiberglass & wood.

- High strength
- Fast cure
- Bonds multiple substrates

| PART#        | SIZE            |
|--------------|-----------------|
| <b>68442</b> | 1 oz. Cartridge |

**INSTA-BOND**

Combination of cyanoacrylate adhesive & accelerator for instant bonding of small parts.

- **OEM recommended**
- Holds torn plastic together during repair
- Provides high strength bonds
- Accelerator creates an instant bond

| PART#        | SIZE         |
|--------------|--------------|
| <b>39310</b> | 3 oz. Kit    |
| <b>39311</b> | 1 oz. Bottle |
| <b>39322</b> | 2 oz. Bottle |

**Repairing A Bumper Tab**

WITH **NEW DUAL-MIX QUICK SET 50 – CLEAR**

Prepare surface & **Dual-Mix** cartridge as instructed in the **Technical Data Sheet**.

For badly torn damage, drill 1/8" holes approximately 1/2" apart into the repair area. This will help lock the repair material in place.



Cut a piece of **Plastic Repair Contouring Tape** twice the length of the repair.

Dispense **Dual-Mix Quick Set 50 – Clear** onto **Plastic Repair Contouring Tape**.



Apply both to the repair area & mold into shape using your gloved hands or a spreader.

Allow the adhesive to cure for 5 minutes before removing the plastic film.



Sand with a P80 – P180 grit disc to desired shape & drill as needed.

*The clear formula allows you to see exactly where the original hole is located.*

**FILLERS & GLAZES**

When repairing pinholes, scratches & minor damage, **SEM** has a range of high quality products to suit your needs. All **SEM** fillers & glazes come with the same cream hardener reducing likelihood of hardener errors.

**METAL BITE™ FINISHING GLAZE**

Two-component, polyester finishing glaze that quickly fills sand scratches & other minor imperfections.

- Optimized viscosity flows into surface imperfections diminishing pinholes & bridging over scratches
- Fast drying to a tack-free finish
- Exceptional sanding qualities extend life of sandpaper
- Can be applied over properly prepped OE paint
- Flexible for use on semi-flexible plastics

| PART#        | SIZE         |
|--------------|--------------|
| <b>39592</b> | 24 oz. Tube  |
| <b>39599</b> | 15 oz. Pouch |

**BUMPER BITE™ FLEXIBLE GLAZE**

Two-component, flexible polyester filler that quickly fills sand scratches, pinholes, & minor imperfections on many automotive substrates.

- Extremely flexible for enhanced resistance against cracking
- Fast drying to a tack-free finish
- Exceptional sanding qualities extend life of sandpaper
- Can be applied over properly prepped OE paint
- Excellent adhesion

| PART#        | SIZE         |
|--------------|--------------|
| <b>40482</b> | 16 oz. Tube  |
| <b>40489</b> | 14 oz. Pouch |

**CARBO FILL+™ FILLER**

Two-component, carbon fiber & short strand fiberglass enriched filler for repairing SMC, fiberglass, rigid plastic, steel & aluminum.

- Carbon fiber & short strand fiberglass reinforced
- Will not stain or bleed through
- Can be applied over properly prepped OE paint
- Exceptional sanding qualities extend life of sandpaper

| PART#        | SIZE         |
|--------------|--------------|
| <b>40542</b> | 16 oz. Tube  |
| <b>40549</b> | 14 oz. Pouch |

