

SEM[®]

FILLERS & GLAZES

CURES FAST SANDS EASY

METAL BITE

Part: 39592

A polyester finishing glaze that quickly fills sand scratches and other minor imperfections.

- Exceptional feathering
- Tack free finish
- Seals repair

BUMPER BITE

Part: 40482

A polyester filler that quickly fills sand scratches, pinholes and other minor imperfections on many substrates.

- Remains flexible
- Outstanding adhesion
- Tack free

CARBO FILL+

Part: 40542

A carbon fiber enriched polyester filler that offers exceptional repair qualities.

- Added strength for SMC, fiberglass, PP, aluminum & metal
- Eliminates swelling, halos, & bullseyes
- Excellent corrosion control



UNIVERSAL HARDENER

All of our fillers and glazes come with a tube of the same cream hardener. You won't have to keep track of matching hardeners with us.

LEARN MORE

semproducts.com/automotive-fillers-glazes



ALL CAPS WIDENED FOR IMPROVED STABILITY & PRODUCT FLOW

semproducts.com



Made in the USA



FILLERS & GLAZES

METAL BITE

Part: 39592

CARBO FILL+

Part: 40542

PREPARATION

1. Clean area with **SEM Solve** or **Zero VOC Surface Cleaner**. The surface must be free of dirt, oil, grease and rust.
2. Sand area to be filled with 80-180 grit paper.
3. Blow off and re-clean with **SEM Solve** or **Zero VOC Surface Cleaner**. **Note:** when cleaning SMC and fiberglass do not saturate exposed fibers. Surface must be completely dry.

MIXING

1. Knead container well before dispensing.
2. Mix a ribbon of cream hardener with a golf ball sized quantity of **Metal Bite** or **Carbo Fill+**.
3. Stir the mixture until a uniform color is achieved. Mix no more than can be used in 3 minutes.

APPLICATION

1. Apply the putty to the repair using a spreader. The film build for **Metal Bite** should not exceed 1/8 inch.
2. Allow the area to cure for approximately 10-15 minutes and then sand with 180 grit paper.
3. Refer to the paint manufacturer's instructions to complete the repair.

BUMPER BITE

Part: 40482

PREPARATION

PLASTIC

1. Clean with **Scuff & Clean**, water and a gray scuff pad. Rinse with water and allow to dry.
2. Next, clean with **Plastic & Leather Prep**. Apply according to directions.
3. Sand area to be filled with 80-180 grit paper.
4. Blow off and re-clean with **Plastic & Leather Prep**.

STEEL, ALUMINUM, SMC AND FIBERGLASS

1. Clean area with **SEM Solve** or **Zero VOC Surface Cleaner**. The surface must be free of dirt, oil, grease and rust.
2. Sand area to be filled with 80-180 grit paper.
3. Blow off and re-clean with **SEM Solve** or **Zero VOC Surface Cleaner**. **Note:** when cleaning SMC and fiberglass do not saturate exposed fibers. Surface must be completely dry before applying **Bumper Bite**.

MIXING

1. Knead container well before dispensing.
2. Mix a ribbon of cream hardener with a golf ball sized quantity of **Bumper Bite**.
3. Stir the mixture until a uniform color is achieved. Mix no more than can be used in 4-7 minutes.

APPLICATION

1. Apply the putty to the repair using a spreader. The film build should not exceed 1/8 inch.
2. Allow the area to cure for approximately 10-15 minutes and then sand with 180 grit paper.
3. Refer to the paint manufacturer's instructions to complete the repair.

Prep Products | semproducts.com/automotive-prep-products for additional information

SEM Solve

A virgin solvent blend to clean panels prior to refinish or repair.

Part	Size
38371	Gallon
38373	20 oz. Aerosol
38374	Square Quart
38375	5 Gallon

Zero VOC Surface Cleaner

A water-based cleaner designed to eliminate surface contaminants prior to refinishing.

Part	Size
40401	Gallon
40404	Quart
40405	5 Gallon

Scuff & Clean

An abrasive paste that cleans and prepares panels for refinishing.

Part	Size
38331	Gallon
38338	Pint

Plastic & Leather Prep

A mild solvent blend to clean plastic and leather prior to refinishing.

Part	Size
38351	Gallon
38353	16 oz. Aerosol
38354	Cone Top Quart